

MOTOMA[®]

Power into the Future

USER MANUAL



Infini V4 WP TWIN 6KW - PAR-B SOLAR INVERTER / CHARGER

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses are provided as over-current protection for the battery supply.
11. **GROUNDING INSTRUCTIONS** -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.

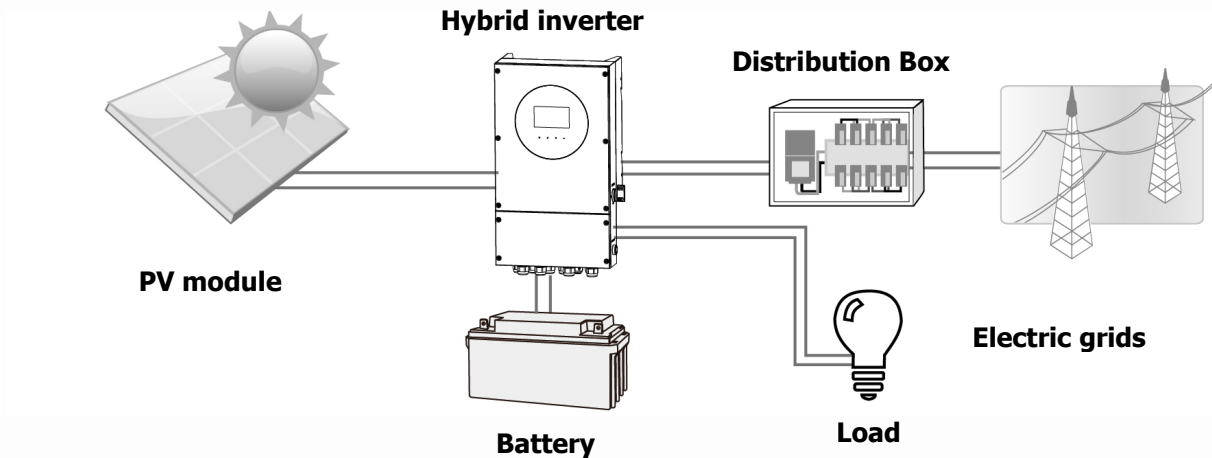
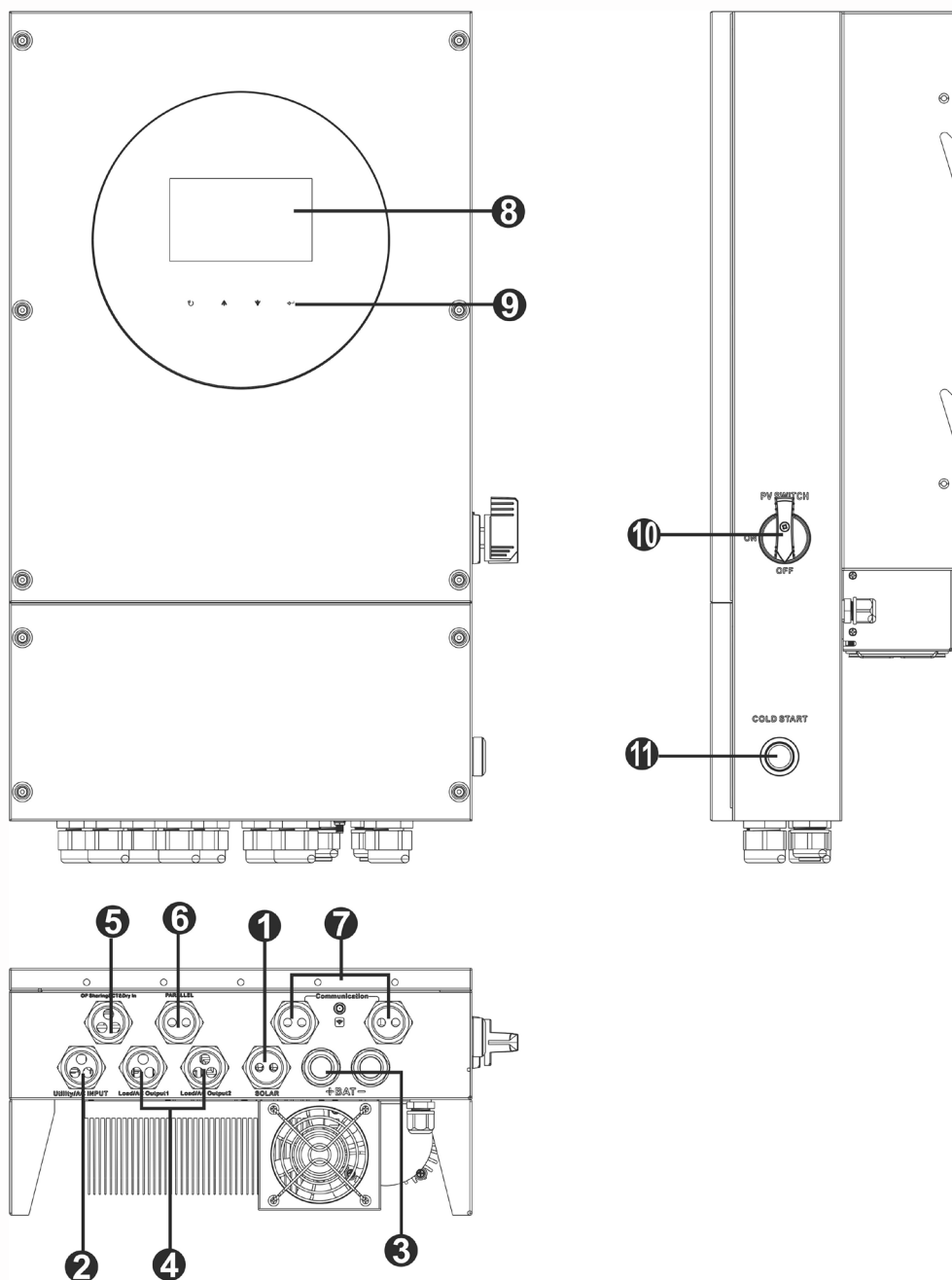


Figure 1 Basic hybrid PV System Overview

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. **Never connect the positive and negative terminals of the solar panel to the ground.** See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.

Product Overview



NOTE: For parallel model installation and operation, please check separate parallel installation guide for the details.

1. PV connectors
2. AC Grid connectors
3. Battery connectors
4. AC output connectors (Load connection)
5. Sharing current ports & external sensor ports
6. Parallel communication ports
7. Dry contact/USB/RS-232/BMS communication ports
8. LCD display panel (Please check section 10 for detailed LCD operation)
9. Operation buttons
10. PV switch
11. Cold start button

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:



Inverter unit



Software CD



Manual



RS-232 cable



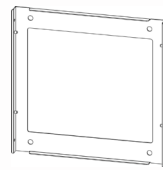
Parallel communication cable



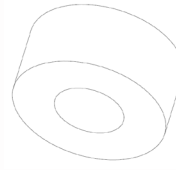
Current sharing cable



Fixing screws



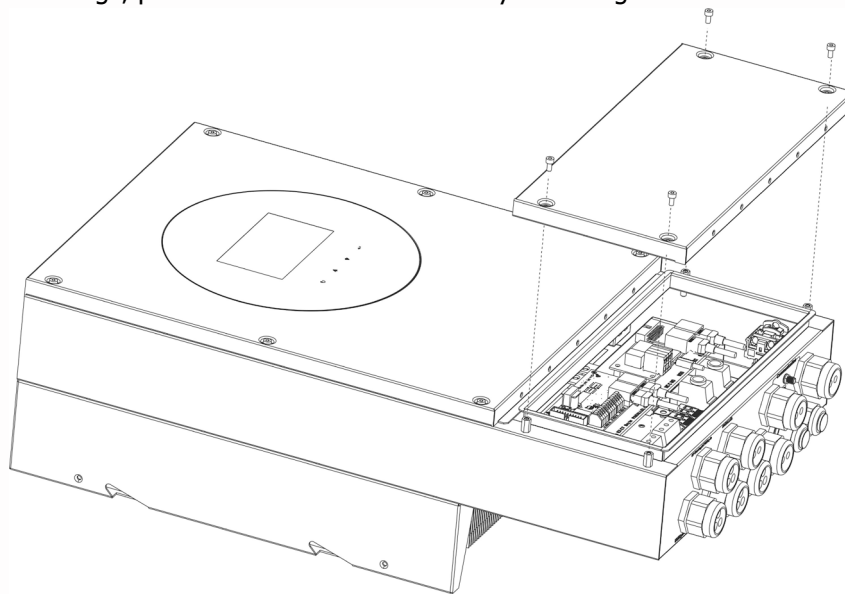
Mounting plate



magnetic ring

Preparation

Before connecting all wirings, please take off bottom cover by removing four screws as shown below.



Installing the Unit

Preparation

This hybrid inverter is designed for indoor or outdoor use (IP65), please make sure the installation site meets below conditions:

- Not in direct sunlight
- Not in areas where highly flammable materials are stored.
- Not in potential explosive areas.
- Not in the cool air directly.
- Not near the television Antenna or antenna cable.
- Not higher than altitude of about 2000 meters above sea level.
- Not in environment of precipitation or humidity (>95%).

Please AVOID direct sunlight, rain exposure, snow laying up during installation and operation.

Select the Mounting Place

- Please select a vertical wall with load-bearing capacity for installation, appropriate for installation on

concrete or other non-flammable surfaces.

- The ambient temperature should be between $-25\sim 60^{\circ}\text{C}$ to ensure optimal operation.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and have enough space for removing wires.
- For proper air ventilation to dissipate heat, allow a clearance of approx. 50cm to the side and approx. 50cm above and below the unit. And 100cm toward the front.

Mounting the Unit

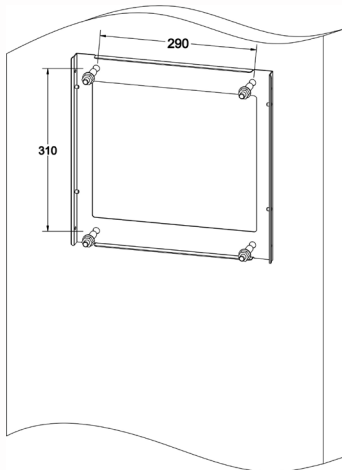
WARNING!! Remember that this inverter is heavy! Please be careful when lifting out from the package.

Installation to the wall should be implemented with the proper screws. After that, the device should be bolted on securely.

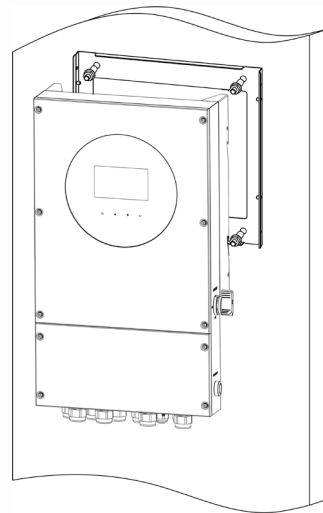
The inverter only can be used in a CLOSED ELECTRICAL OPERATING AREA. Only serviceperson can enter this area.

WARNING!! FIRE HAZARD.
SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

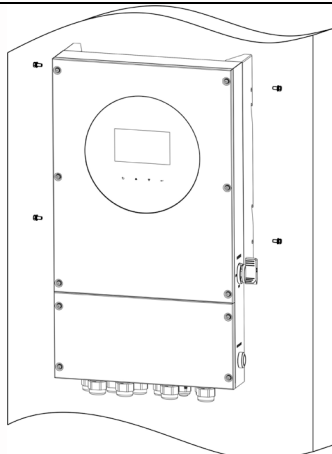
1. Put the mounting plate against the wall. Fix the mounting plate with the supplied four screws as shown in the chart. The reference tightening torque is 35 N.m.



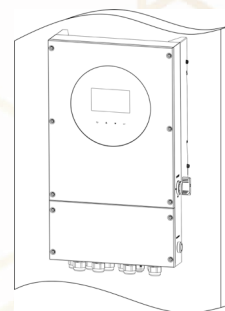
2. Raise the inverter and place it over the mounting plate.



3. Fix the inverter in position by screwing the supplied four screws (M5*4) located on the two sides of the inverter.



4. Check if the inverter is firmly secured.

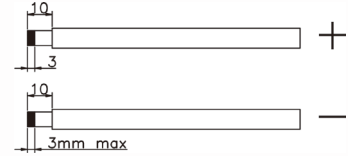


Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

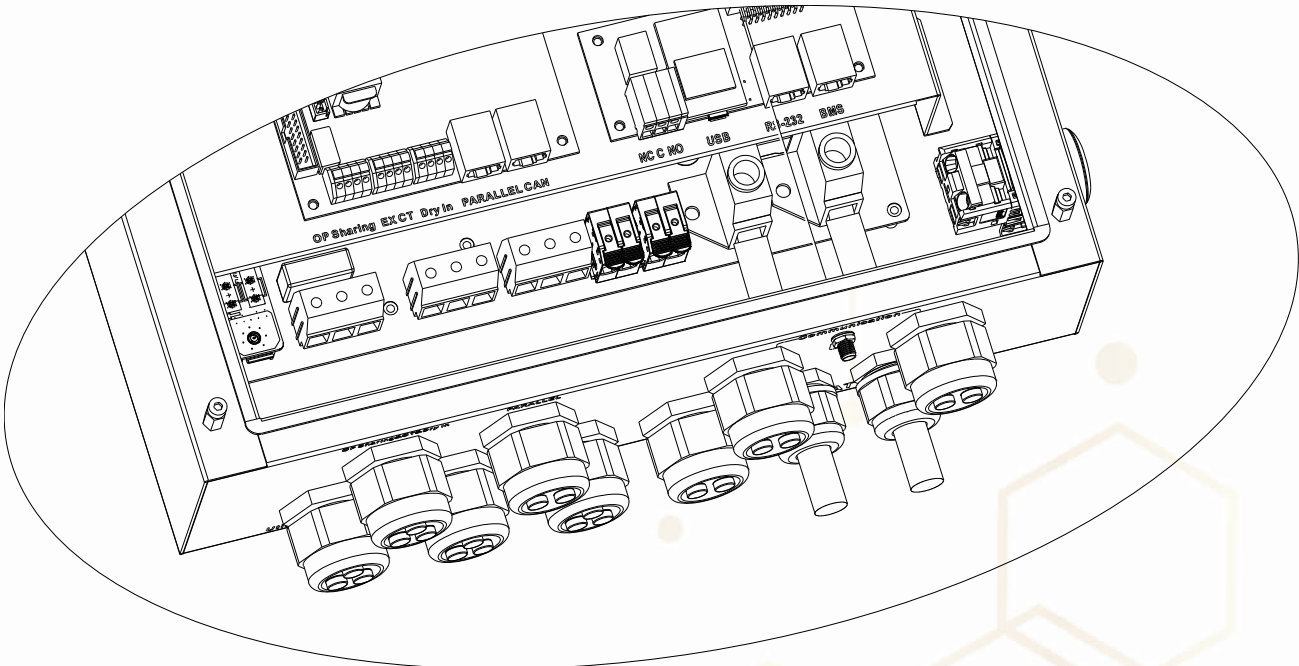


Recommended battery cable and terminal size:

Model	Typical Amperage	Battery Capacity	Wire Size	Torque Value
6KW	104/125A	200AH	1*2AWG	2~3 Nm

Please follow the below steps to implement battery connection:

1. Remove insulation sleeve 7mm for two conductors.
2. Insert battery wires according to polarities indicated on the terminal block and tighten the terminal screws. Make sure polarity at both the battery and the inverter/charge is correctly connected.



WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. The recommended spec of AC breaker is 50A. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

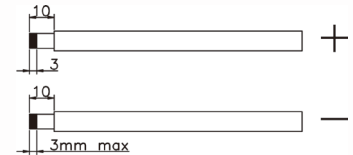
CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6KW	10 AWG	1.2~ 1.6 Nm



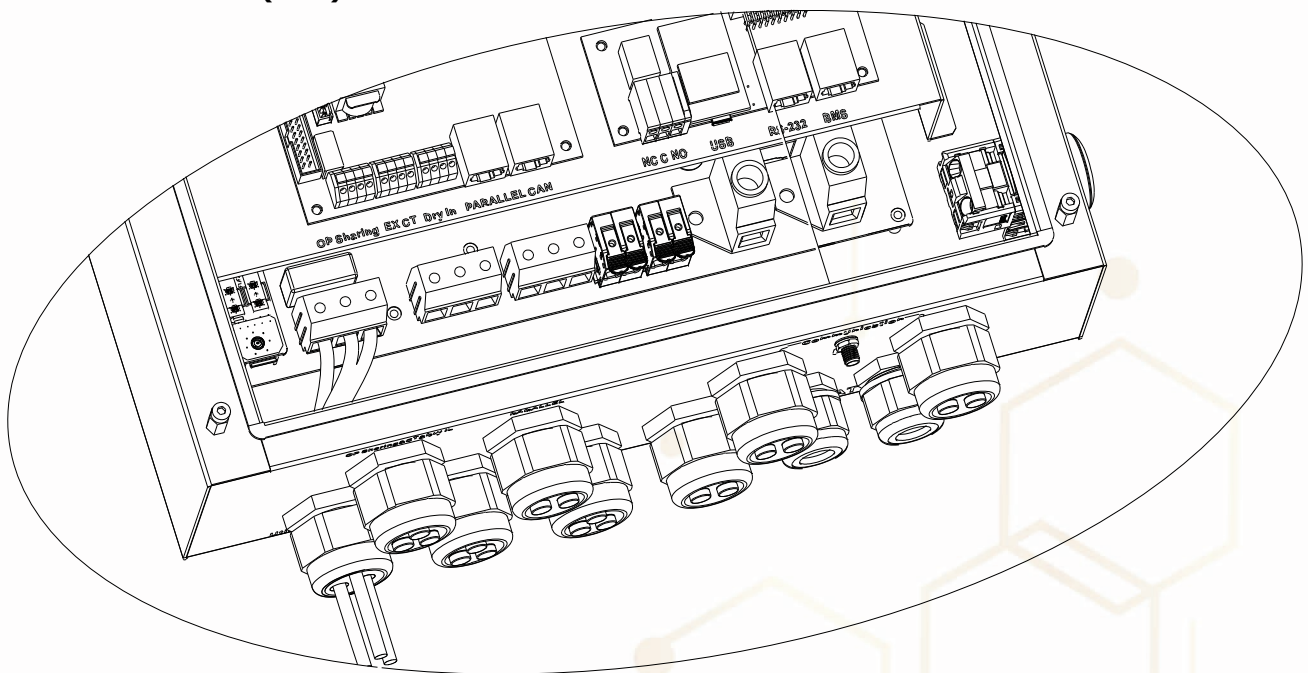
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnecter first.
2. Remove insulation sleeve 7mm for six conductors.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⊕) first.

⊕ → **Ground (yellow-green)**

L → **LINE (brown or black)**

N → **Neutral (blue)**



WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

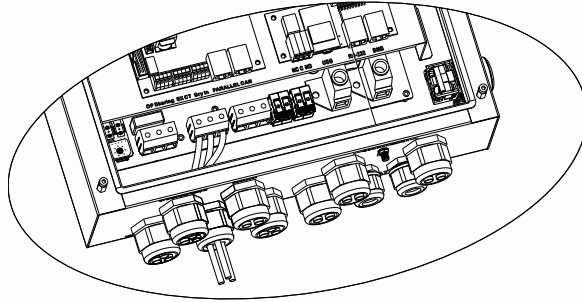
4. This inverter is equipped with dual-output. There are two outputs: AC output 1 and AC output 2. It's set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details.

Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⊕) first.

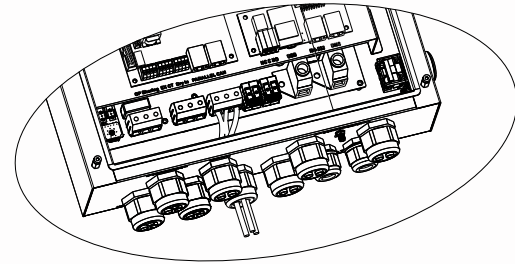
⊕→**Ground (yellow-green)**

L→**LINE (brown or black)**

N→**Neutral (blue)**



AC Output 1



AC Output 2

5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING: Please switch off the inverter before you connect PV modules. Otherwise, it will damage the inverter.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
6KW	27A/30A	8AWG	2.0~2.4Nm

PV Module Selection:

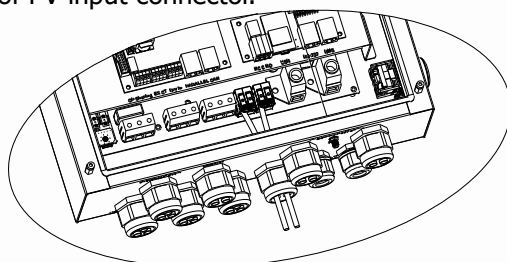
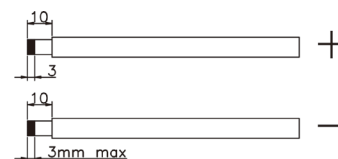
When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	
INVERTER MODEL	6KW
Max. PV Array Open Circuit Voltage	550 Vdc
PV Array MPPT Voltage Range	120~450Vdc
MPP Number	1

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 7 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

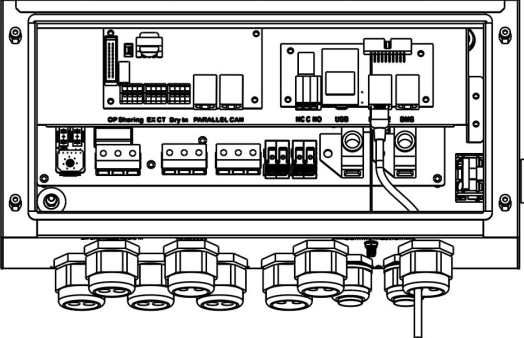
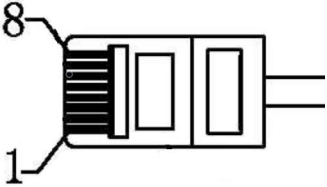
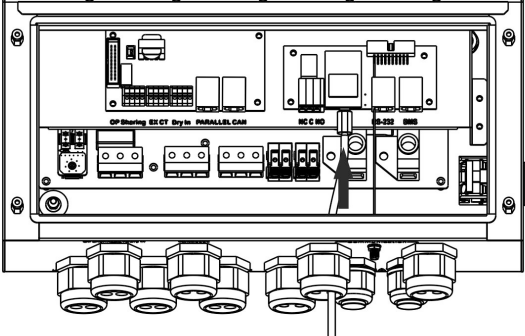


Recommended PV module Configuration

PV Module Spec. (reference)	Total solar input power	Solar input	Q'ty of modules
- 250Wp	1500W	6 pieces in series	6 pcs
- Vmp: 30.7Vdc	2000W	8 pieces in series	8 pcs
- Imp: 8.15A	2750W	11 pieces in series	11 pcs
- Voc: 37.4Vdc	3000W	6 pieces in series 2 strings in parallel	12 pcs
- Isc: 8.63A	4000W	8 pieces in series 2 strings in parallel	16 pcs
- Cells: 60	5000W	10 pieces in series 2 strings in parallel	20 pcs
	6000W	12 pieces in series 2 strings in parallel	24 pcs

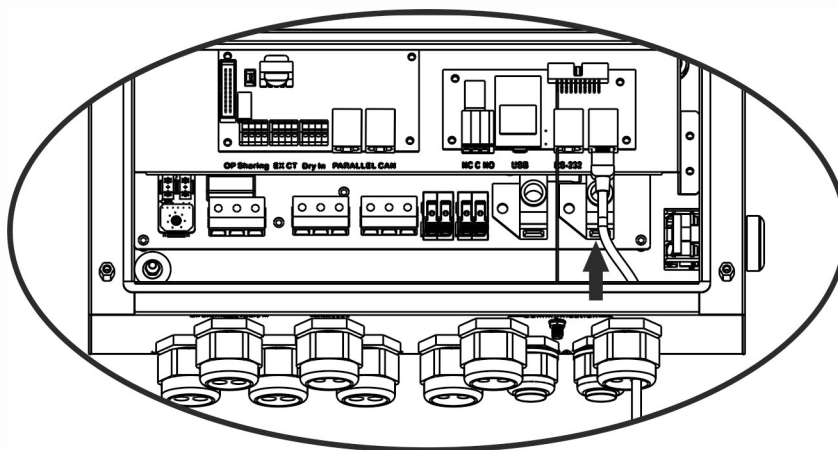
Communication Connection

Please use the supplied communication cable to connect to the inverter and PC. Follow the below procedure to connect communication wiring. Insert bundled CD into a computer and follow the on-screen instructions to install the monitoring software. For the detailed software operation, please check the user manual of the software inside of a CD.

For RS232 port, you should use a RJ45 cable as follows:	For USB port, you should use a USB cable as follows:
PIN1: TXD, PIN2:RXD, PIN4:12V, PIN8:GND	
 <p>The RJ45 line sequence is as follows:</p> 	

BMS Communication

For BMS port, you should use a RJ45 cable as follows:




It is recommended to purchase a special communication cable if you are connecting to Lithium-ion battery banks. Please use a RJ45 cable to connect BMS communication port as shown in below:

PIN Assignment	
PIN 3	RS485-B
PIN 5	RS485-A
PIN 8	GND

For more information, please refer to Appendix II: BMS Communication Installation.

Dry Contact Signal

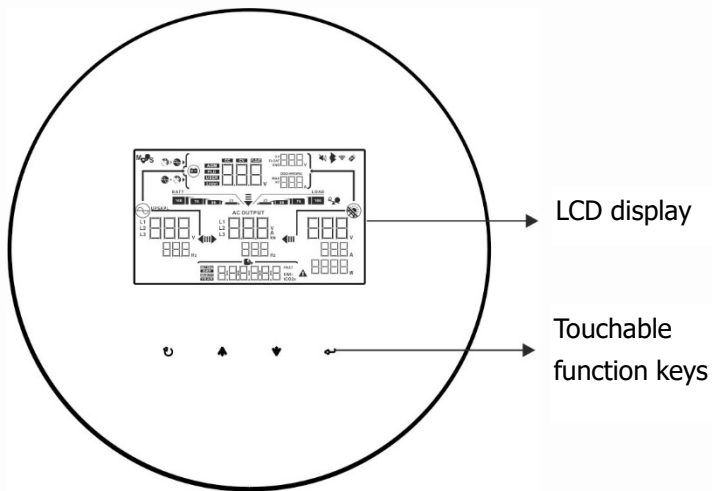
There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condition		Dry contact port: 		
			NC & C	NO & C	
Power Off	Unit is off and no output is powered.		Close	Open	
Power On	Output is powered from Utility.		Close	Open	
	Output is powered from Battery or Solar.	Program 01 set as SUB	Battery voltage < Low DC warning voltage	Open	Close
			Battery voltage > Setting value in Program 21 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU	Battery voltage < Setting value in Program 20	Open	Close
Battery voltage > Setting value in Program 21 or battery charging reaches floating stage			Close	Open	

OPERATION

Operation and Display Panel

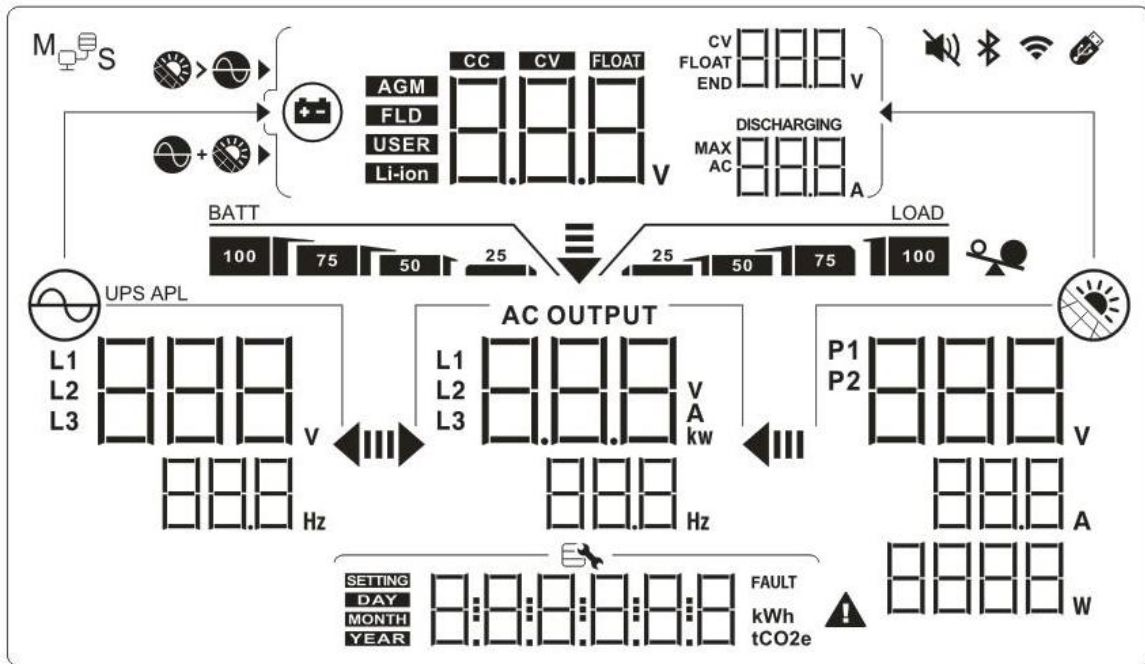
The operation LCD panel, shown in the chart below, includes four touchable function keys and a LCD display to indicate the operating status and input/output power information.



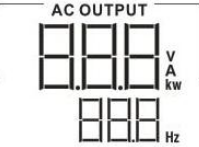

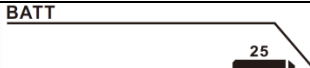



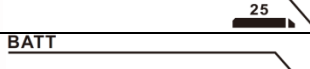



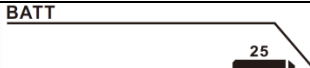



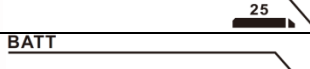



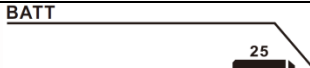



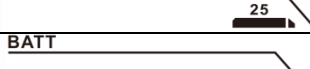



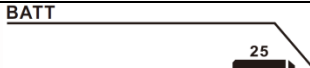



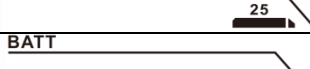



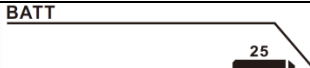



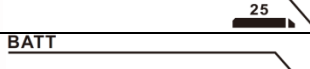



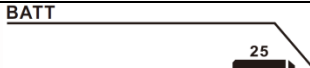



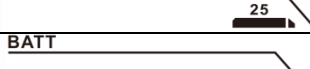





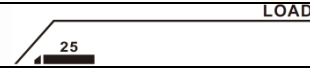
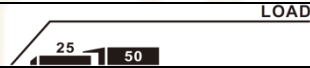


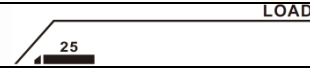
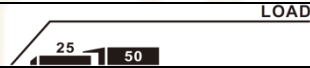


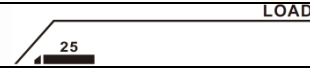
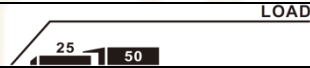




Touchable Function Keys













Function Key		Description
↻	ESC	To exit the setting Power off(1S)
▲	Up	To last selection
▼	Down	To next selection
↵	Enter	To confirm/enter the selection in setting mode Power on(1S)
▲ + ▼	Up+Down	To confirm(1.5S)

LCD Display Icons




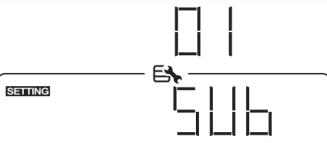
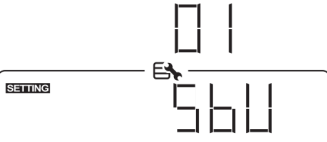
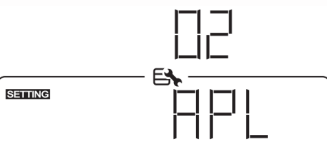

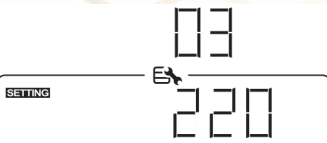
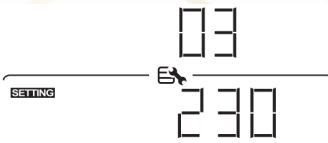
Icon	Function description
Input Source Information	
	Indicates the AC input voltage and frequency.
	Indicates the PV voltage, current and power.
	Indicates the battery voltage, charging stage, configured battery parameters, charging or discharging current.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting with fault code.
Output Information	

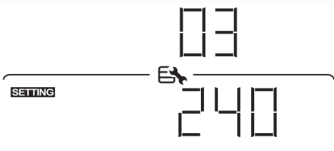
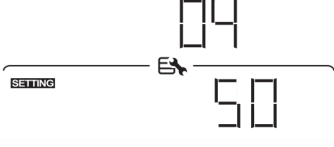
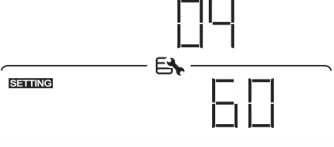
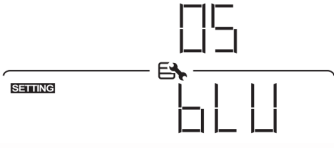
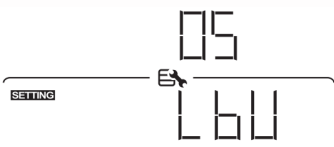
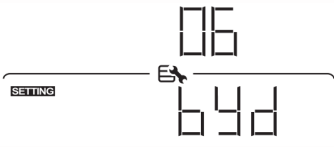
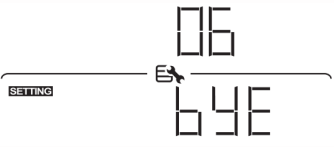
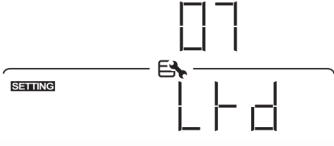
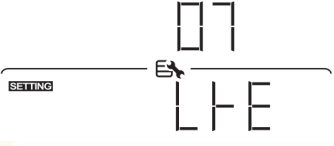
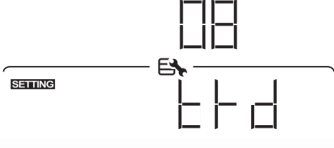
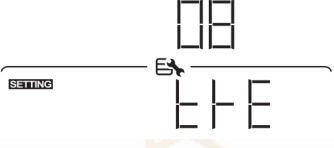
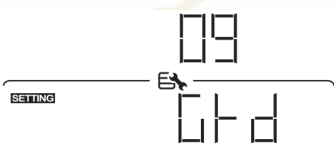
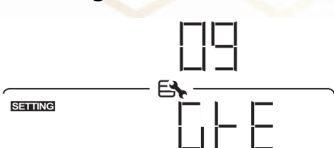
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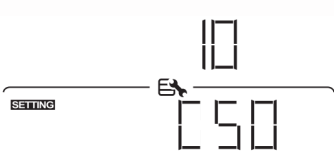
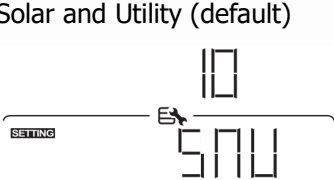
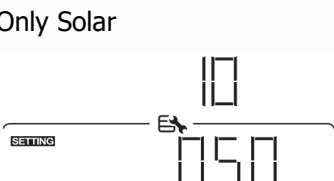
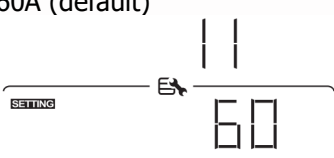
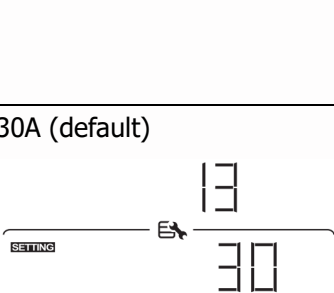
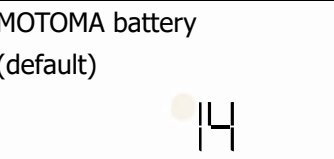

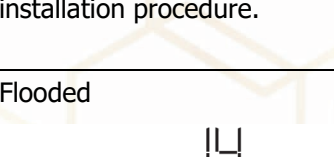

	Indicates setting program 10 "Charger source priority" is selected as "Solar only".
Output source priority setting display	
	Indicates setting program 01 "Output source priority" is selected as "SUB".
	
	Indicates setting program 01 "Output source priority" is selected as "SBU".
	
AC Input Voltage Range Setting Display	
UPS	Indicates setting program 02 is selected as "UPS". The acceptable AC input voltage range will be within 170-280VAC.
APL	Indicates setting program 02 is selected as "APL". The acceptable AC input voltage range will be within 90-280VAC.
Operation Status Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates battery type.
	Indicates parallel operation is working.
	Indicates unit alarm is disabled.
	Indicates Wi-Fi transmission is working.
	Indicates USB disk is connected.

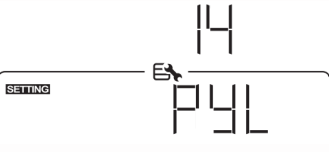
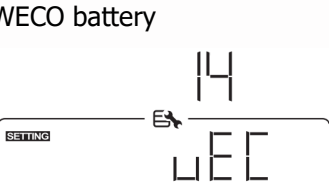
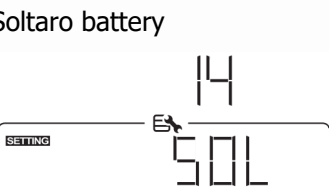
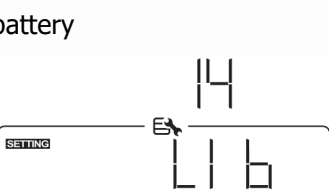
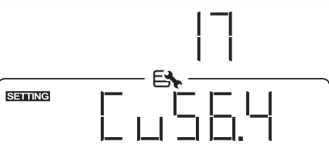


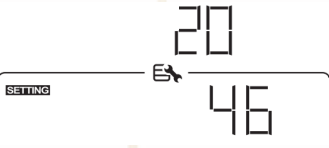
LCD Setting

After pressing and holding "UP" and "DOWN" buttons for 1.5 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

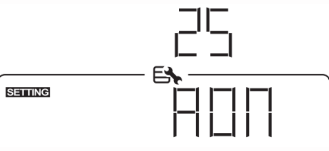
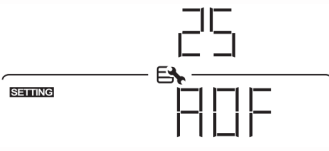
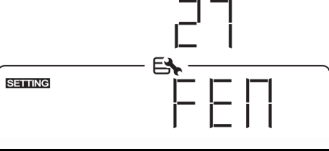
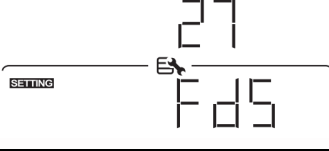
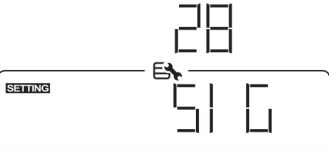
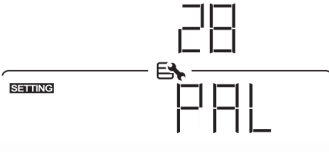
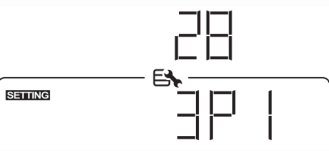
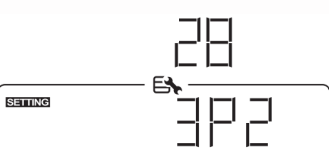
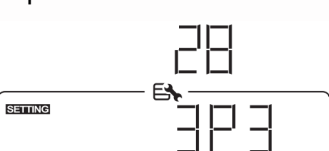
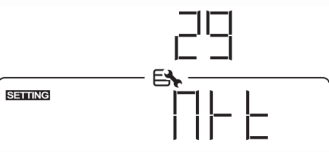


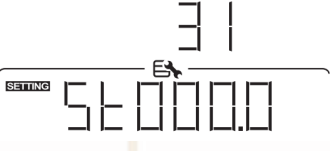
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority selection	SUB(default) 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SBU 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 20 or solar and battery is not sufficient.
02	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.
03	Output voltage	220Vac 	230V (Default) 

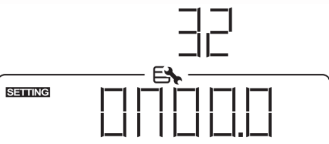

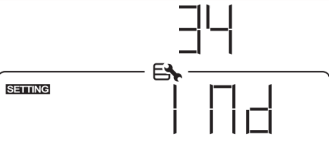
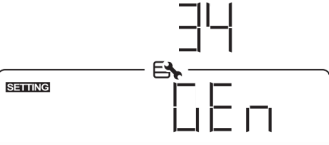
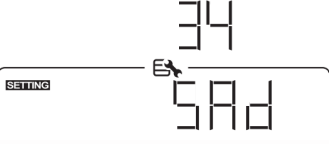
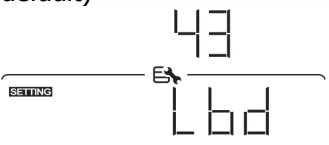
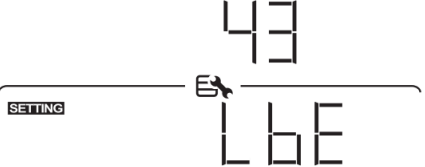
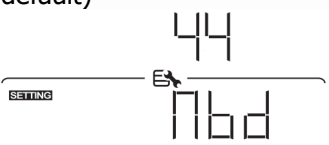
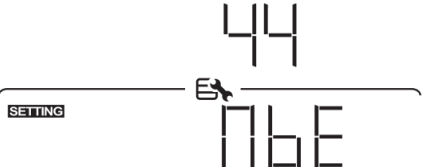


		240Vac 	
04	Output frequency	50Hz (default) 	60Hz 
05	Solar supply priority	Charge battery first (default) 	Solar energy provides power to charge battery as first priority.
		Power the loads first 	Solar energy provides power to the loads as first priority.
06	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable 	Bypass enable (default) 
		Restart disable (default) 	Restart enable 
08	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
09	Solar energy feed to grid configuration	Feed to grid disable (default) 	If selected, solar energy is not allowed to feed to the grid.
		Feed to grid enable 	If selected, solar energy is allowed to feed to the grid.

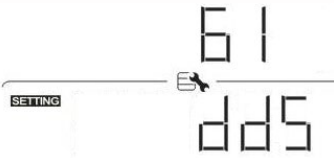


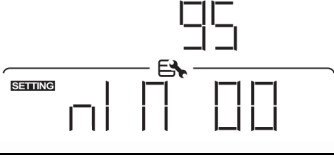
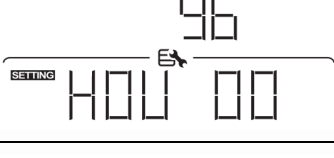



10	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.
		Only Solar 	Solar energy will be the only charger source no matter utility is available or not.
11	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default) 	For 6KW model, setting range is from 10A to 120A. Increment of each click is 10A.
13	Maximum utility charging current	30A (default) 	For 6KW model, setting range is from 2A to 120A. Increment of each click is 10A.
14	Battery type	MOTOMA battery (default) 	If selected, programs of 11, 17, 18 and 19 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
		AGM 	Flooded 
		User-Defined 	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 17, 18 and 19.

14	Battery type	Pylontech battery 	If selected, programs of 11, 17, 18 and 19 will be automatically set up. No need for further setting.
		WECO battery 	If selected, programs of 11, 17, 18, 19 and 20 will be auto-configured per battery supplier recommended. No need for further adjustment. Programs of 20 and 21 parameters refer to SOC of battery.
		Soltaro battery 	If selected, programs of 11, 17, 18 and 19 will be automatically set up. No need for further setting.
		LIb-protocol compatible battery 	Select "LIb" if using Lithium battery compatible to Lib protocol. If selected, programs of 11, 17, 18 and 19 will be automatically set up. No need for further setting.
17	Bulk charging voltage (C.V voltage)	Default setting: 56.4V 	If self-defined is selected in program 14, this program can be set up. Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
18	Floating charging voltage	Default setting: 54.0V 	If self-defined is selected in program 14, this program can be set up. Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
19	Low DC cut off battery voltage setting	Default setting: 40.8V 	If self-defined is selected in program 14, this program can be set up. Setting range is from 40.8V to 48.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
20	Battery stop discharging voltage when grid is available	default setting: 46V 	Setting range is from 44V to 51V and increment of each click is 1V.
		10% (default)	If "WECO battery" is selected in program 14, the parameter will be fixed at 10% SOC of battery.

21	Battery stop charging voltage when grid is available	Battery fully charged 	The setting range is from 48V to 58V and increment of each click is 1V.
		Default setting: 54V 	
		15% (default) 	If "WECO battery" is selected in program 14, this parameter will refer to the SOC of battery and adjustable from 15 to 100%. Increment of each click is 5%.
22	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
23	LCD off waiting time	LCD is always on 	The LCD turns off after 30s
		The LCD turns off after 60s(default) 	The LCD turns off after 300s.
		The LCD turns off after 600s 	
24	Alarm control	Alarm on (default) 	Alarm off

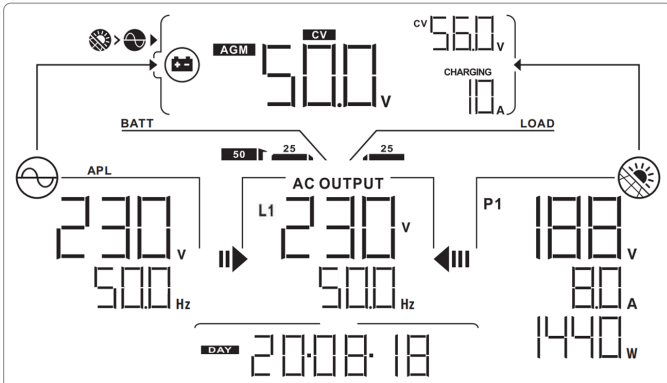
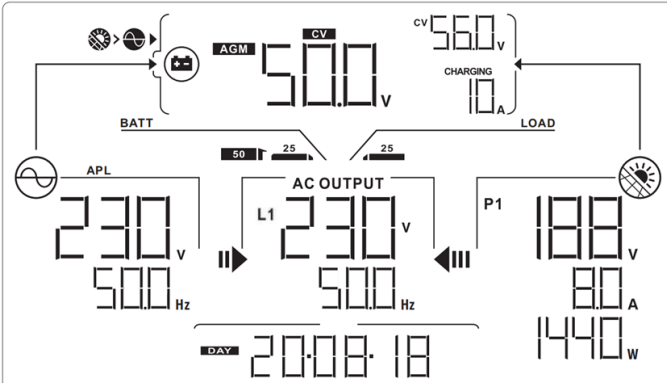
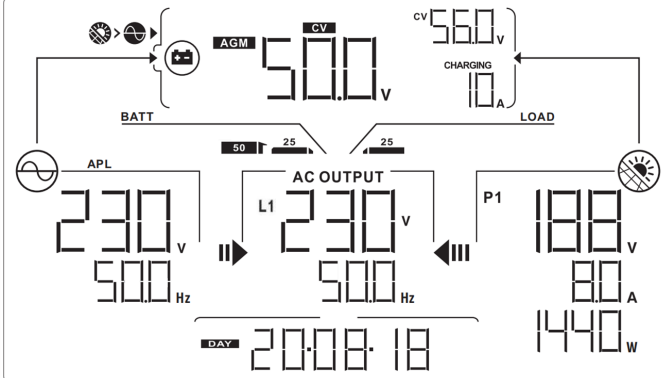
25	Beeps while primary source is interrupted	Alarm on (default) 	Alarm off 
27	Record Fault code	Record enable 	Record disable (default) 
28	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	Single: This inverter is used in single phase application. 	Parallel: This inverter is operated in parallel system. 
		L1 phase 	The inverter is operated in L1 phase in 3-phase application.
		L2 phase 	The inverter is operated in L2 phase in 3-phase application.
		L3 phase 	The inverter is operated in L3 phase in 3-phase application.
29	Reset PV energy storage	Not reset(Default) 	Reset 
30	Start charging time for AC charger	00:00 (Default) 	The setting range of start charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour.
31	Stop charging time for AC charger	00:00 (Default) 	The setting range of stop charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour.

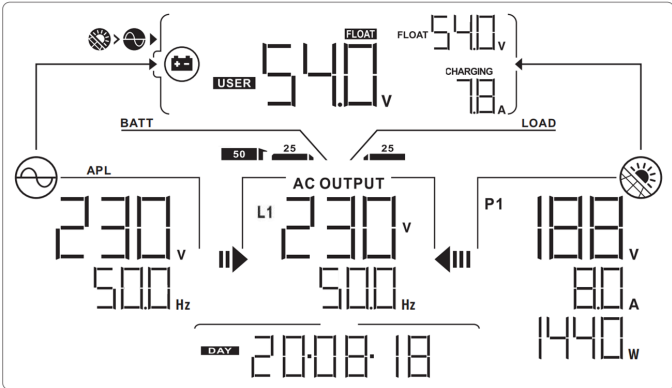
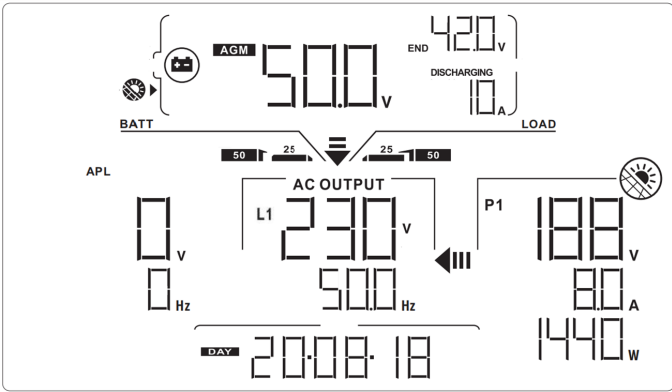
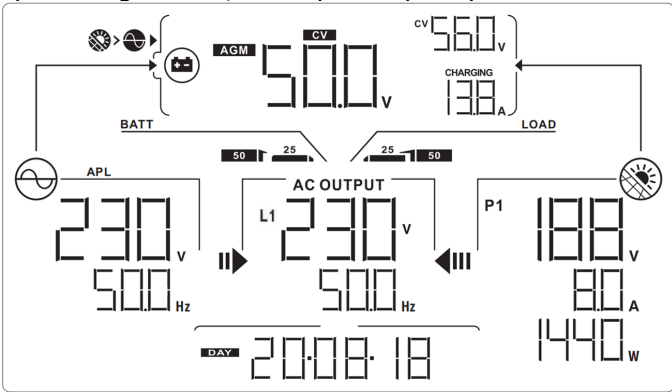
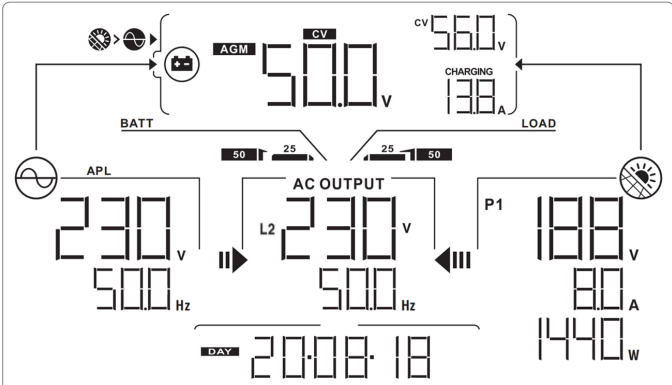
32	Scheduled time for AC output on	00:00 (Default) 	The setting range of scheduled Time for AC output on is from 00:00 to 23:00, increment of each click is 1 hour.
33	Scheduled time for AC output off	00:00(Default) 	The setting range of scheduled Time for AC output off is from 00:00 to 23:00, increment of each click is 1 hour.
34	Set country customized regulations	India(Default) 	If selected, acceptable feed-in grid voltage range will be 195.5~253VAC. Acceptable feed-in grid frequency range will be 49~51Hz.
		Germany 	If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 47.5~51.5Hz.
		South America 	If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 57~62Hz.
43	Lithium battery turn-on when the device is powered on	Auto turn-on disable (default) 	Auto turn-on enable 
44	Lithium battery turn-on immediately NOTE: This setting is effective only when setting 36 is set as "enable".	Turn-on immediately disable (default) 	Turn-on immediately enable 
60	Low DC cut off voltage on AC output 2	Default setting: 40.8V 	Setting range is from 40.8V to 48.0V. Increment of each click is 0.1V. This low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
		0% (default) 	If any type of lithium battery is selected in program 14, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.

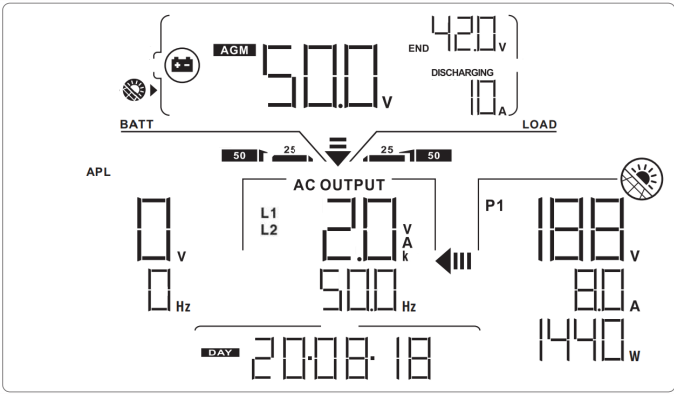
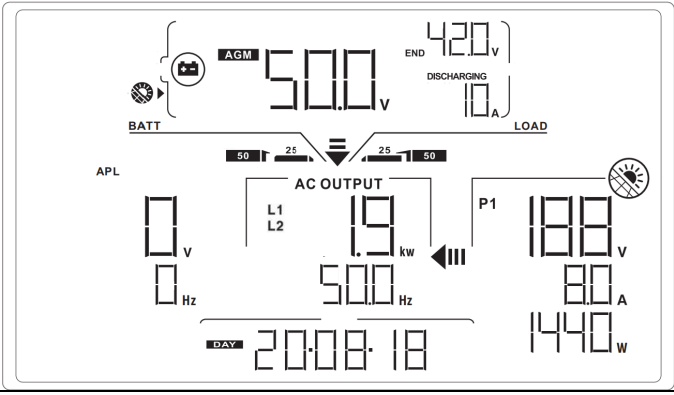
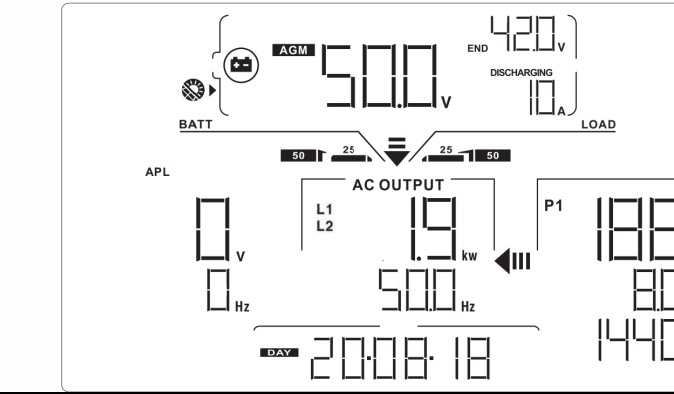
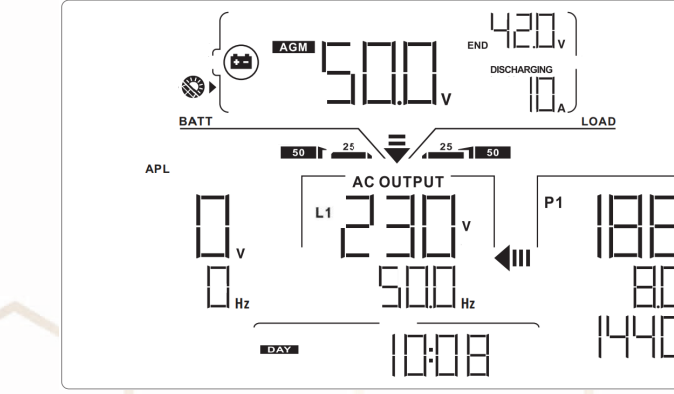
61	Setting discharge time on AC output 2	<p>Disable (Default)</p> 	<p>Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min.</p> <p>*If the battery discharge time achieves the setting time in program 61 and the program 60 function is not triggered, the output will be turned off.</p>
62	Scheduled time for AC output 2 on	<p>00:00 (Default)</p> 	<p>Setting range is from 00:00 to 23:00. Increment of each click is 1 hour. Within scheduled on/off time setting in program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.</p>
63	Scheduled time for AC output 2 off	<p>00:00 (Default)</p> 	<p>Setting range is from 00:00 to 23:00. Increment of each click is 1 hour. Within scheduled on/off time setting in program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.</p>
95	Time setting – Minute		<p>For minute setting, the range is from 00 to 59.</p>
96	Time setting – Hour		<p>For hour setting, the range is from 00 to 23.</p>
97	Time setting– Day		<p>For day setting, the range is from 00 to 31.</p>
98	Time setting– Month		<p>For month setting, the range is from 01 to 12.</p>
99	Time setting – Year		<p>For year setting, the range is from 16 to 99.</p>

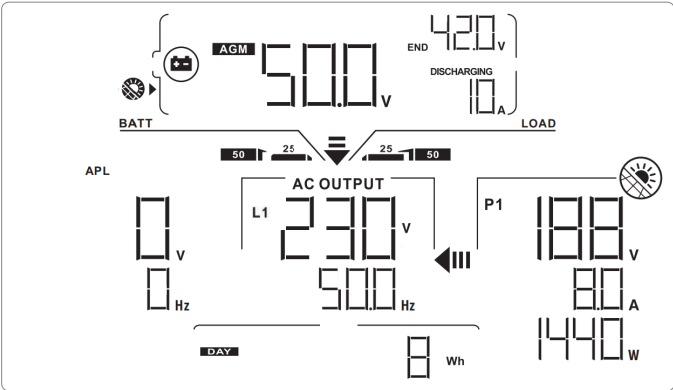
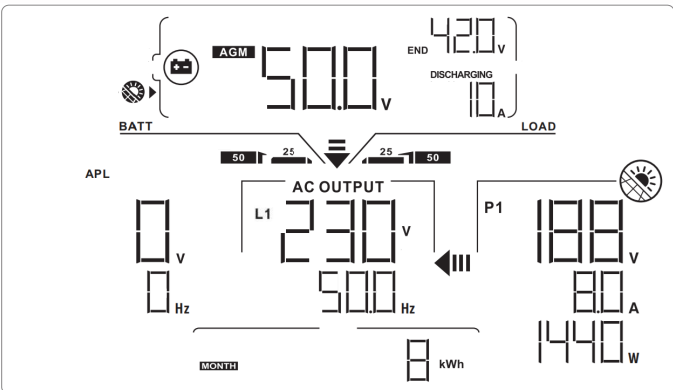
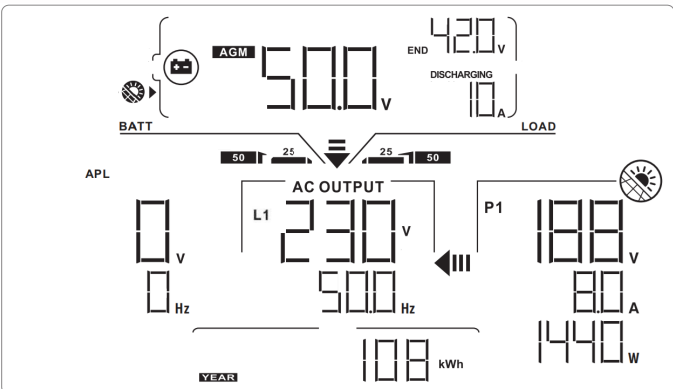
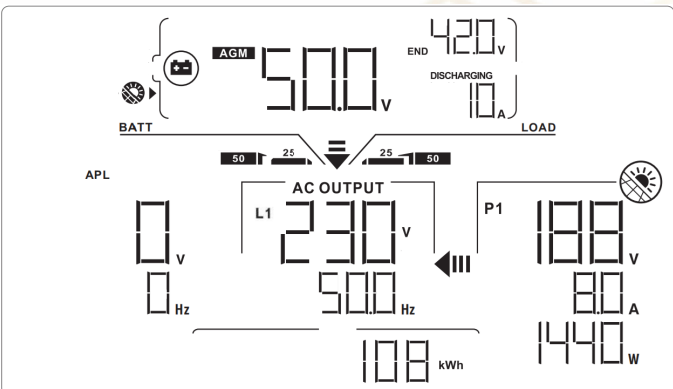
Display Setting

The LCD display information will be switched in turns by pressing "▲" or "▼" key. The selectable information is switched as the following table in order.

Selectable information	LCD display	LCD display
Utility voltage/ Utility frequency	Default Display Screen	<p>Input Voltage=230V, Input frequency=50Hz</p> 
PV voltage/ PV current/ PV power	Default Display Screen	<p>PV1 voltage=180V, PV1 current=8.0A, PV1 power=1440W</p> 
Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	Default Display Screen	<p>Battery voltage=50.0V, Bulk charging voltage=56.0V, Charging current=10A</p> 

Selectable information	LCD display	LCD display
Default Display Screen	Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	Battery voltage=54.0V, Floating charging voltage=54.0V, Charging current=7.8A 
		Battery voltage=50.0V, Low DC cut-off voltage=42.0V, Discharging current=10A 
	L1 output voltage/output frequency, L2 output voltage/output frequency, load in VA, load in Watt switch every 5 second	L1 output voltage=230V, L1 output frequency=50Hz 
		L2 output voltage=230V, L2 output frequency=50Hz 

Selectable information	LCD display
<p>Default Display Screen</p> <p>L1 output voltage/output frequency, L2 output voltage/output frequency, load in VA, load in Watt switch every 5 second</p>	<p>Total load in VA=2.0KVA, L1 output frequency=50Hz</p> 
	<p>Total load in Watt=1.9KW, L1 output frequency=50Hz</p> 
<p>Real date.</p>	<p>Real date 2020-08-18.</p> 
<p>Real time.</p>	<p>Real time 10:08.</p> 

Selectable information	LCD display
PV energy generated today	<p>PV energy generated today = 8Wh.</p> 
PV energy generated this month	<p>PV energy generated this month = 8kWh.</p> 
PV energy generated this year	<p>PV energy generated this year = 108kWh.</p> 
Total PV energy generation	<p>Total PV energy generation = 108kWh.</p> 

Selectable information	LCD display
Main CPU version checking.	<p>Main CPU version 00050.72.</p>
Secondary CPU version checking.	<p>Secondary CPU version 00022.01.</p>

Operating Mode Description

Operating mode	Behaviors	LCD display
<p>Standby mode</p> <p>Note:</p> <p>*Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.</p> <p>*Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.</p>	<p>No output power, solar or utility charger available</p>	<p>Battery is charged by PV energy.</p> <p>No charging.</p>

Line mode	Output power from utility. Charger is available	Utility charges battery and provides power to load.
		PV energy, battery power and utility provide power to load.
PV energy and utility charge battery, and utility provides power to load.		
PV energy charges battery, utility and PV energy provide power to the load.		

Battery mode	Output power from battery or PV	<p>PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid.</p>
		<p>PV energy and battery energy supply power to the load.</p>
		<p>PV energy charges battery and provides power to the load.</p>

		<p>Battery provides power to the load.</p>
Only PV mode	Output power from PV	<p>PV provides power to the load.</p>
<p>Fault mode</p> <p>Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.</p>	No output, no charging.	<p>No charging.</p>

Warning Indicator

Warning Code	Warning Event	Icon flashing
01	Fan locked	01
02	Over temperature	02
03	Battery over charged	03
04	Low battery	04
07	Overload	07

10	Inverter power derating	10	⚠
bP	Battery is not connected	bP	⚠
32	Communication lost between com. port and control board	32	⚠

Faults Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked.	F01
02	Over temperature	F02
03	Battery voltage is too high.	F03
05	Output is short circuited.	F05
06	Output voltage is abnormal.	F06
07	Overload time out.	F07
08	Bus voltage is too high.	F08
09	Bus soft start failure.	F09
10	PV current is over.	F10
11	PV voltage is over.	F11
12	Charge current is over.	F12
21	Phase error in three phases system	F21
51	Over current or surge	F51
52	Bus voltage is too low.	F52
53	Inverter soft start failure.	F53
55	Over DC offset in AC output	F55
57	Current sensor failure.	F57
58	Output voltage is too low.	F58

SPECIFICATIONS

MODEL	6KW
RATED OUTPUT POWER	6000W
PV INPUT (DC)	
Max. PV Power	6500W
Max. PV Array Open Circuit Voltage	550 VDC
MPPT Range @ Operating Voltage	120 VDC~450 VDC
Max. PV Array Short Circuit Current	30A
Number of MPP Tracker	1
GRID-TIE OPERATION	
GRID OUTPUT (AC)	
Nominal Output Voltage	220/230/240 VAC
Feed-in Grid Voltage Range	195.5~253 VAC @India regulation 184 ~ 264.5 VAC @Germany regulation 184 ~ 264.5 VAC @South America regulation
Feed-in Grid Frequency Range	49~51Hz @India regulation 47.5~51.5Hz @Germany regulation 57~62Hz @South America
Nominal Output Current	26A
Power Factor Range	>0.99
Maximum Conversion Efficiency (DC/AC)	95%
OFF-GRID, HYBRID OPERATION	
GRID INPUT	
Acceptable Input Voltage Range	90 - 280 VAC or 170 - 280 VAC
Frequency Range	50 Hz/60 Hz (Auto sensing)
Transfer Time	< 10ms (for UPS) < 20ms (for home appliances) < 50ms (for parallel system operation)
Rating of AC Transfer Relay	40A
BATTERY MODE OUTPUT (AC)	
Nominal Output Voltage	220/230/240 VAC
Output Waveform	Pure Sine Wave
Efficiency (DC to AC)	93%
BATTERY & CHARGER	
Nominal DC Voltage	48 VDC
Maximum Charging Current (from Grid)	120A
Maximum Charging Current (from PV)	120A
Maximum Charging Current	120A
GENERAL	
Dimension, D X W X H (mm)	192 x 360 x 665
Net Weight (kgs)	22.5
INTERFACE	
Parallel-able	Yes
External Safety Box (Optional)	Yes
Communication	USB or RS232 / RS 485
ENVIRONMENT	
Humidity	0 ~ 95% RH (No condensing)
Operating Temperature	-25°C to 50°C

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 10	Surge	Restart the unit, if the error happens again, please return to repair center.
	Fault code 12	DC/DC over current or surge.	
	Fault code 51	Over current or surge.	
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.
Fault code 11	Solar input voltage is more than 450V.	Solar input voltage is more than 450V.	

Appendix I: Parallel function

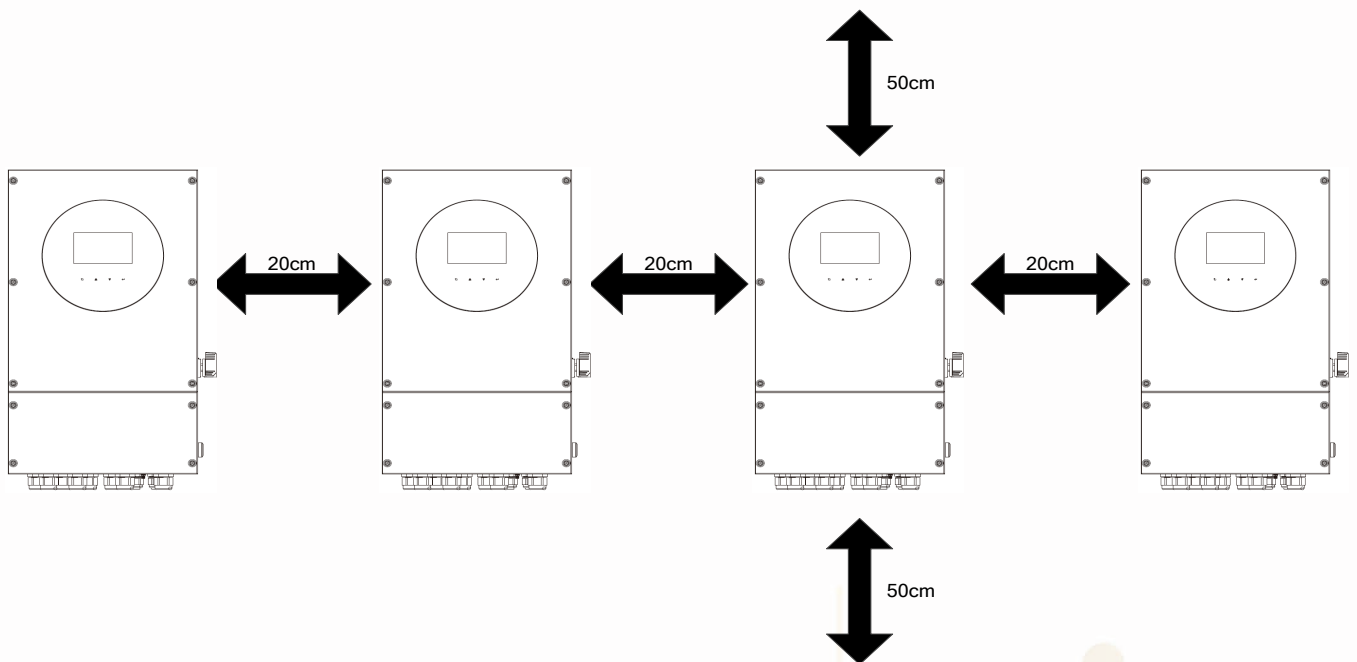
1. Introduction

This inverter can be used in parallel with two different operation modes.

1. Parallel operation in single phase with up to 9 units. The supported maximum output power for 6KW is 54KW/54KVA.
2. Maximum nine units work together to support three-phase equipment. Seven units support one phase maximum. For 6KW model, the supported maximum output power is 54KW/54KVA and one phase can be up to 42KW/42KVA.

2. Mounting the Unit

When installing multiple units, please follow below chart.



NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit at the same level.

3. Wiring Connection

NOTICE: It's requested to connect to battery for parallel operation.

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

Model	AWG no.	Torque
6KW	1*2AWG	2~3 Nm

WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
6KW	10 AWG	1.2~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

WARNING!! Make sure all output N wires of each inverter must be connected all the time. Otherwise, it will cause inverter fault in error code #72.

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5-1 and 5-2.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
6KW	140A/70VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
6KW	80A/ 230VAC	120A/ 230VAC	160A/ 230VAC	200A/ 230VAC	240A/ 230VAC	280A/ 230VAC	320A/ 230VAC	360A/ 230VAC

Note1: Also, you can use 40A breaker for 2KW and 50A for 3KW/5KW for only 1 unit and install one breaker at its AC input in each inverter.

Note2: Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units

Recommended battery capacity

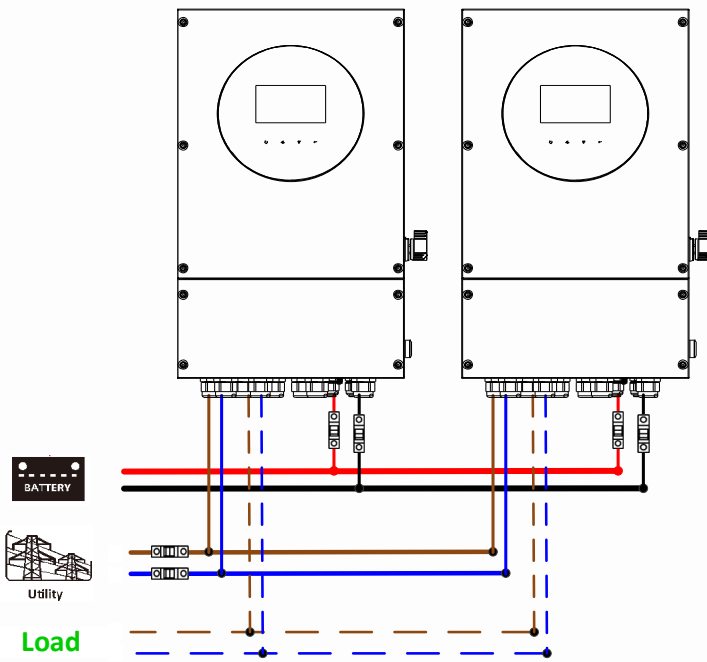
Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity for 6KW	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

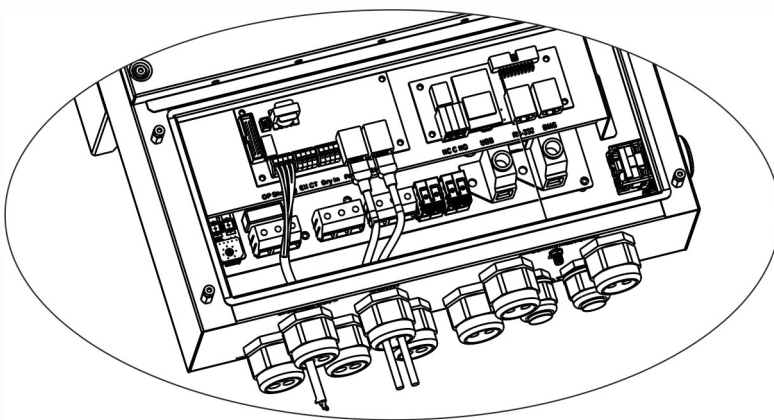
3-1. Parallel Operation in Single phase

Two inverters in parallel:

Power Connection

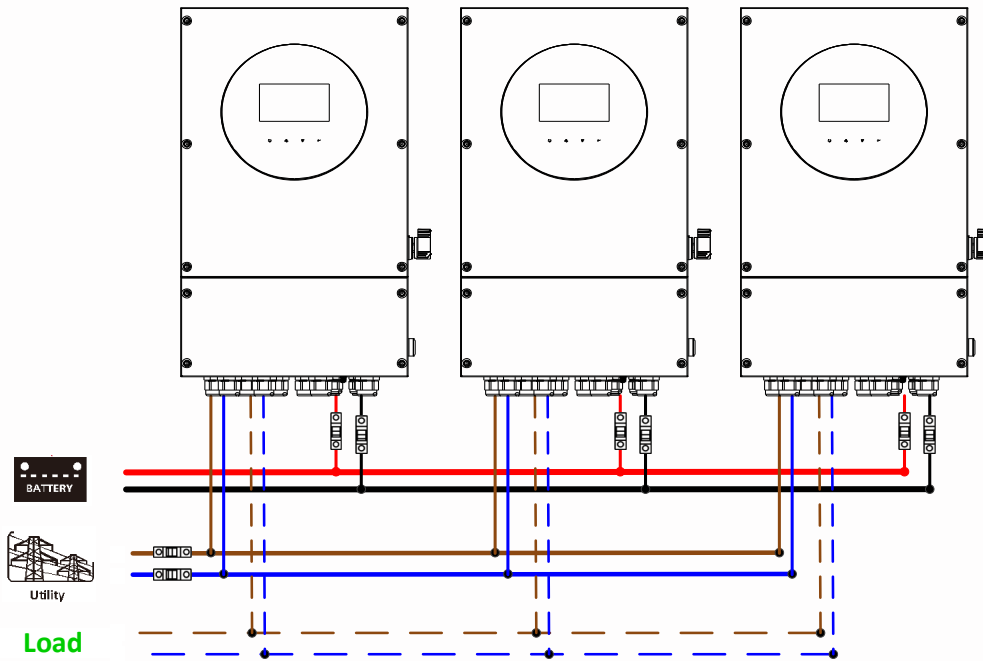


Communication Connection

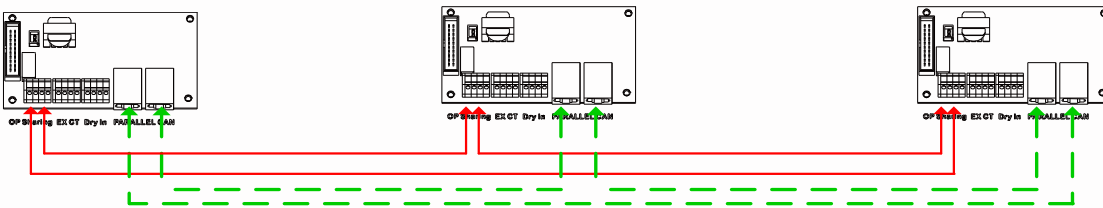


Three inverters in parallel:

Power Connection

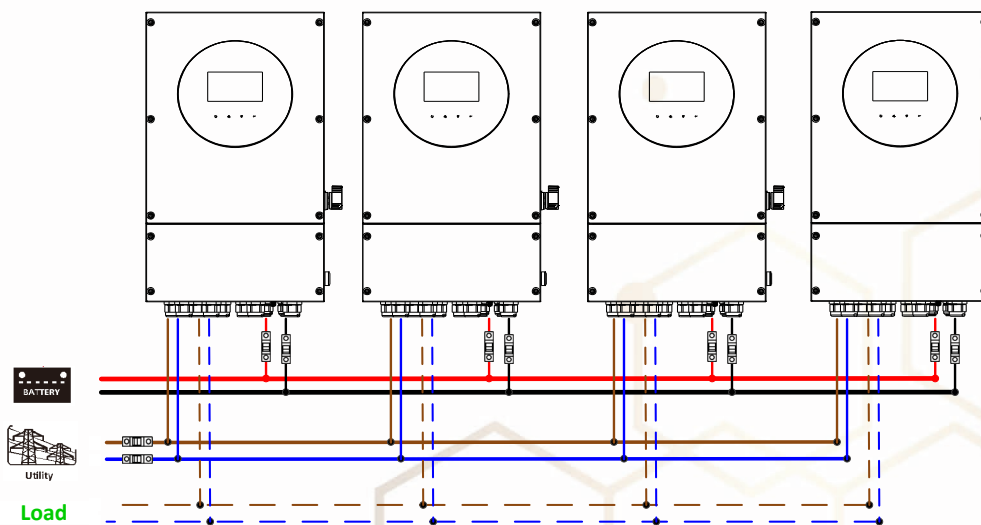


Communication Connection

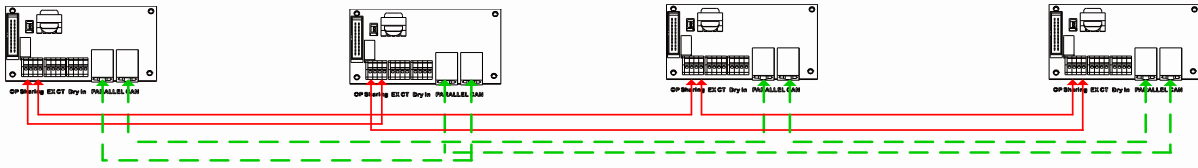


Four inverters in parallel:

Power Connection

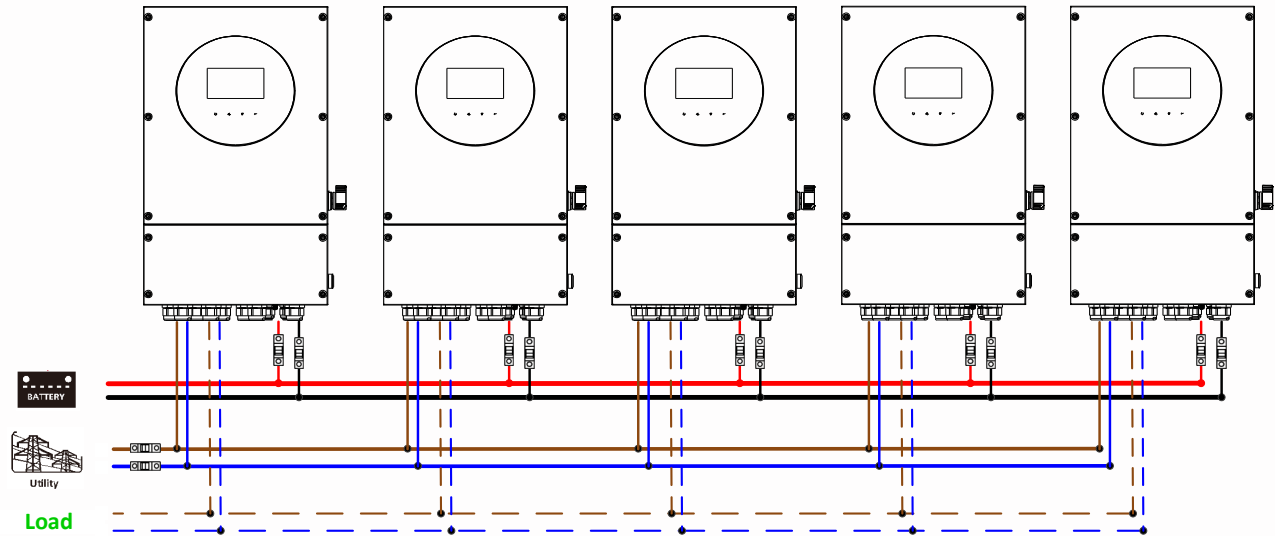


Communication Connection

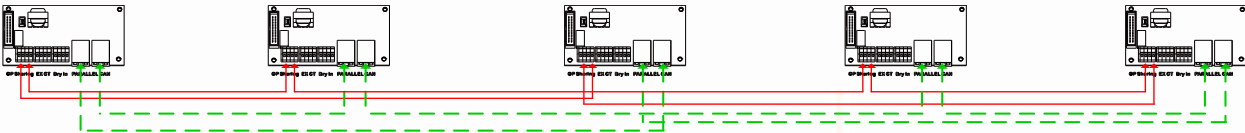


Five inverters in parallel:

Power Connection

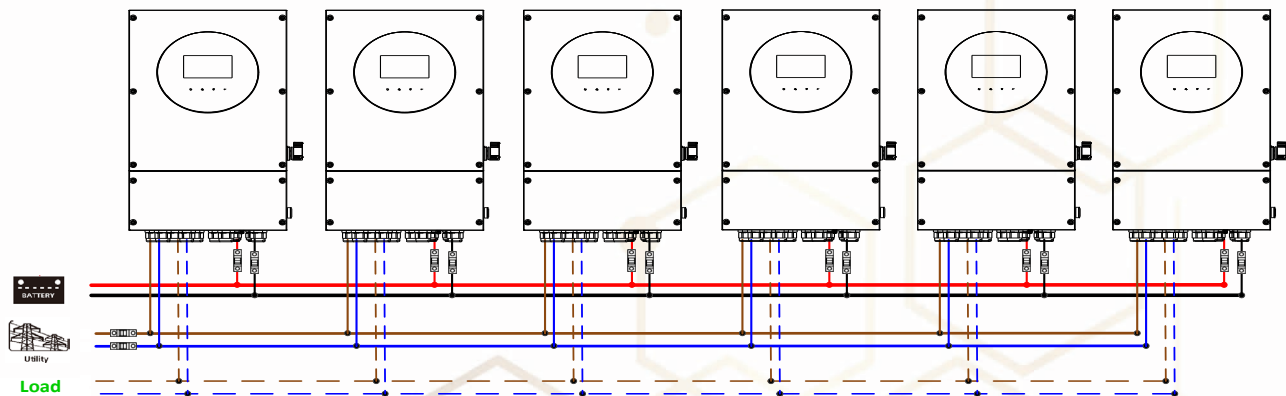


Communication Connection

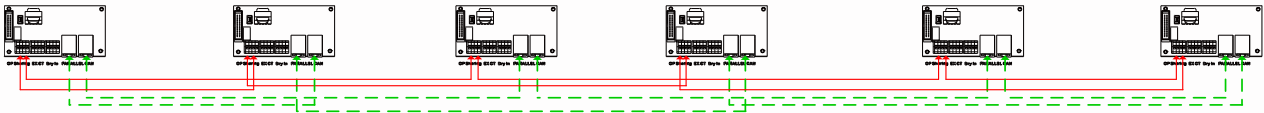


Six inverters in parallel:

Power Connection

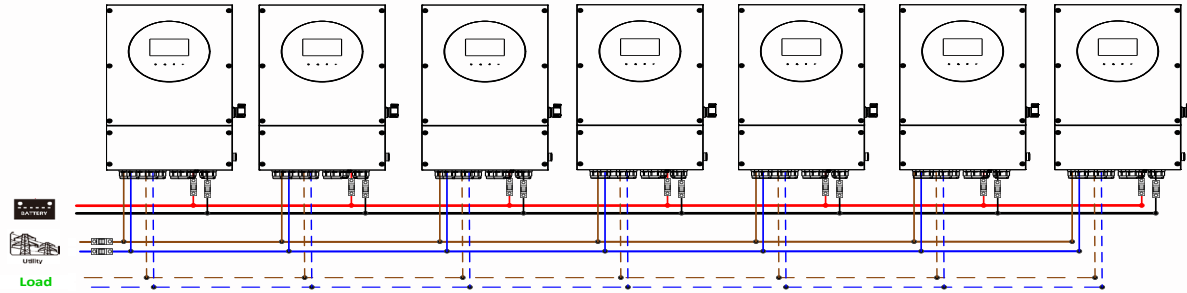


Communication Connection



Seven to nine inverters in parallel:

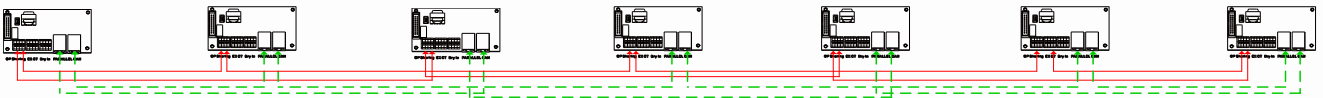
Power Connection



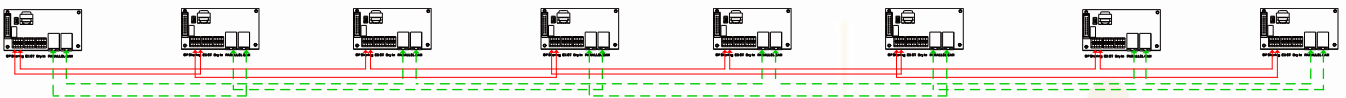
WARNING: When the number of parallel machines exceeds 6 PCS, add a magnetic ring to the output L cable. The magnetic ring is placed in the accessory bag of the inverter.

Communication Connection

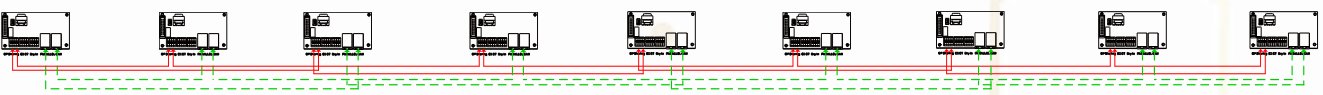
➤ Seven inverters in parallel



➤ Eight inverters in parallel



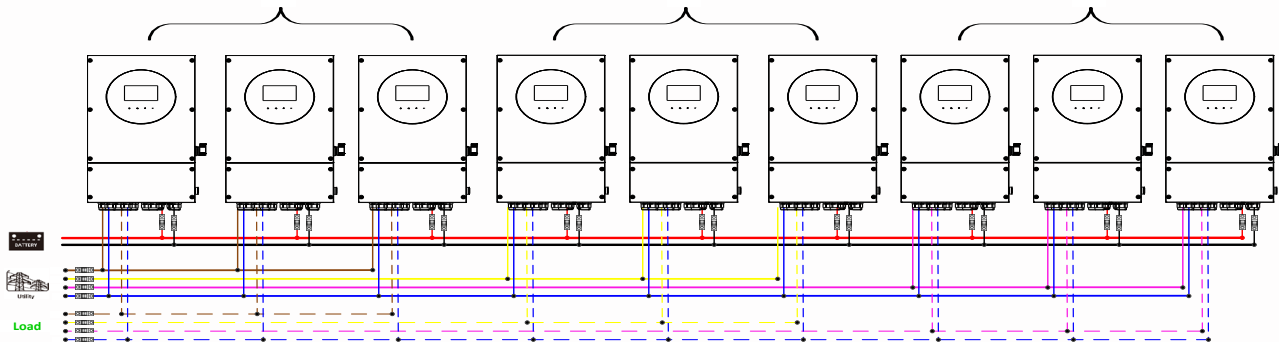
➤ Nine inverters in parallel



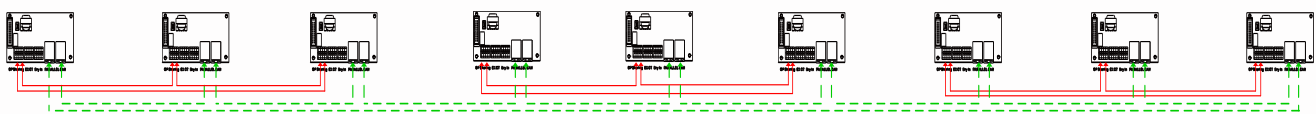
3-2. Support 3-phase equipment

Three inverters in each phase:

Power Connection

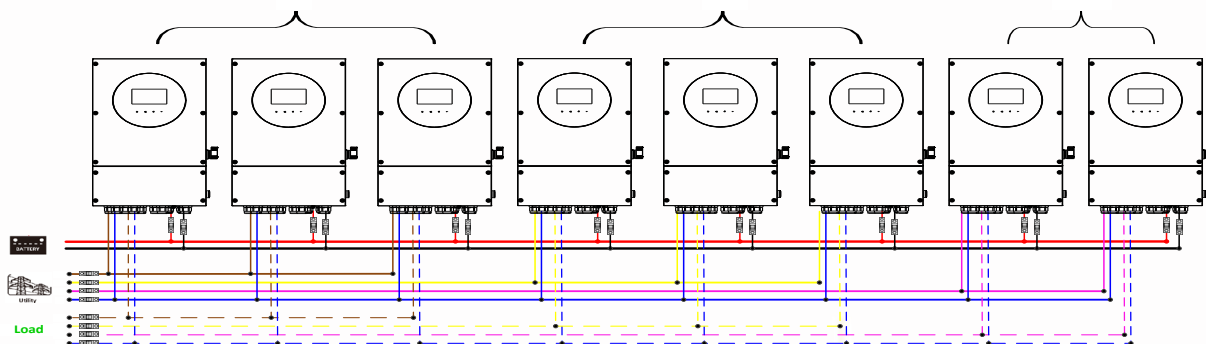


Communication Connection

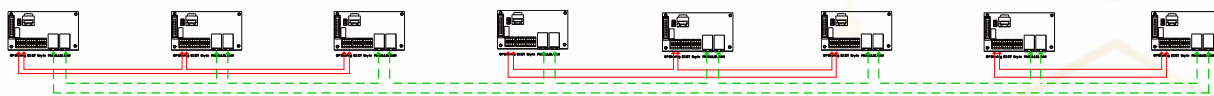


Three inverters in one phase, three inverters in second phase and two inverter for the third phase:

Power Connection

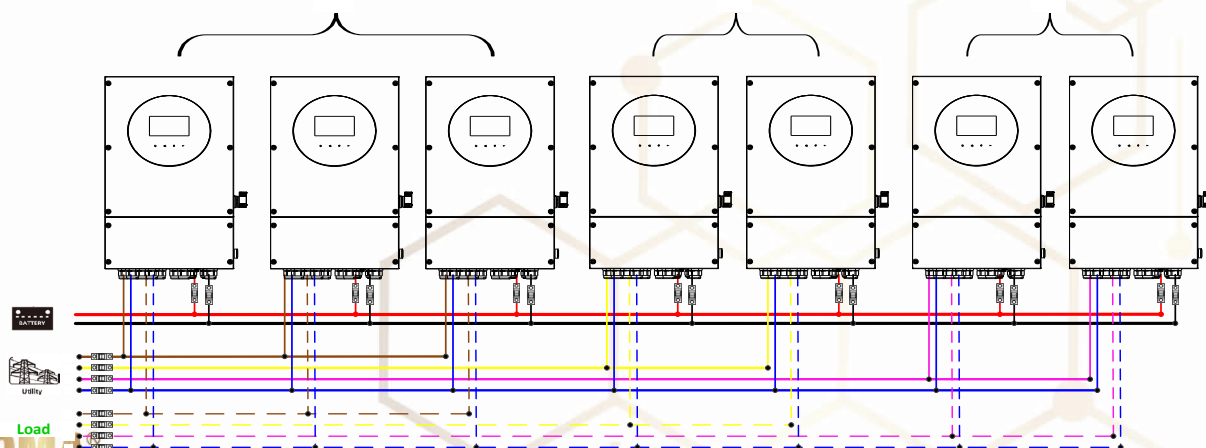


Communication Connection

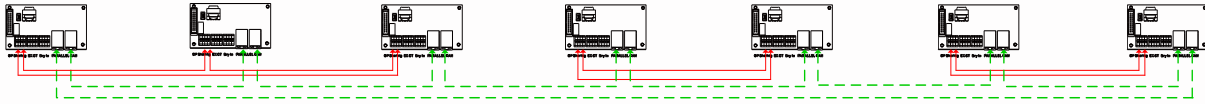


Three inverters in one phase, two inverters in second phase and two inverters for the third phase:

Power Connection

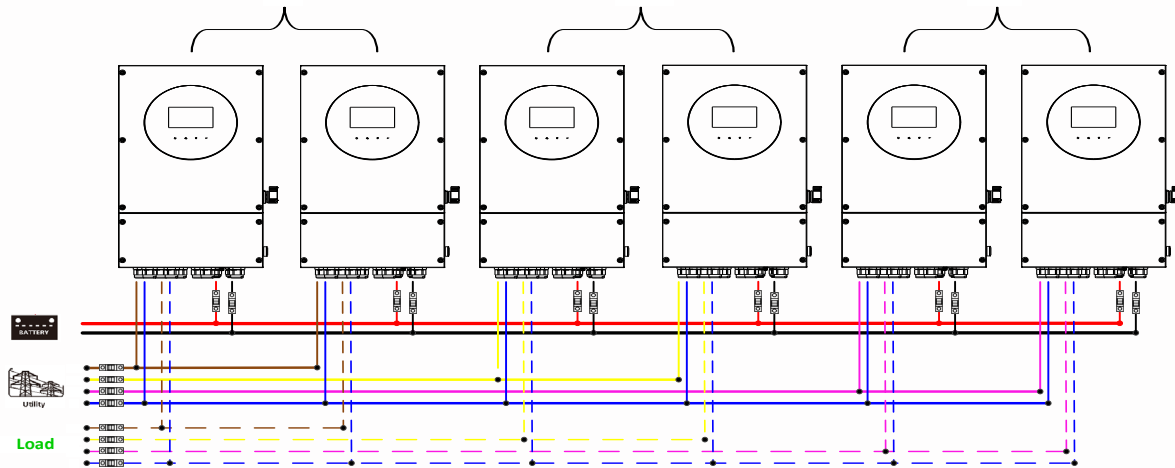


Communication Connection



Two inverters in each phase:

Power Connection

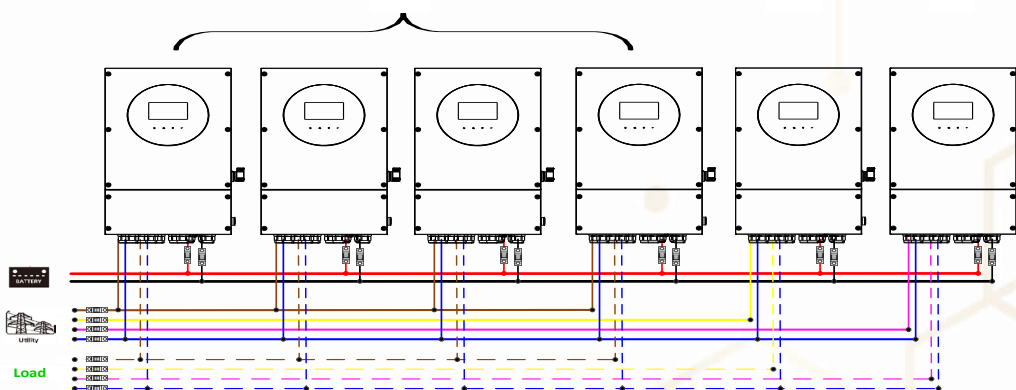


Communication Connection



Four inverters in one phase and one inverter for the other two phases:

Power Connection

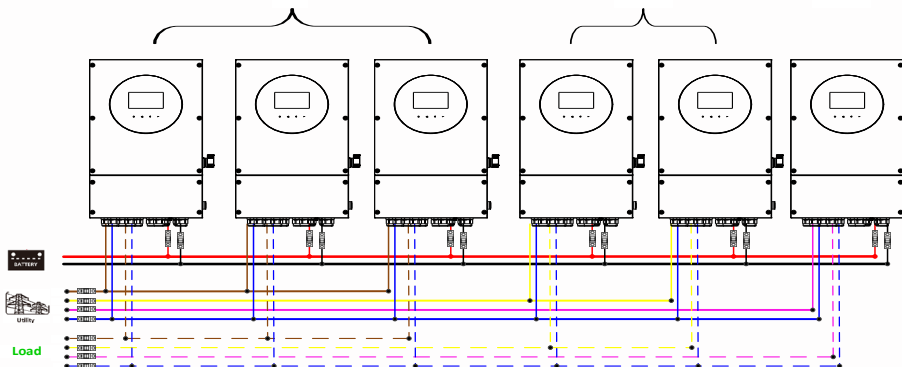


Communication Connection



Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

Power Connection

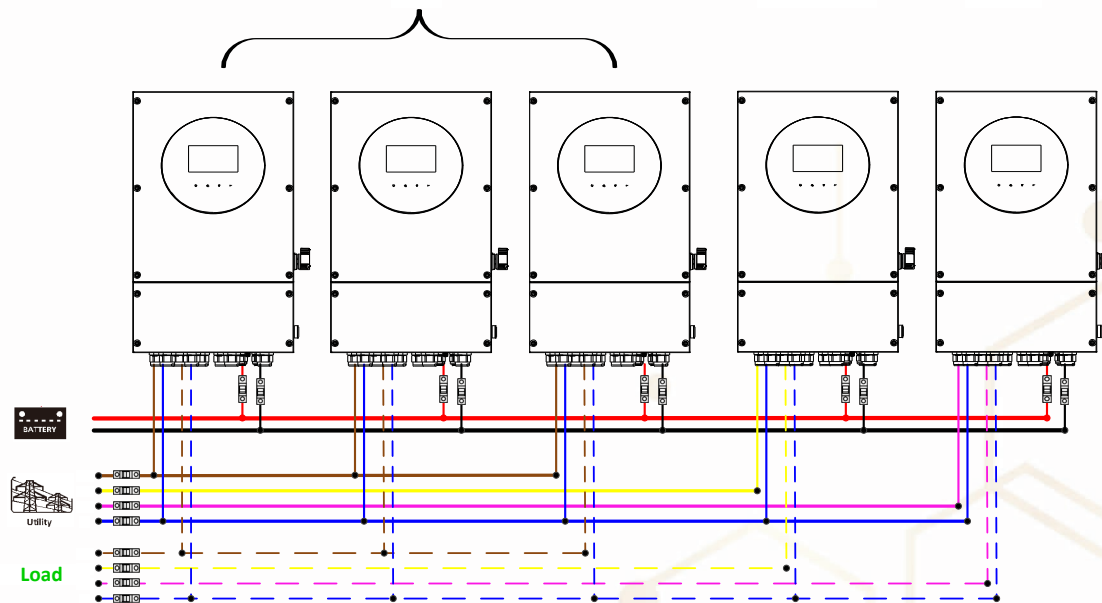


Communication Connection

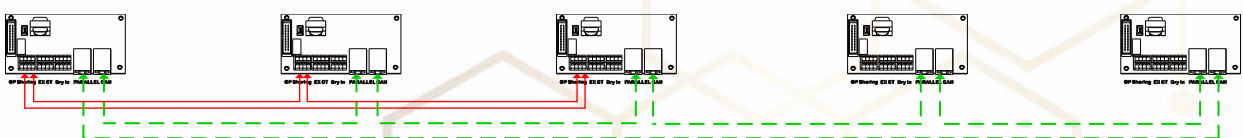


Three inverters in one phase and only one inverter for the remaining two phases:

Power Connection

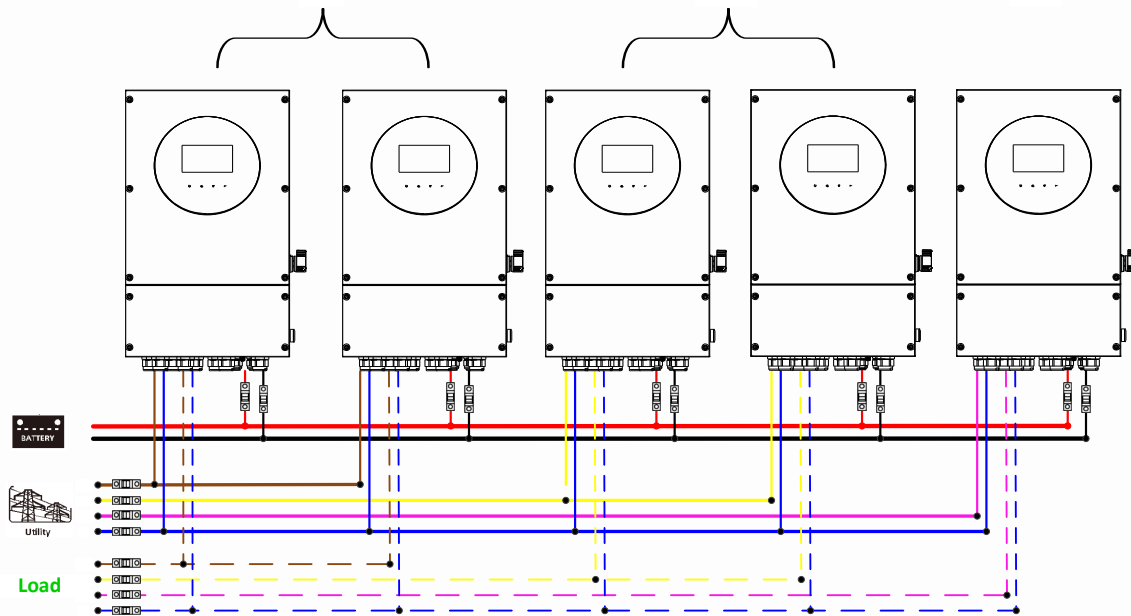


Communication Connection

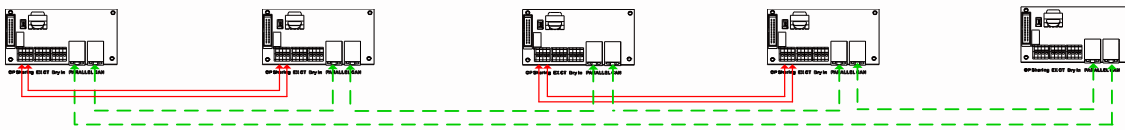


Two inverters in two phases and only one inverter for the remaining phase:

Power Connection

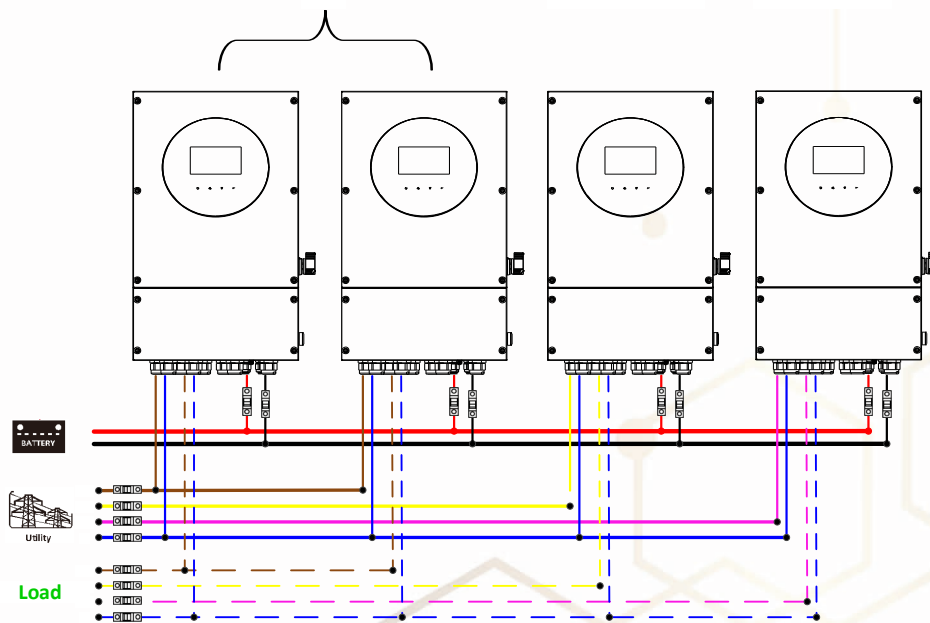


Communication Connection



Two inverters in one phase and only one inverter for the remaining phases:

Power Connection

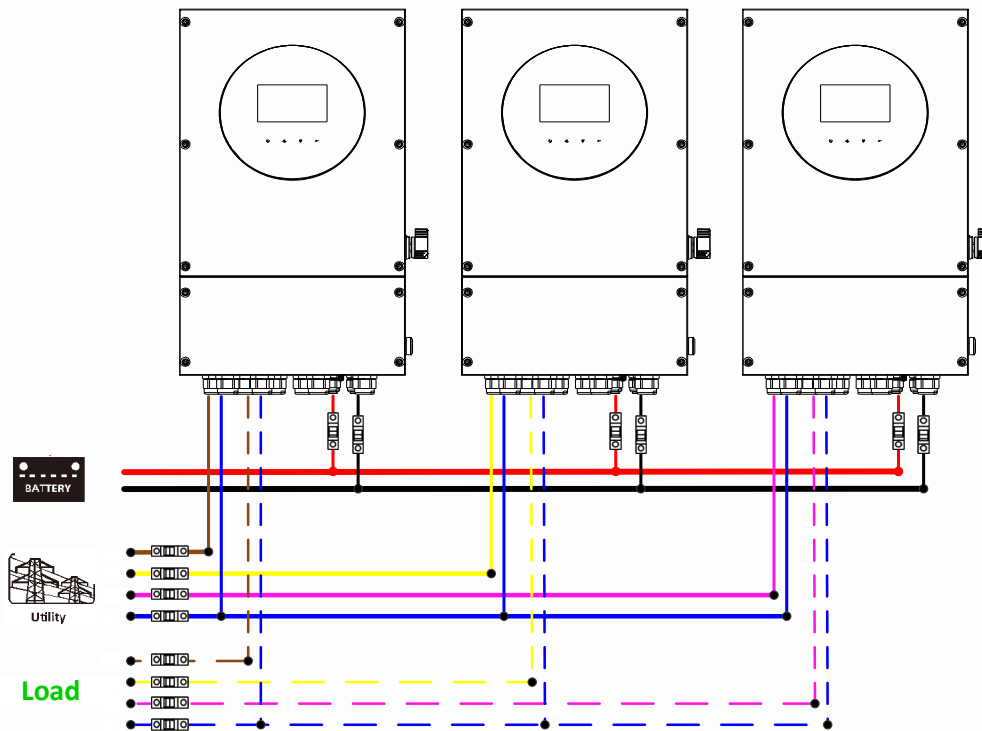


Communication Connection

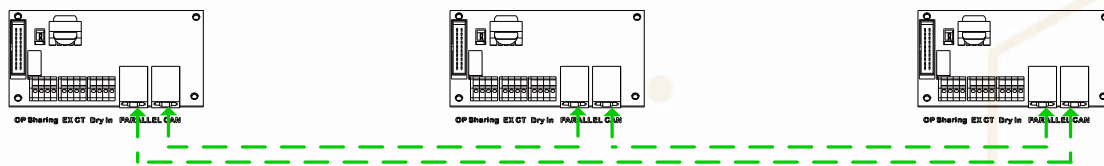


One inverter in each phase:

Power Connection



Communication Connection



WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

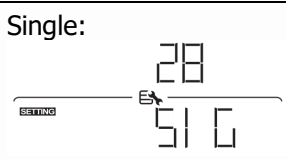
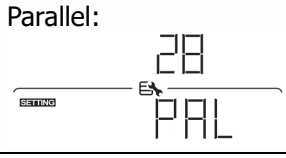
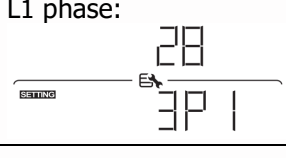
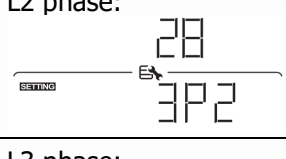
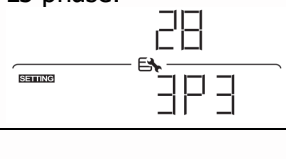
4. PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

6. LCD Setting and Display

Setting Program:

Program	Description	Selectable option	
28	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	Single: 	<p>When the units are used in parallel with single phase, please select "PAL" in program 28.</p> <p>It is required to have at least 3 inverters or maximum 9 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please refers to 5-2 for detailed information.</p> <p>Please select "3P1" in program 28 for the inverters connected to L1 phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters connected to L3 phase.</p> <p>Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable between units on different phases.</p> <p>Besides, power saving function will be automatically disabled.</p>
		Parallel: 	
		L1 phase: 	
		L2 phase: 	
		L3 phase: 	

Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	F60
71	Firmware version inconsistent	F71
72	Current sharing fault	F72
80	CAN fault	F80
81	Host loss	F81
82	Synchronization loss	F82
83	Battery voltage detected different	F83
84	AC input voltage and frequency detected different	F84
85	AC output current unbalance	F85
86	AC output mode setting is different	F86
87	A single machine exists in parallel system	F87

Code Reference:

Code	Description	Icon on
NE	Un-identified unit for master or slave	NE
HS	Master unit	HS
SL	Slave unit	SL

7. Commissioning

Parallel in single phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

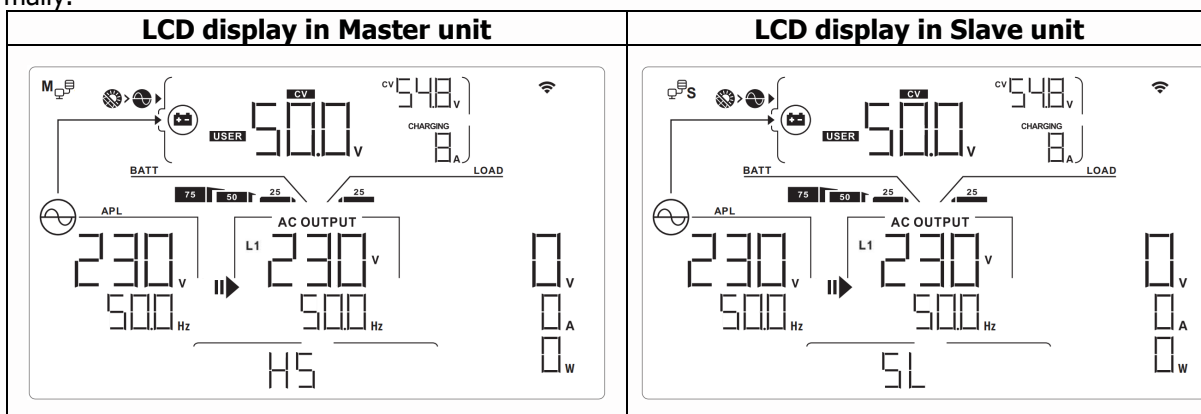
Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.

LCD display in Master unit	LCD display in Slave unit
<p>The LCD display in the Master unit shows a battery level of 44.8V, a user setting of 500V, and a discharging current of 8A. The AC output is 230V at 500Hz. The unit is identified as HS (Master unit).</p>	<p>The LCD display in the Slave unit shows the same battery level and user settings as the Master unit. The AC output is 230V at 500Hz. The unit is identified as SL (Slave unit).</p>

NOTE: Master and slave units are randomly defined. Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Support three-phase equipment

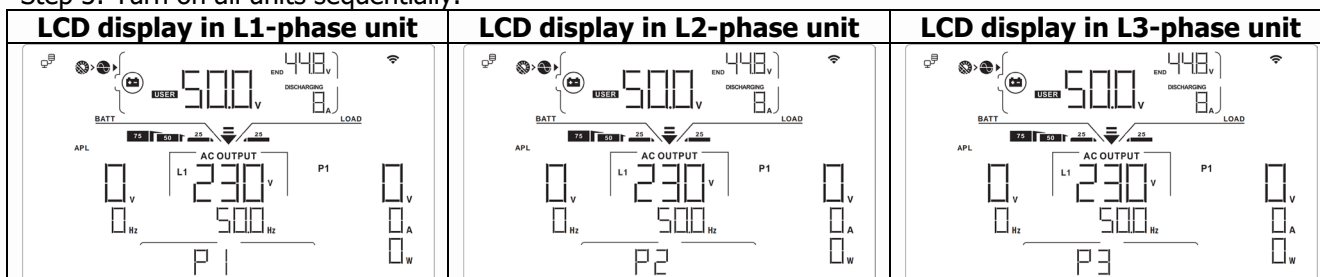
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

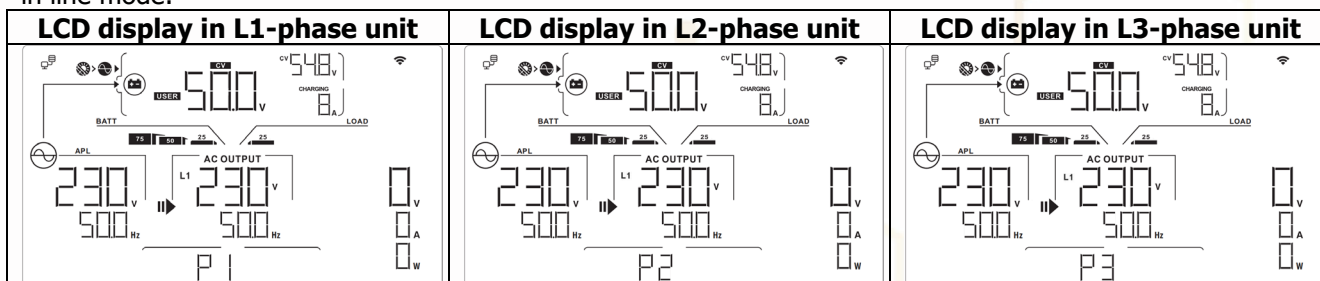
Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon will flash and they will not work in line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

8. Trouble shooting

Situation		Solution
Fault Code	Fault Event Description	
60	Current feedback into the inverter is detected.	<ol style="list-style-type: none"> 1. Restart the inverter. 2. Check if L/N cables are not connected reversely in all inverters. 3. For parallel system in single phase, make sure the sharing are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. 4. If the problem remains, please contact your installer.
71	The firmware version of each inverter is not the same.	<ol style="list-style-type: none"> 1. Update all inverter firmware to the same version. 2. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update. 3. After updating, if the problem still remains, please contact your installer.
72	The output current of each inverter is different.	<ol style="list-style-type: none"> 1. Check if sharing cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
80	CAN data loss	<ol style="list-style-type: none"> 1. Check if communication cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
81	Host data loss	
82	Synchronization data loss	
83	The battery voltage of each inverter is not the same.	<ol style="list-style-type: none"> 1. Make sure all inverters share same groups of batteries together. 2. Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter. 3. If the problem still remains, please contact your installer.
84	AC input voltage and frequency are detected different.	<ol style="list-style-type: none"> 1. Check the utility wiring connction and restart the inverter. 2. Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time. 3. If the problem remains, please contact your installer.
85	AC output current unbalance	<ol style="list-style-type: none"> 1. Restart the inverter. 2. Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type. 3. If the problem remains, please contact your installer.
86	AC output mode setting is different.	<ol style="list-style-type: none"> 1. Switch off the inverter and check LCD setting #28. 2. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28. For supporting three-phase system, make sure no "PAL" is set on #28. 3. If the problem remains, please contact your installer.
87	Single Machine exists in parallel system	<ol style="list-style-type: none"> 1. Check whether a single machine exists in parallel system.

Appendix II: BMS Communication Installation

1. Introduction

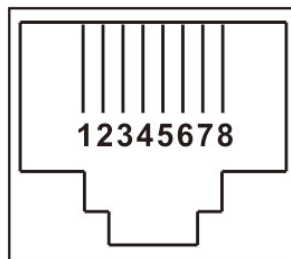
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

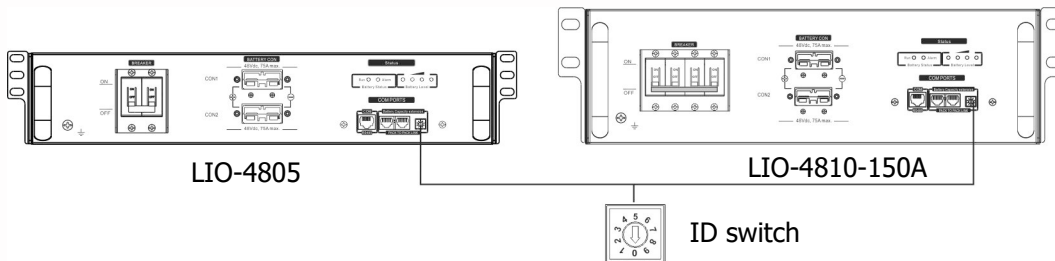
2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND

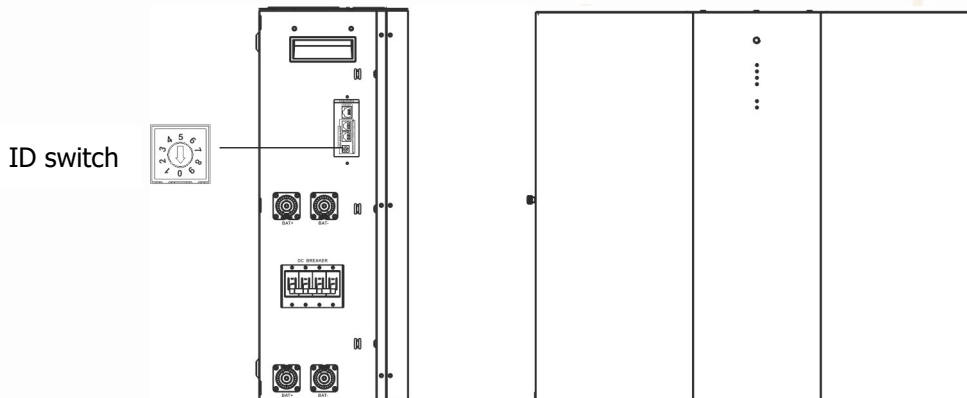


3. Lithium Battery Communication Configuration

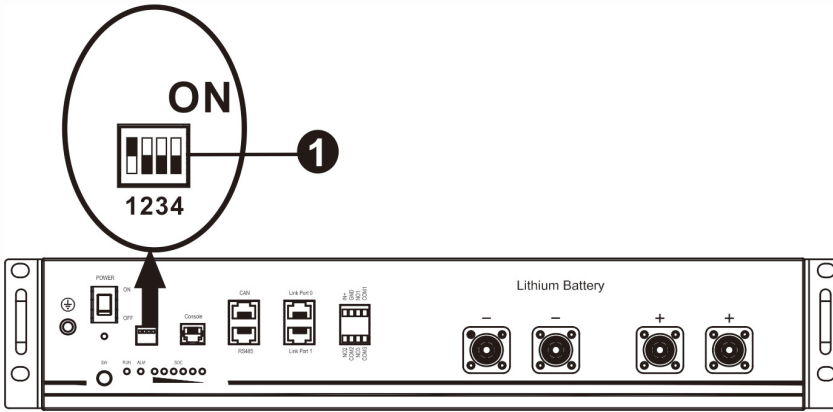
LIO-4805/LIO-4810-150A



ESS LIO-I 4810



ID Switch indicates the unique ID code for each battery module. It's required to assign a unique ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.



Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are to set up battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

NOTE: "1" is upper position and "0" is bottom position.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
1: RS485 baud rate=9600 Restart to take effect	0	0	0	Single group only. It's necessary to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's necessary to set up master battery on the first group with this setting and slave batteries are unrestricted.
	0	1	0	Multiple group condition. It's necessary to set up master battery on the second group with this setting and slave batteries are unrestricted.
	1	1	0	Multiple group condition. It's necessary to set up master battery on the third group with this setting and slave batteries are unrestricted.
	0	0	1	Multiple group condition. It's necessary to set up master battery on the forth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's necessary to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

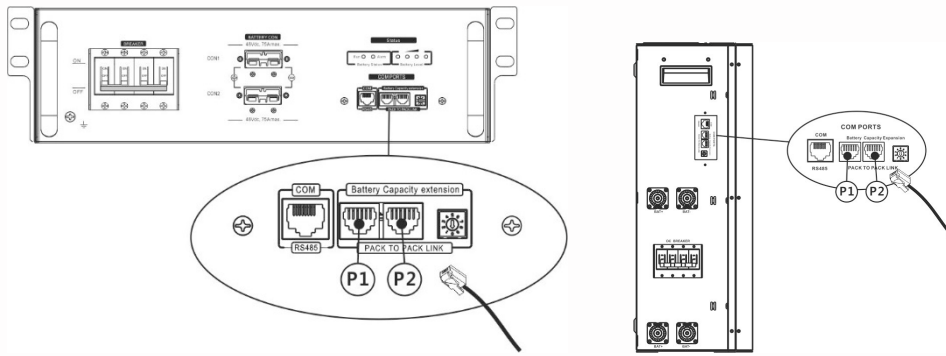
NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

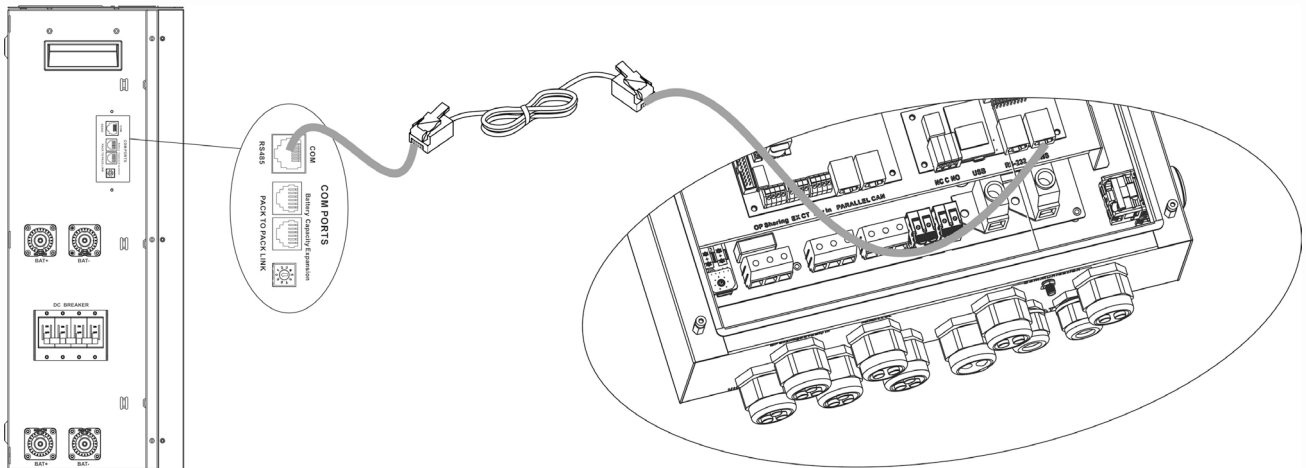
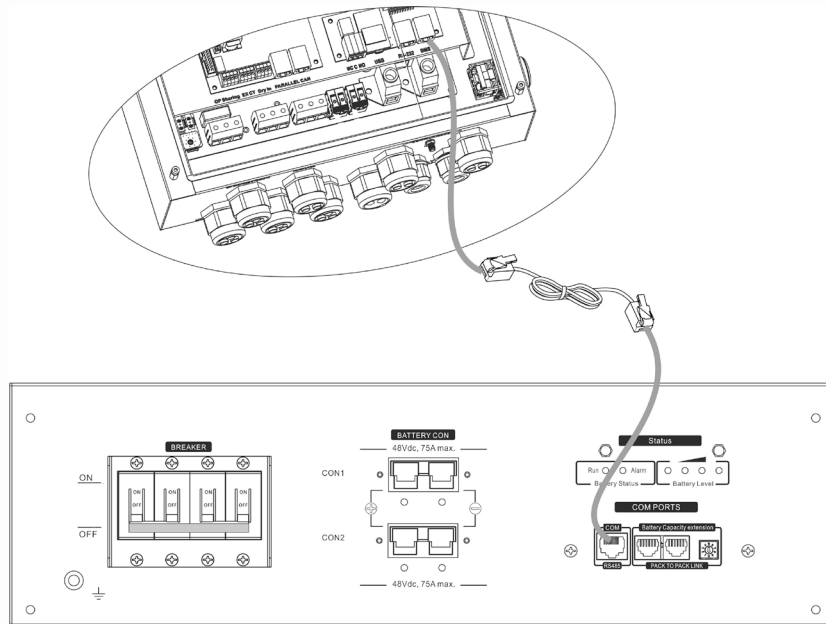
LIO-4805/LIO-4810-150A/ESS LIO-I 4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.

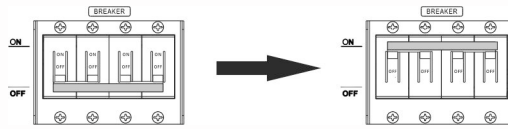


* For multiple battery connection, please check battery manual for the details.

Note for parallel system:

1. Only support common battery installation.
2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up.

*If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5: Turn on the inverter.

Step 6. Be sure to select battery type as "LIB" in LCD program 5.

05

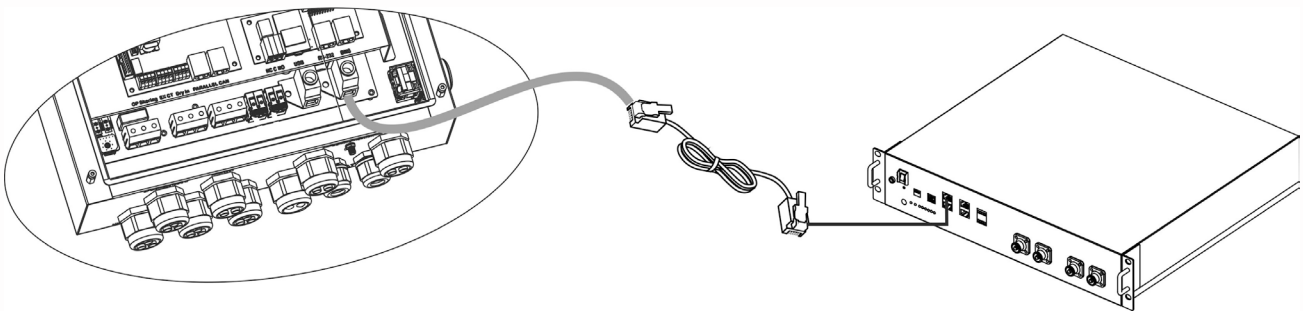


If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

PYLONTECH

After configuration, please set up LCD panel in inverter and make wiring connection to Lithium battery as the following steps.

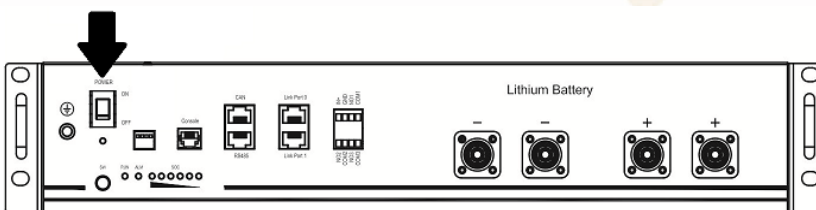
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



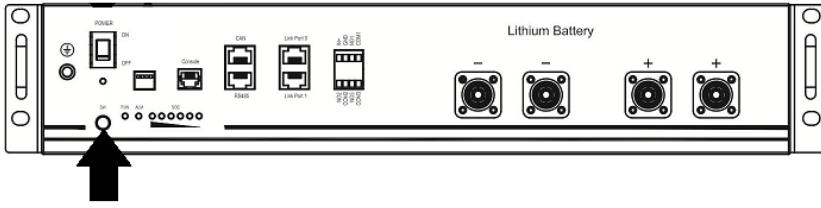
Note for parallel system:

3. Only support common battery installation.
4. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "PYL" in LCD program 5. Others should be "USE".

Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

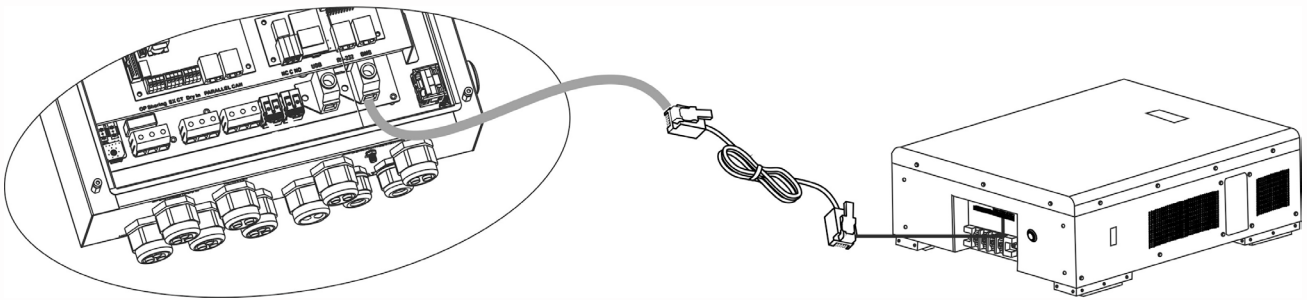
Step 5. Be sure to select battery type as "PYL" in LCD program 14.

05



WECO

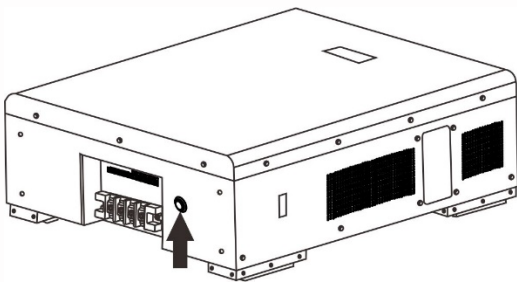
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



Note for parallel system:

1. Only support common battery installation.
2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "WEC" in LCD program 5. Others should be "USE".

Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.

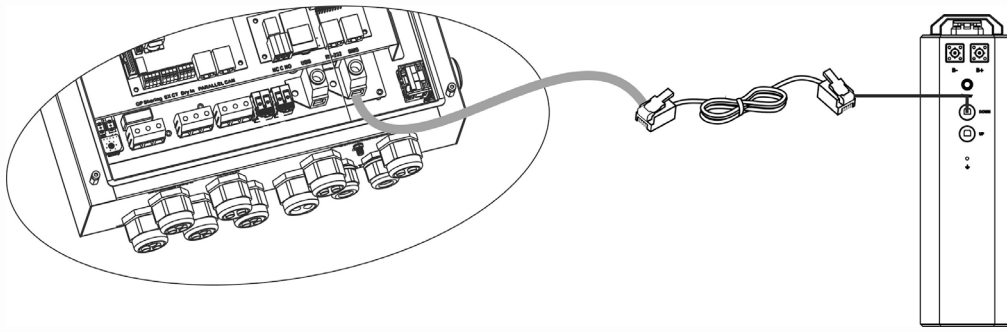
Step 4. Be sure to select battery type as "WEC" in LCD program 5.

05



SOLTARO

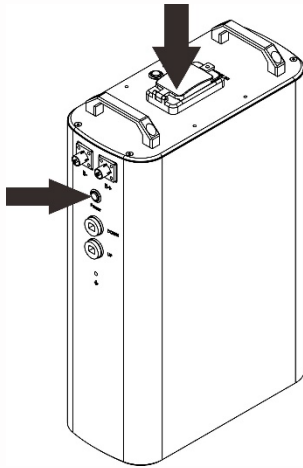
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



Note for parallel system:

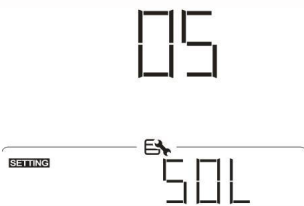
1. Only support common battery installation.
2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "SOL" in LCD program 5. Others should be "USE".

Step 2. Open DC isolator and switch on Lithium battery.




Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "SOL" in LCD program 5.








4. LCD Display Information

Press "UP" or "DOWN" key to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as below screen.

Selectable information	LCD display
Battery pack numbers & Battery group numbers	<p>Battery pack numbers = 3, battery group numbers = 1</p> 

5. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
60 	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
61 	<p>Communication lost (only available when the battery type is setting as "Pylontech Battery" or "WECO Battery" or "Soltaro Battery")</p> <ul style="list-style-type: none"> After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
69 	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
70 	If battery status must to charge after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
71 	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharge battery.

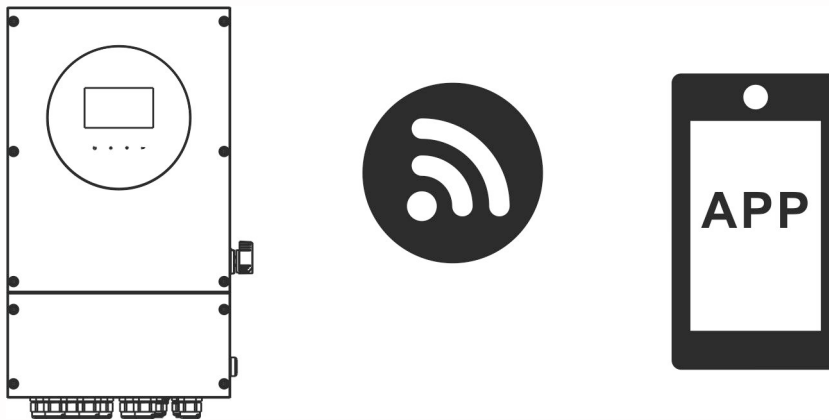
Appendix III: The Wi-Fi Operation Guide in Remote Panel

1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with SolarPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query inverter history data.



2. SolarPower App

2-1. Download and install APP

Operating system requirement for your smart phone:

🍏 iOS system supports iOS 9.0 and above

🤖 Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download SolarPower App.



Android
system





iOS system

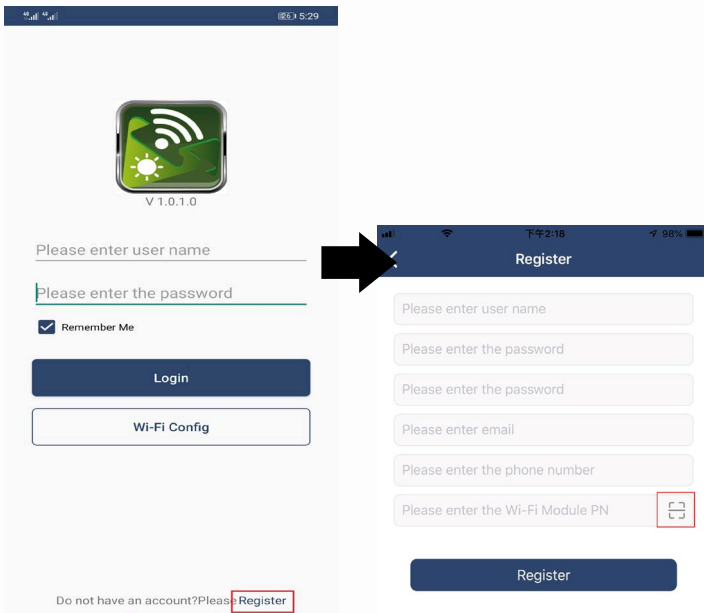
Or you may find "SolarPower" app from the Apple® Store or "SolarPower Wi-Fi" in Google® Play Store.



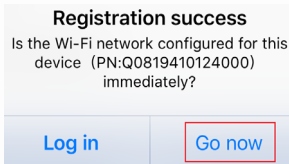
2-2. Initial Setup

Step 1: Registration at first time

After the installation, please tap the shortcut icon  to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. Fill in all required information and scan the remote box PN by tapping  icon. Or you can simply enter PN directly. Then, tap "Register" button.

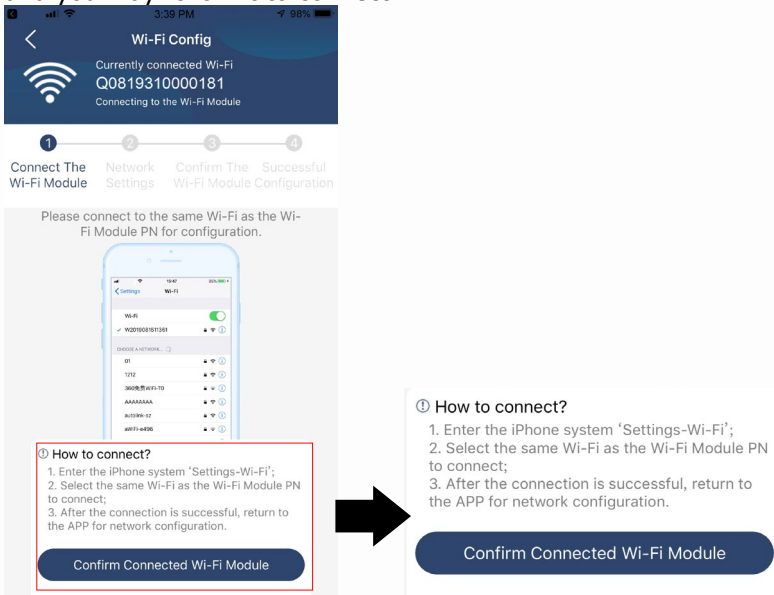


Then, a "Registration success" window will pop up. Tap "Go now" to continue setting local Wi-Fi network connection.

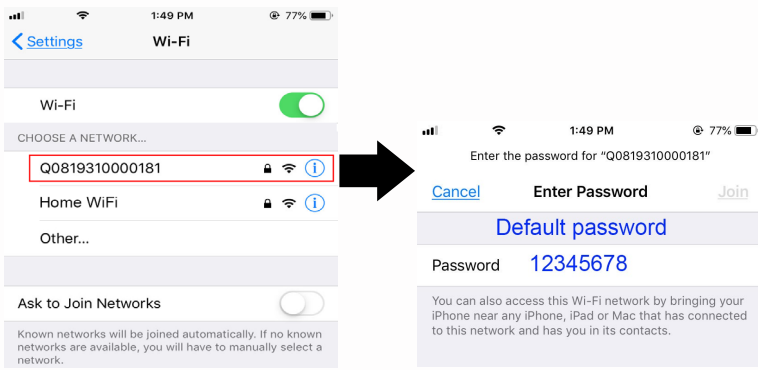


Step 2: Local Wi-Fi Module Configuration

Now, you are in "Wi-Fi Config" page. There are detailed setup procedure listed in "How to connect?" section and you may follow it to connect Wi-Fi.




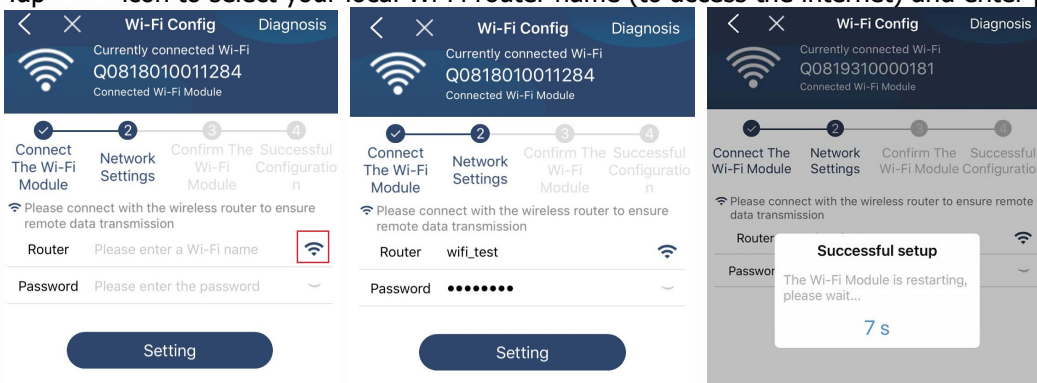
Enter the "Settings→Wi-Fi" and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi PN number and enter default password "12345678".



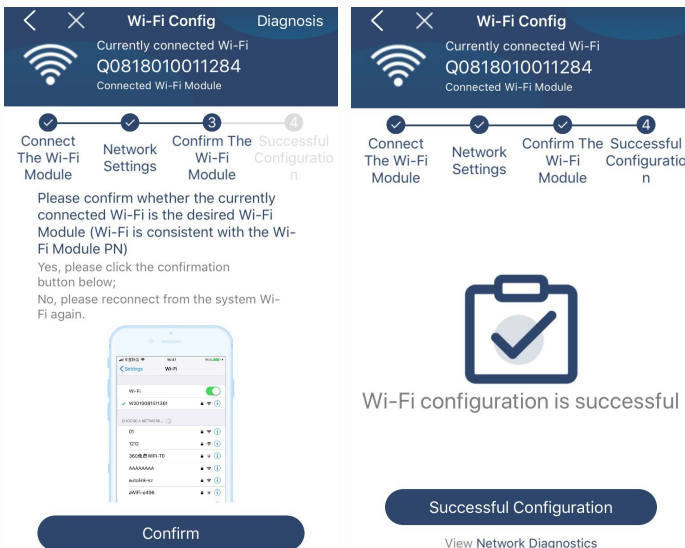
Then, return to SolarPower APP and tap “ **Confirm Connected Wi-Fi Module** ” button when Wi-Fi module is connected successfully.

Step 3: Wi-Fi Network settings

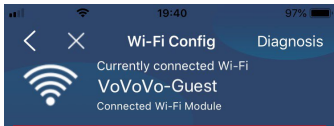
Tap  icon to select your local Wi-Fi router name (to access the internet) and enter password.



Step 4: Tap “Confirm” to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.



If the connection fails, please repeat Step 2 and 3.

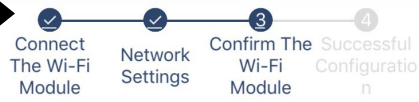


Please confirm whether the currently connected Wi-Fi is the desired Wi-Fi Module (Wi-Fi is consistent with the Wi-Fi Module)

Your phone is not currently connected to the datalogger Wi-Fi, please connect and try again!



Confirm

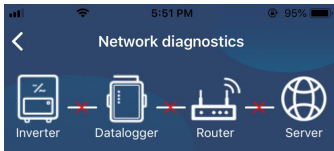


Please confirm whether the currently connected Wi-Fi is the desired Wi-Fi Module (Wi-Fi is consistent with the Wi-Fi Module)

Your phone is not currently connected to the datalogger Wi-Fi, please connect and try again!

Diagnose Function

If the module is not monitoring properly, please tap "Diagnosis" on the top right corner of the screen for further details. It will show repair suggestion. Please follow it to fix the problem. Then, repeat the steps in the chapter 4.2 to re-set network setting. After all setting, tap "Rediagnosis" to re-connect again.



Repair suggestion

Rediagnosis

The Inverter and the datalogger communicate abnormally.

- Please check if the Inverter and the datalogger are powered on normally.
- Please check if the Inverter address is between 1 and 5.
- Please check if the connection between the Inverter and the collector is abnormal, such as poor contact caused by oxidation or looseness of the interface, reverse connection of the 485 interface AB line, and data line damage.
- Try restarting the Inverter and datalogger to see if the anomaly is eliminated.

Datalogger and router communication abnormalities

- Please confirm that the wireless routing network setting has been made.
- Make sure that the datalogger is set up to connect to AP hotspots sent by hardware devices such as wireless routers instead of virtual AP hotspots.



Repair suggestion

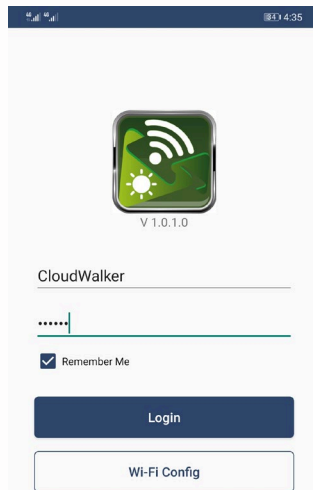
Rediagnosis

The diagnosis is successful!

2-3.Login and APP Main Function

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login.

Note: Tick "Remember Me" for your login convenience afterwards.



Overview

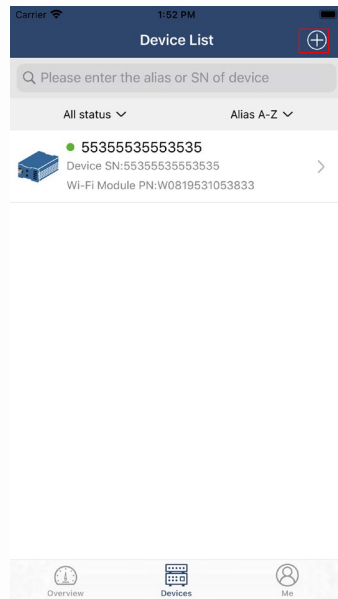
After login is successfully, you can access "Overview" page to have overview of your monitoring devices, including overall operation situation and Energy information for Current power and Today power as below diagram.



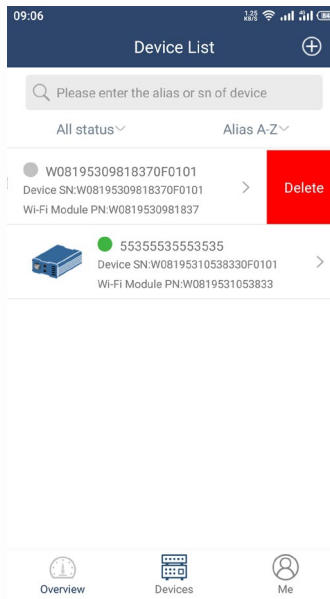
Devices


Tap the  icon (located on the bottom) to enter Device List page. You can review all devices here by adding or deleting Wi-Fi Module in this page.

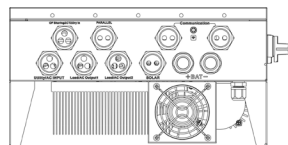
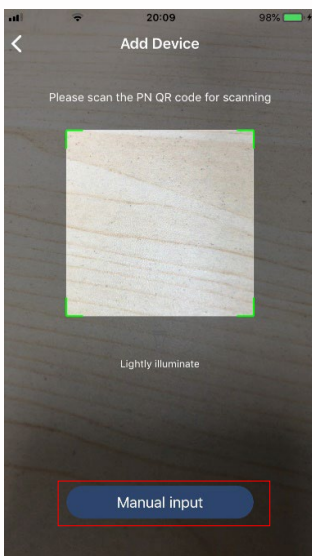
Add device



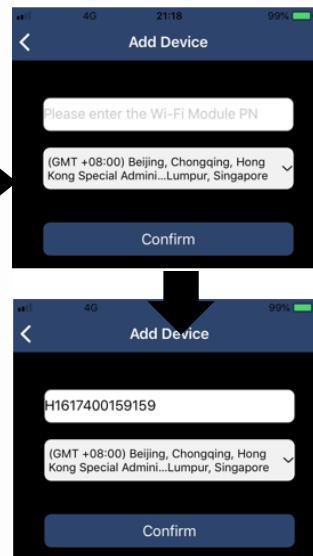
Delete device



Tap  icon on the top right corner and manually enter part number to add device. This part number label is pasted on the bottom of inverter. After entering part number, tap "Confirm" to add this device in the Device list.



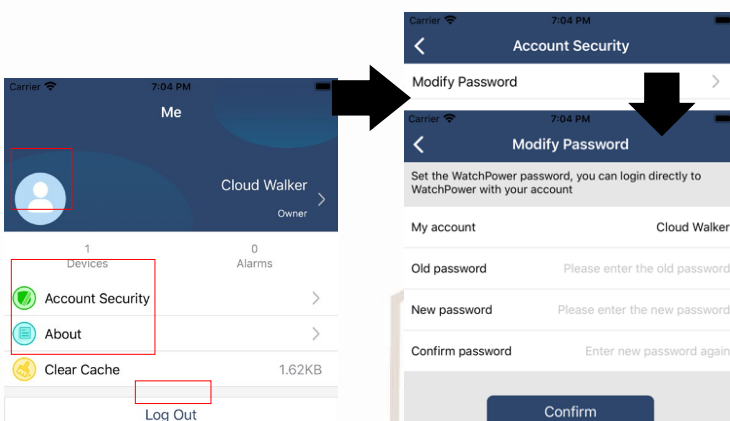
Part number label is pasted on the bottom of inverter.



For more information about Device List, please refer to the section 2.4.

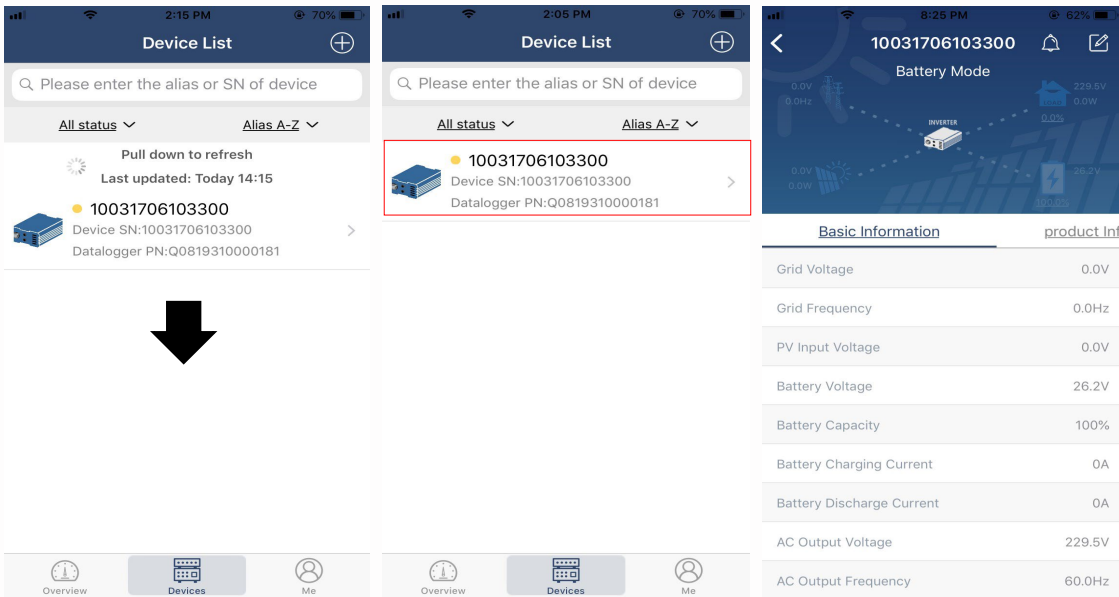
ME

In ME page, users can modify "My information", including **【User's Photo】**, **【Account security】**, **【Modify password】**, **【Clear cache】**, and **【Log-out】**, shown as below diagrams.



2-4. Device List

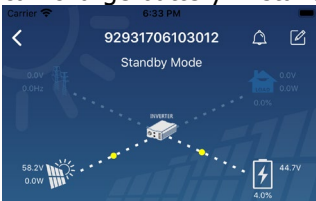
In Device List page, you can pull down to refresh the device information and then tap any device you want to check up for its real-time status and related information as well as to change parameter settings. Please refer to the parameter setting list.



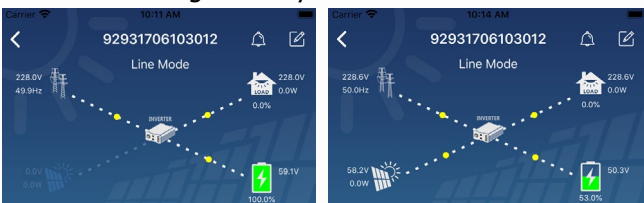
Device Mode

On the top of screen, there is a dynamic power flow chart to show live operation. It contains five icons to present PV power, inverter, load, utility and battery. Based on your inverter model status, there will be **【Standby Mode】** , **【Line Mode】** , **【Battery Mode】** .

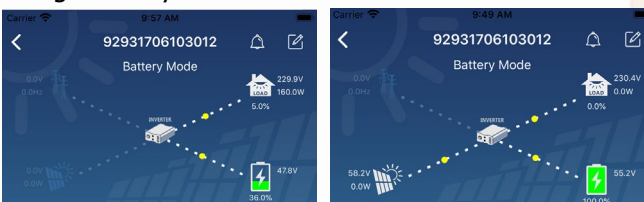
【Standby Mode】 Inverter will not power the load until “ON” switch is pressed. Qualified utility or PV source can charge battery in standby mode.





【Line Mode】 Inverter will power the load from the utility with or without PV charging. Qualified utility or PV source can charge battery.

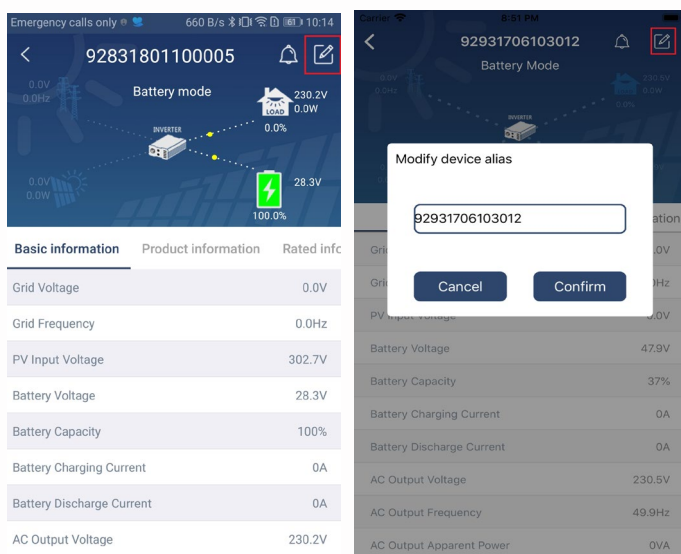


【Battery Mode】 Inverter will power the load from the batter with or without PV charging. Only PV source can charge battery.



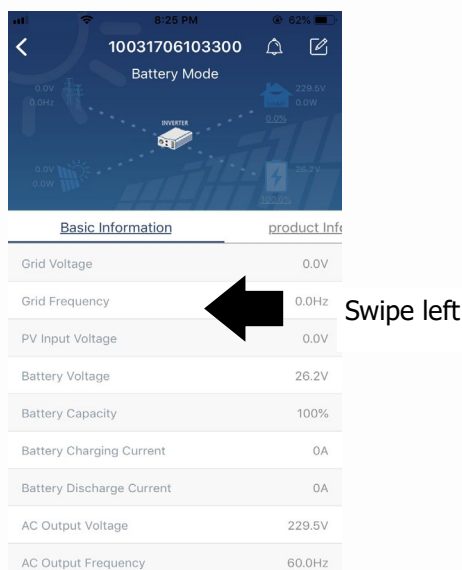
Device Alarm and Name Modification

In this page, tap the  icon on the top right corner to enter the device alarm page. Then, you can review alarm history and detailed information. Tap the  icon on the top right corner, a blank input box will pop out. Then, you can edit the name for your device and tap "Confirm" to complete name modification.



Device Information Data

Users can check up **Basic Information** , **Product Information** , **Rated information** , **History** , and **Wi-Fi Module Information** by swiping left.



Basic Information displays basic information of the inverter, including AC voltage, AC frequency, PV input voltage, Battery voltage, Battery capacity, Charging current, Output voltage, Output frequency, Output apparent power, Output active power and Load percent. Please slide up to see more basic information.

Production Information displays Model type (Inverter type), Main CPU version, Bluetooth CPU version and secondary CPU version.

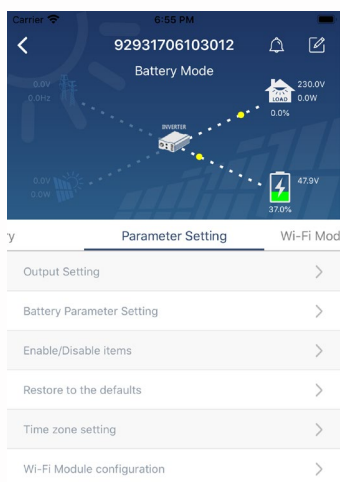
Rated Information displays information of Nominal AC voltage, Nominal AC current, Rated battery voltage, Nominal output voltage, Nominal output frequency, Nominal output current, Nominal output apparent power and Nominal output active power. Please slide up to see more rated information.

History displays the record of unit information and setting timely.

Wi-Fi Module Information displays of Wi-Fi Module PN, status and firmware version.

Parameter Setting

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, **【Output Setting】**, **【Battery Parameter Setting】**, **【Enable/ Disable items】**, **【Other Settings】**, **【Restore to the defaults】** to illustrate.



There are three ways to modify setting and they vary according to each parameter.

- a) Listing options to change values by tapping one of it.
 - b) Activate/Shut down functions by clicking "Enable" or "Disable" button.
 - c) Changing values by clicking arrows or entering the numbers directly in the column.
- Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

Parameter setting list:

Item		Description
Output setting	Output source priority	To configure load power source priority.
	AC input range	Input voltage range selection
	Output voltage	To set output voltage.
	Output frequency	To set output frequency.
Battery parameter setting	Battery Type	Select connected battery type
	Battery Cut-off Voltage	Set battery cut-off voltage
	Bulk Charging Voltage	Set battery bulk charging voltage
	Battery Float Voltage	Set battery floating charging voltage
	Max Charging Current	To configure total charging current for solar and utility chargers.
	Max AC Charging Current	Set maximum utility charging current
	Charging Source Priority	To configure charger source priority
	Back To Grid	Set battery voltage to stop discharging when grid is available

	Voltage	
	Back To Discharge Voltage	Set battery voltage to stop charging when grid is available
Enable/Disable Functions	Overload Auto Restart	If disabled, the unit won't be restarted after overload occurs.
	Overload Temperature Auto Restart	If disabled, the unit won't be restarted after over-temperature fault is solved.
	Overload Bypass	If enabled, the unit will enter bypass mode when overload occurs.
	Beeps While Primary Source Interrupt	If enabled, buzzer will alarm when primary source is abnormal.
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.
	Backlight	If disabled, LCD backlight will be off when panel button is not operated for 1 minute.
	LCD Screen Return To Default Display	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
	Fault Code Record	If enabled, fault code will be recorded in the inverter when any fault happens.
	Solar Feed To Grid	If selected, solar energy is allowed to feed to the grid.
Other Settings	Solar Supply Priority	Set solar power as priority to charge the battery or to power the load.
	Reset PV Energy Storage	If clicked, PV energy storage data will be reset.
	Start Time For Enable AC Charge Working	The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.
	Ending Time For Enable AC Charge Working	The setting range of stop charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.
	Scheduled Time For AC Output On	The setting range of scheduled time for AC output on is from 00:00 to 23:00. The increment of each click is 1 hour.
	Scheduled Time For AC Output Off	The setting range of scheduled time for AC output off is from 00:00 to 23:00. The increment of each click is 1 hour.
	Country Customized Regulations	Select inverter installed area to meet local regulation.
	Set Date Time	Set date time.
Restore to the default	This function is to restore all settings back to default settings.	