



MOTOMA®

Power into the Future

USER MANUAL



**AXPERT KING IV TWIN 6KW
INVERTER / CHARGER WITH WI-FI**

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses are provided as over-current protection for the battery supply.
11. **GROUNDING INSTRUCTIONS** -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function
- Zero-transfer Time

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

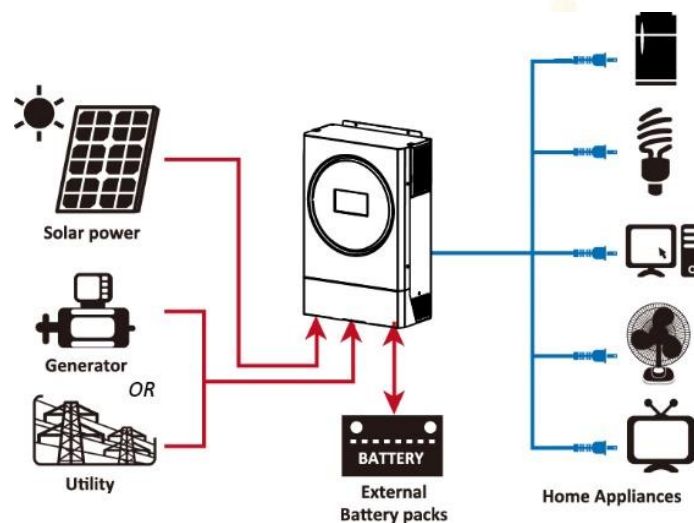
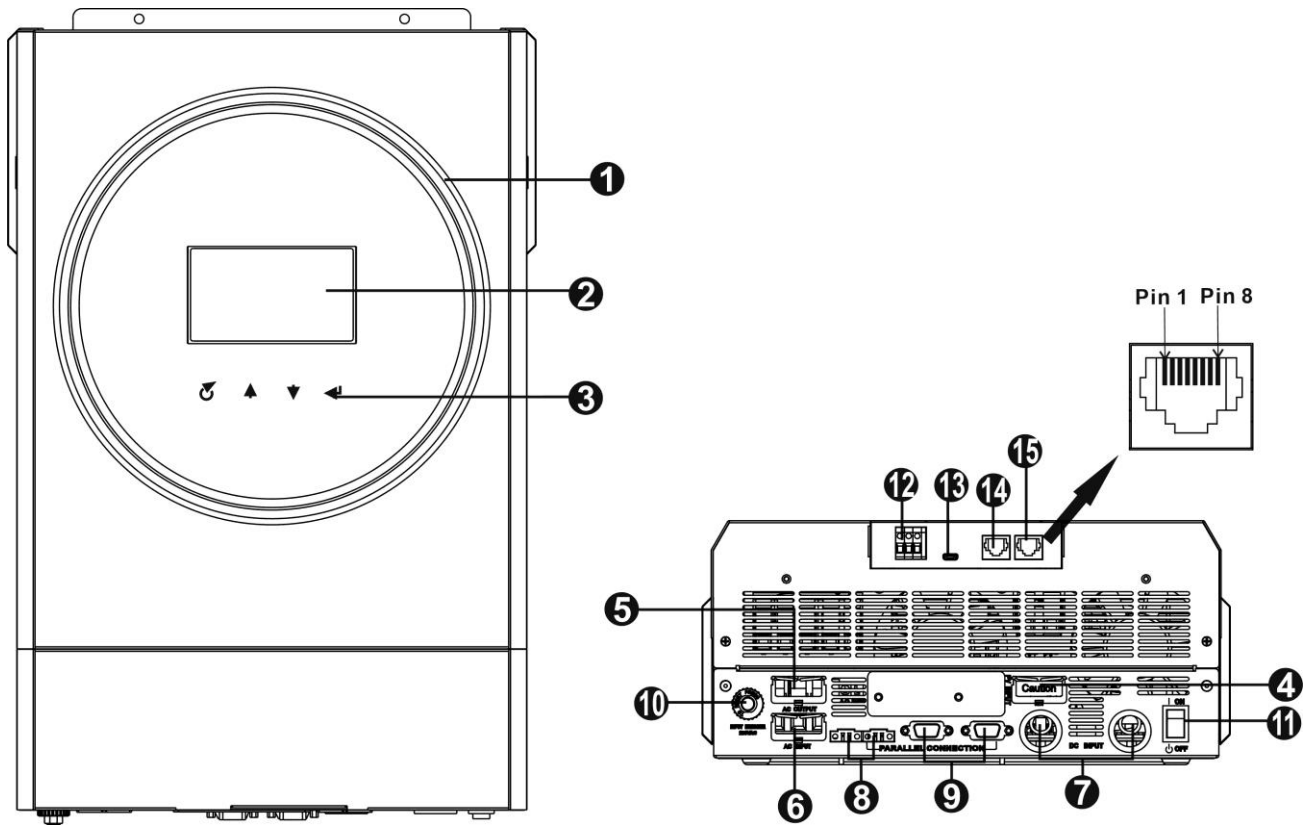


Figure 1 Hybrid Power System

Product Overview



NOTE: For parallel installation and operation, please check *Appendix I*.

1. RGB LED ring (refer to LCD Setting section for the details)
2. LCD display
3. Touchable Function keys
4. PV connectors
5. AC output connectors (Load connection)
6. AC input connectors
7. Battery connectors
8. Current sharing port
9. Parallel communication port
10. Circuit breaker
11. Power switch
12. Dry contact
13. USB port as USB communication port and USB function port
14. RS-232 communication port
15. BMS communication port: CAN, RS-485 or RS-232

INSTALLATION

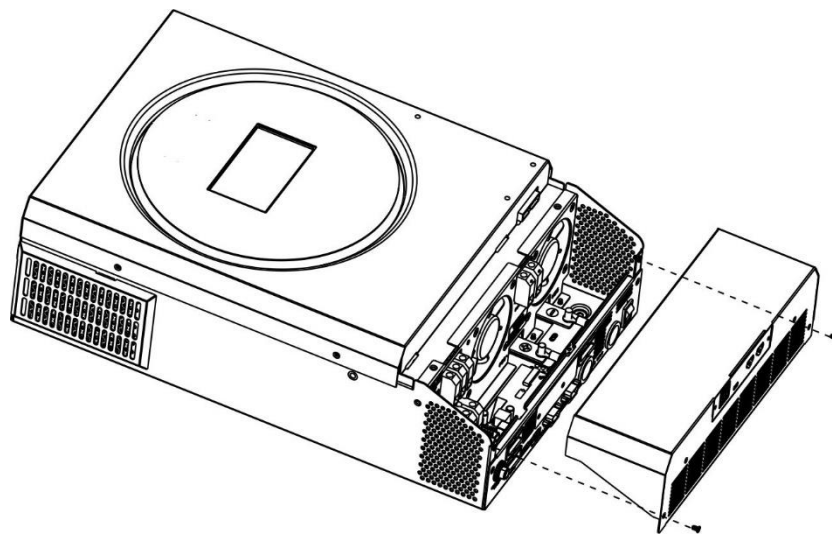
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

Preparation

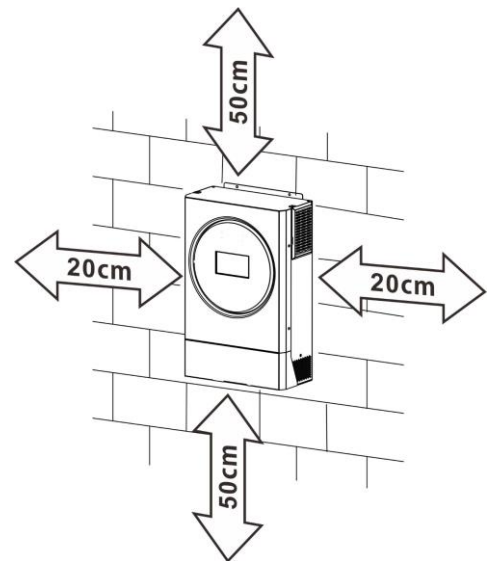
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

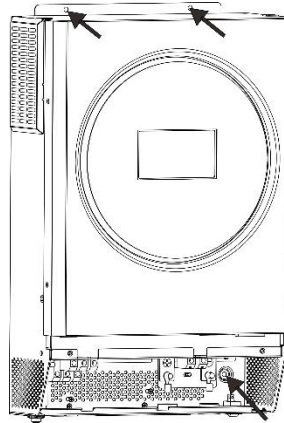
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



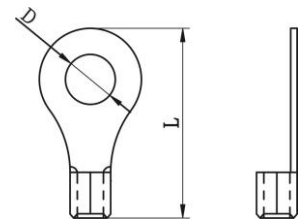
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

Ring terminal:

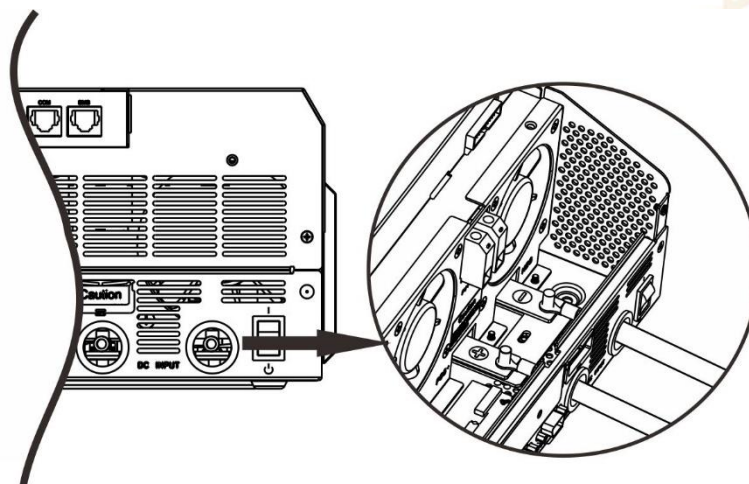


Recommended battery cable and terminal size:

Model	Typical Amperage	Battery Capacity	Wire Size	Ring Terminal		Torque Value	
				Cable mm ²	Dimensions		
					D (mm)	L (mm)	
6KW	125A/150A/ 160A	200AH	1*1/0AWG	60	6.4	49.7	2~3 Nm
			2*4AWG	44	6.4	49.7	

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the nuts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



**WARNING: Shock Hazard**

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6KW	8 AWG	1.4~ 1.6Nm

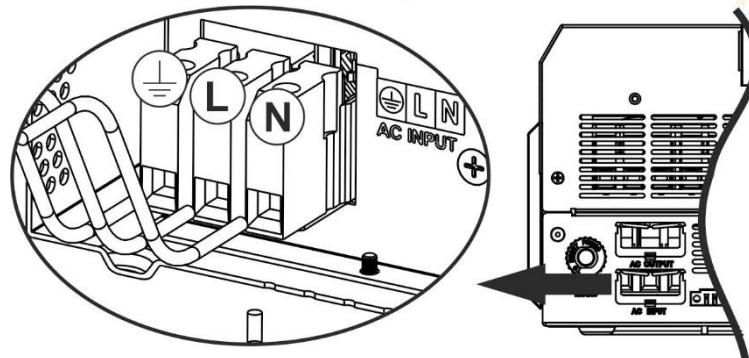
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for eight conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⊕) first.

⊕ → **Ground (yellow-green)**

L → **LINE (brown or black)**

N → **Neutral (blue)**

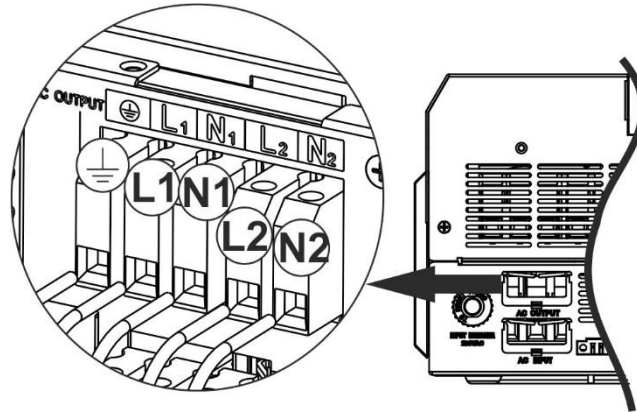
**WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⊕) first.

⊕ → **Ground (yellow-green)**

- L1→LINE (brown or black)
- L2→LINE (brown or black)
- N1→Neutral (blue)
- N2→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Important

When input source is the generator, it's suggested to choose the generator by following parameters:

- The recommend generator rating should be at least 2X of inverter capacity.
- Generator output: Pure Sine Wave
- Generator output voltage rms range: 180 ~ 270Vac
- Generator output frequency range: 45Hz ~ 63Hz

It's recommended to test the generator with the inverter before the installation. Few generators complied above parameters may still not be accepted by the inverter as the input source.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

WARNING! Never connect the positive and negative terminals of the solar panel to the ground.

Model	Typical Amperage	Cable Size	Torque
6KW	27A	10 AWG	1.2~1.6 Nm

PV Module Selection:

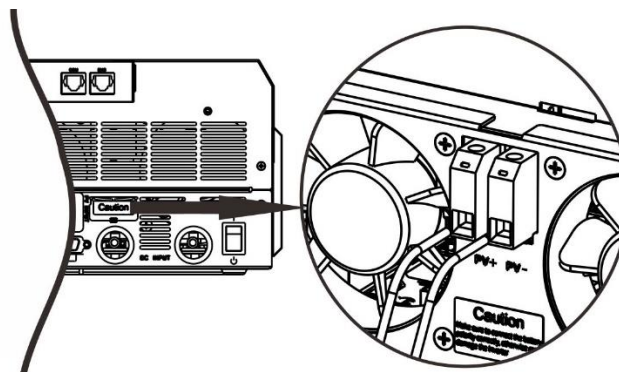
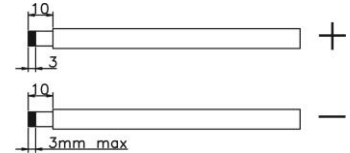
When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	
INVERTER MODEL	6KW
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	120~430Vdc

Please follow below steps to implement PV module connection:

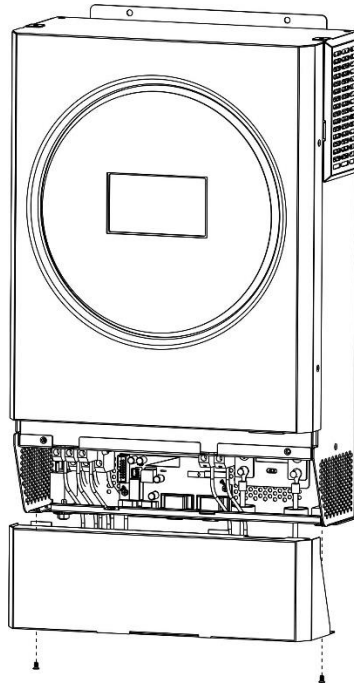
1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown on the below chart.



Communication Connection

Serial Connection

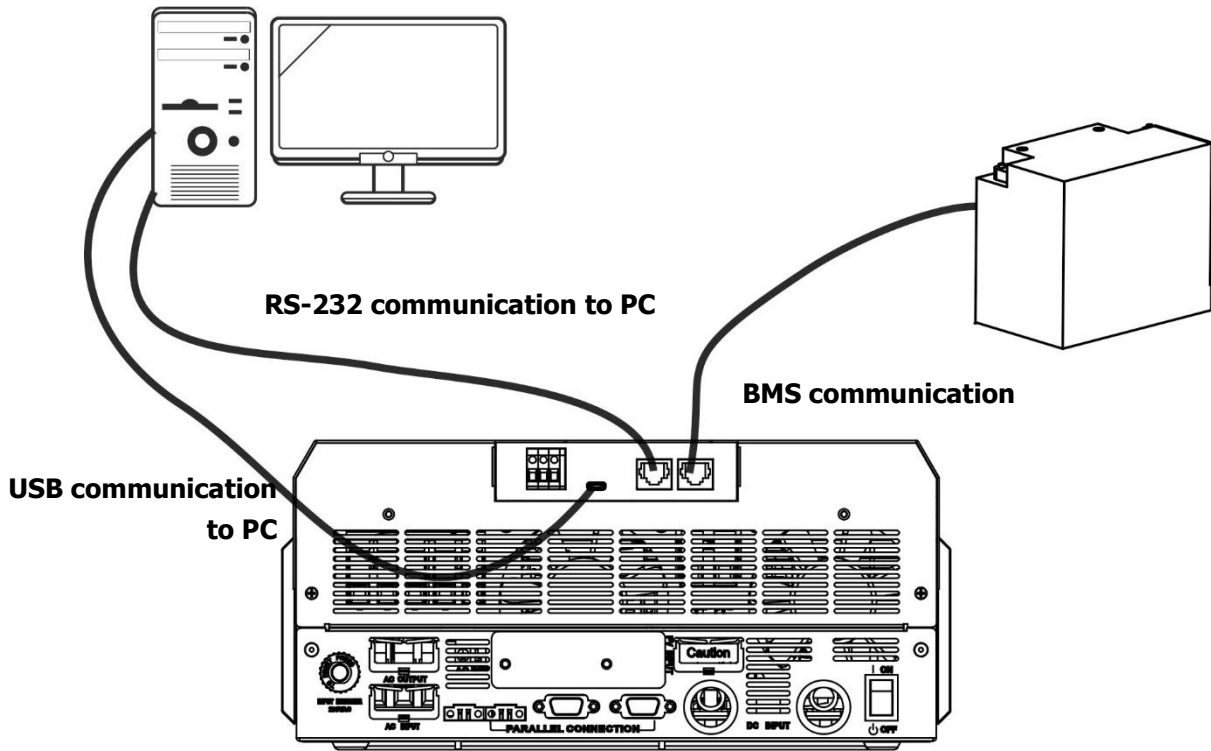
Please use the supplied serial cable to connect between the inverter and your PC. Install the monitoring software from the bundled CD and follow the on-screen instructions to complete your installation. For detailed software operation, refer to the software user manual on the bundled CD.

Wi-Fi Connection

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "MOTOMA" app from the Apple® Store or Google® Play Store. All data loggers and parameters are saved in iCloud. For quick installation and operation, please refer to Appendix III - The Wi-Fi Operation Guide for details.

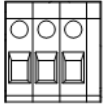
BMS Communication

It is recommended to purchase a special communication cable if you are connecting to Lithium-Ion battery banks. Please refer to Appendix II - BMS Communication Installation for details.



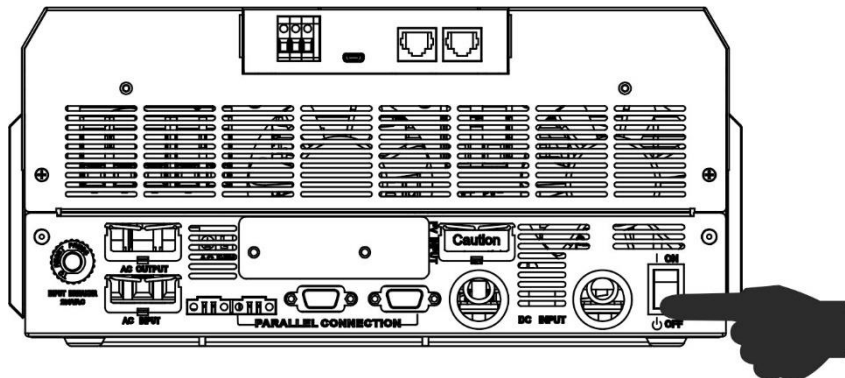
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condition		Dry contact port: 		
			NC & C	NO & C	
Power Off	Unit is off and no output is powered.		Close	Open	
Power On	Output is powered from Battery power or Solar energy.	Program 01 set as USB (utility first) or SUB (solar first)	Battery voltage < Low DC warning voltage	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
	Program 01 is set as SBU (SBU priority)	Battery voltage < Setting value in Program 12	Open	Close	
		Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open	

OPERATION

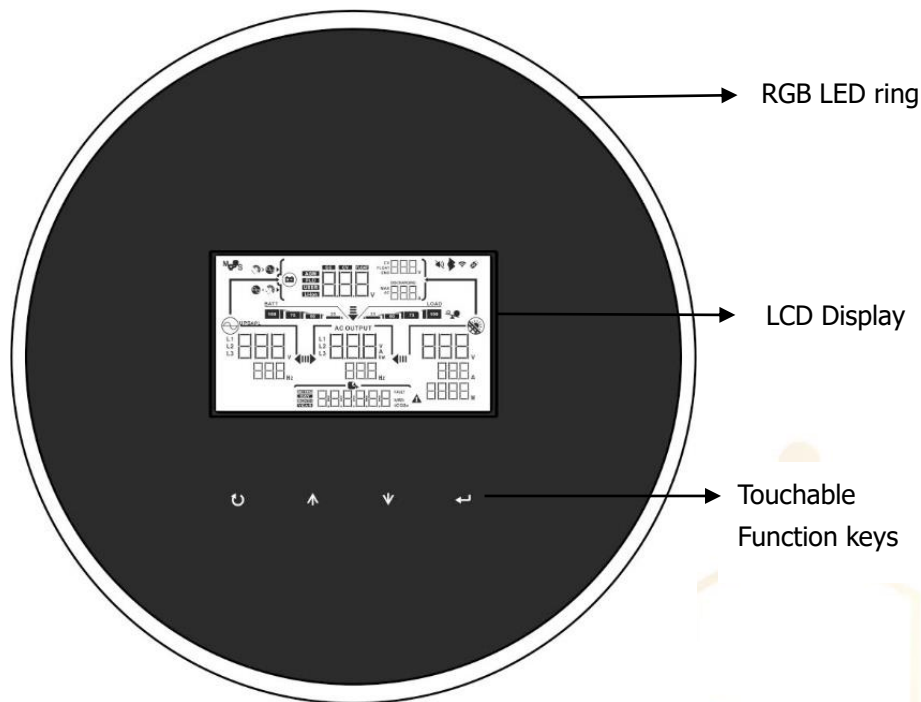
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit.

Operation and Display Panel

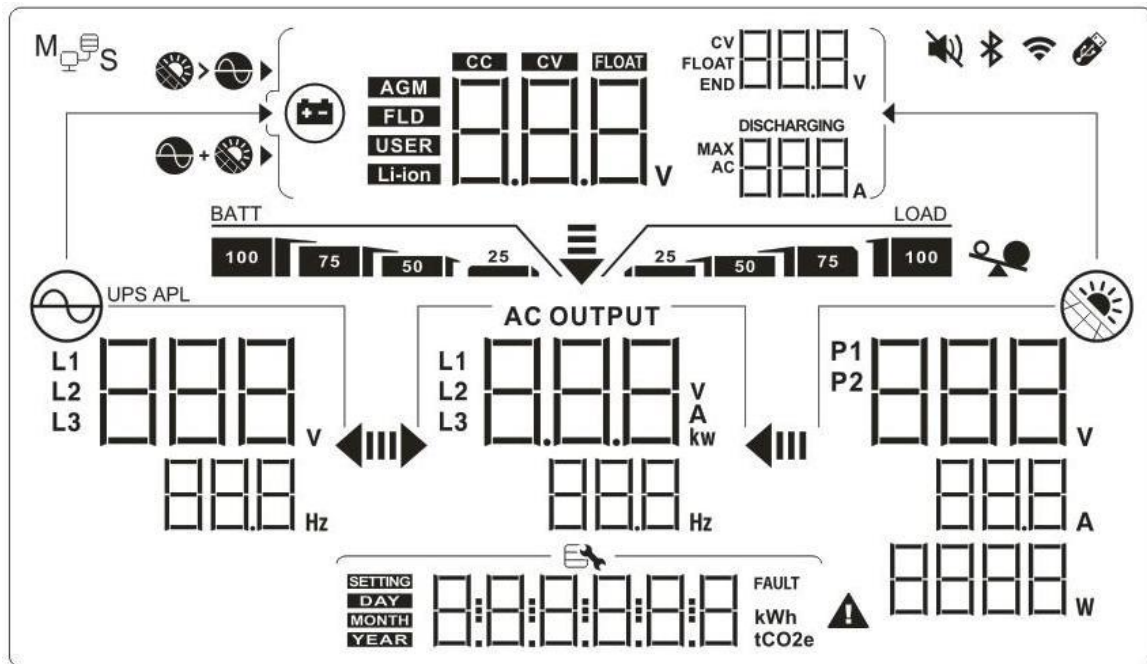
The operation and the LCD module, shown in the chart below, includes one RGB LED ring, four touchable function keys and a LCD display to indicate the operating status and input/output power information.



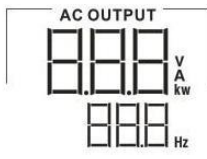

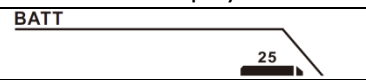



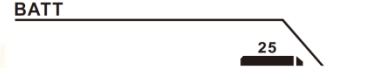





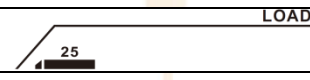
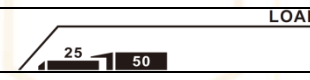



Touchable Function Keys













Function Key		Description
↻	ESC	To exit the setting
	USB function selector	To enter USB function setting
▲	Up	To last selection
▼	Down	To next selection
↵	Enter	To confirm/enter the selection in setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
	Indicates the AC input voltage and frequency.
	Indicates the PV voltage, current and power.
	Indicates the battery voltage, charging stage, configured battery parameters, charging or discharging current.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Indicates the warning and fault codes. Warning: 000 flashing with warning code. Fault: 000 lighting with fault code.

Output Information		
	Indicate the output voltage, load in VA, load in Watt and output frequency.	
Battery Information		
	Indicates battery level in battery mode and charging status in line mode by 0-24%, 25-49%, 50-74% and 75-100%.	
When battery is charging, it will present battery charging status.		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	The right bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	The right two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	The right three bars will be on and the left bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.
In battery mode, it will present battery capacity.		
Load Percentage	Battery Voltage	LCD Display
Load > 50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	
Load Information		
	Indicates overload.	
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.	
	0%~24%	25%~49%
		
	50%~74%	75%~100%
		
Charger Source Priority Setting Display		
	Indicates setting program 16 "Charger source priority" is selected as "Solar first".	

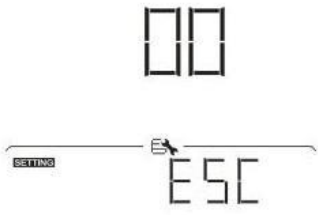
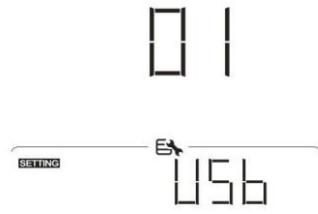
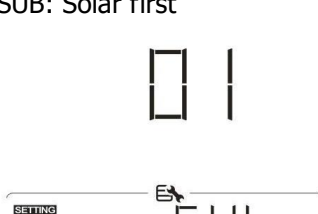
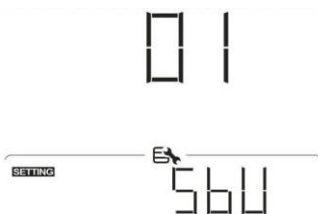
	Indicates setting program 16 "Charger source priority" is selected as "Solar and Utility".
	Indicates setting program 16 "Charger source priority" is selected as "Solar only".
Output source priority setting display	
	Indicates setting program 01 "Output source priority" is selected as "Utility first".
	Indicates setting program 01 "Output source priority" is selected as "Solar first".
	Indicates setting program 01 "Output source priority" is selected as "SBU".
AC Input Voltage Range Setting Display	
UPS	Indicates setting program 03 is selected as "UPS". The acceptable AC input voltage range will be within 170-280VAC.
APL	Indicates setting program 03 is selected as "APL". The acceptable AC input voltage range will be within 90-280VAC.
Operation Status Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates battery type.
	Indicates parallel operation is working.
	Indicates unit alarm is disabled.
	Indicates Wi-Fi transmission is working.
	Indicates USB disk is connected.










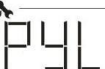




LCD Setting

General Setting

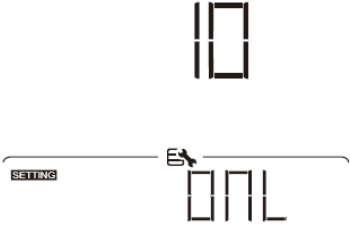

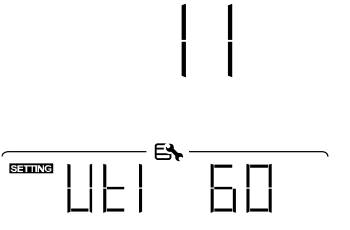
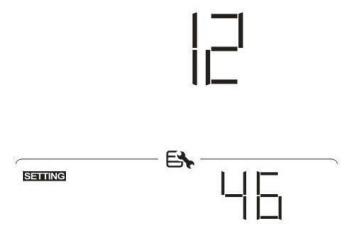

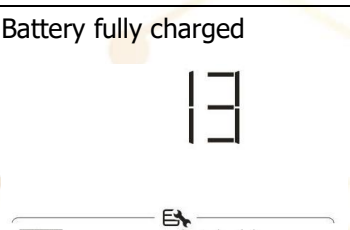
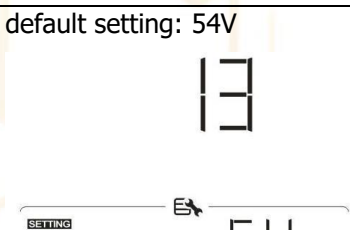
After pressing and holding "←" button for 3 seconds, the unit will enter the setting mode. Press "▲" or "▼" button to select setting programs. Press "←" button to confirm you selection or "↻" button to exit.






Setting Programs:

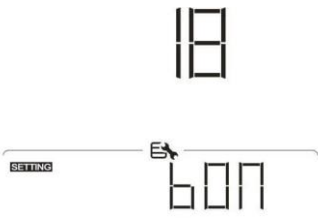
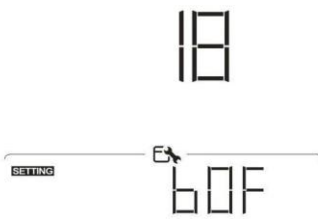
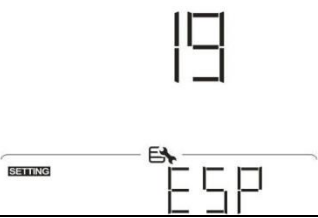
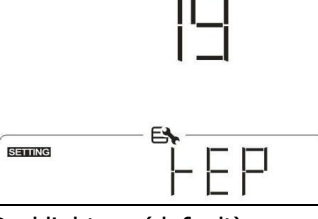
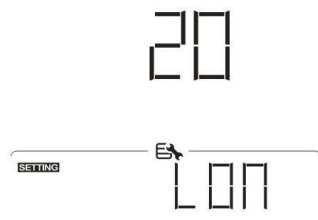
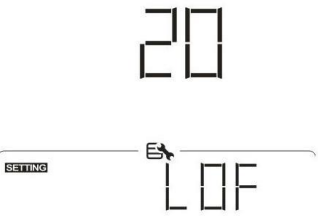
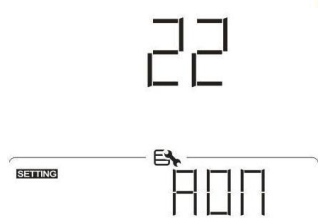


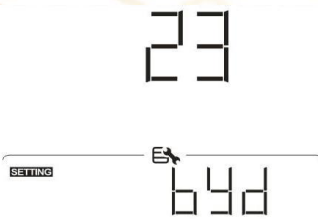
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	USB : Utility first (default) 	Utility will provide power to the loads as first priority. If Utility energy is unavailable, solar energy and battery provides power the loads.
		SUB: Solar first 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, utility energy will supply power to the loads at the same time. Battery provides power to the loads only when solar and utility is not sufficient.
		SBU priority 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12 or solar and battery is not sufficient.

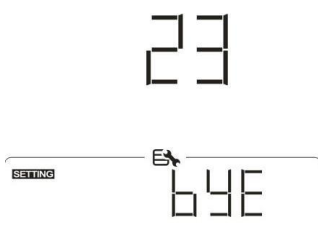
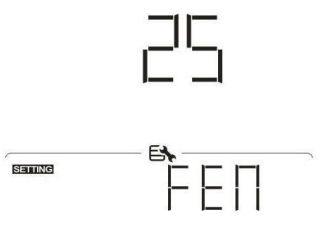
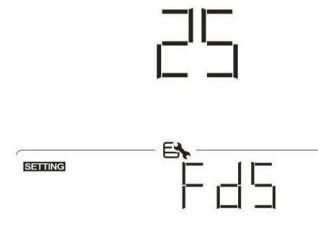
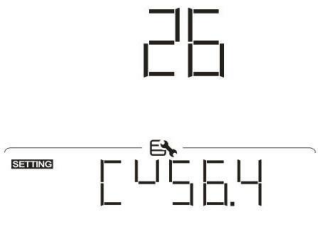

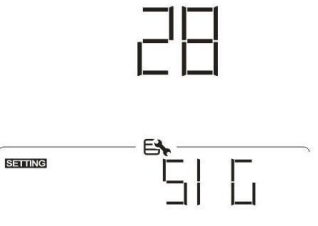

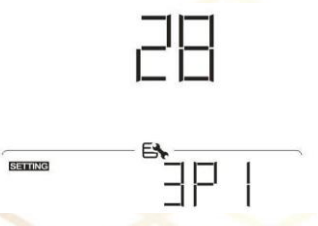

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)  	The setting range is from 10A to 120A and increment of each click is 10A.
05	Battery type	AGM  	Flooded  
		User-Defined  	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		Pylontech battery  	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		WECO battery  	If selected, programs of 02, 12, 26, 27 and 29 will be auto-configured per battery supplier recommended. No need for further adjustment.
		Soltaro battery  	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.

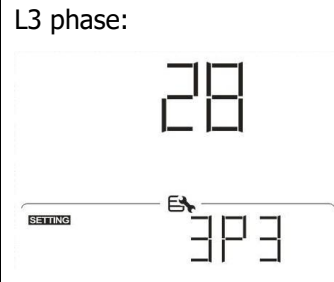
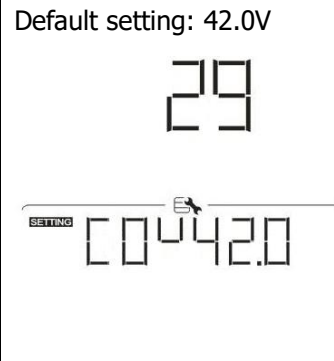
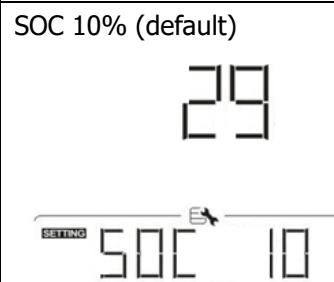
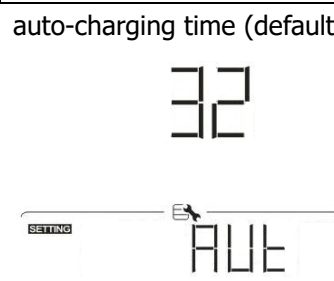
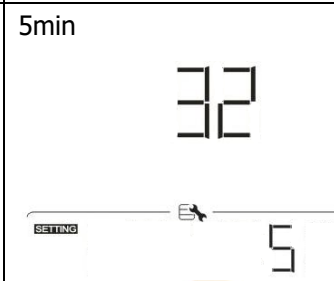
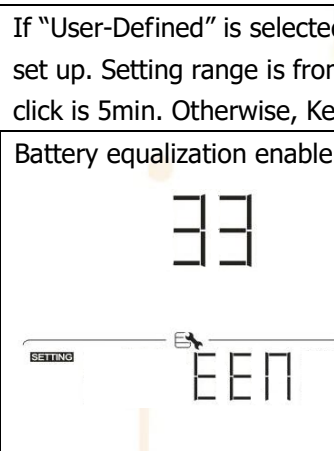
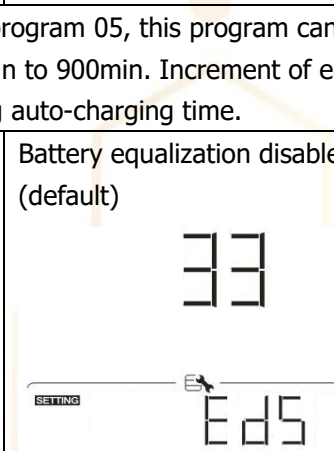
05	Battery type	Lib-protocol compatible battery 05 SETTING ← LIB	Select "LIB" if using Lithium battery compatible to Lib protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		MOTOMA battery (default) 05 SETTING ← n0t	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload occurs	Restart disable (default) 06 SETTING ← Lfd	Restart enable 06 SETTING ← LfE
		Restart disable (default) 07 SETTING ← tfd	Restart enable 07 SETTING ← tFE
09	Output frequency	50Hz (default) 09 SETTING ← 50	60Hz 09 SETTING ← 60
10	Operation Logic	Automatically (default) 10 SETTING ← AUT	If selected and utility is available, inverter will work in line mode. Once utility frequency is unstable, inverter will work in bypass mode if bypass function is not forbidden in program 23.

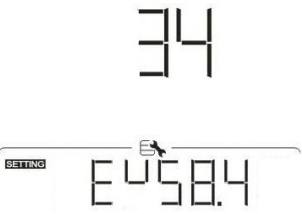
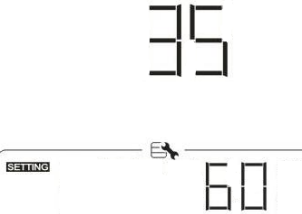
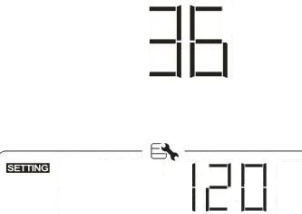
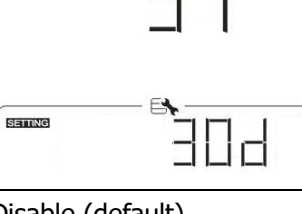
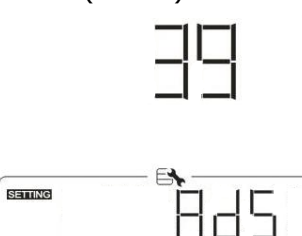
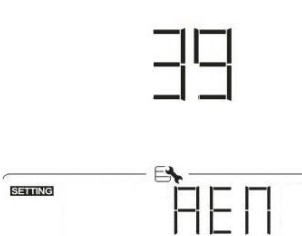
		<p>Online mode</p> 	<p>If selected, inverter will work in line mode when utility is available.</p>
		<p>ECO Mode</p> 	<p>If selected and bypass is not forbidden in program 23, inverter will work in ECO mode when utility is available.</p>
11	<p>Maximum utility charging current</p> <p>Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.</p>	<p>60A (default)</p> 	<p>The setting range is 1A, then from 10A to 120A. Increment of each click is 10A.</p>
12	<p>Setting voltage point back to utility source when selecting "SBU" (SBU priority) in program 01</p>	<p>Default setting: 46.0V</p> 	<p>Setting range is from 44.0V to 57.0V and increment of each click is 1.0V.</p>
		<p>20% (default)</p> 	<p>If any type of lithium battery is selected in program 5, this setting will change to SOC automatically. Adjustable range is from 5% to 100%</p>
13	<p>Setting voltage point back to battery mode when selecting "SBU" (SBU priority) in program 01</p>	<p>The setting range is from 48V to 64V and increment of each click is 1V.</p>	
		<p>Battery fully charged</p> 	<p>default setting: 54V</p> 

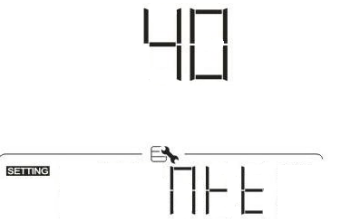
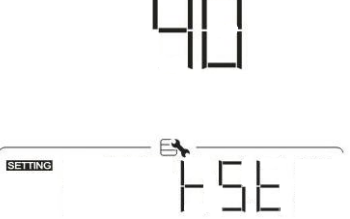
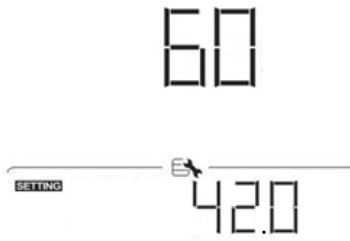
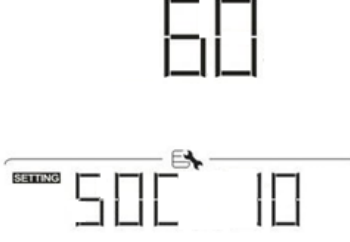

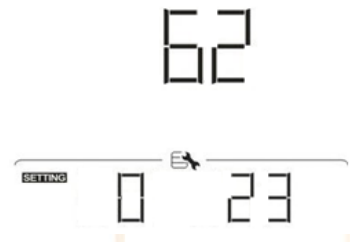
		<p>80% (default)</p> <p>13</p> 	<p>If any lithium battery is selected in program 5, this parameter will refer to the SOC of battery and adjustable from 10% to 100%. Increment of each click is 5%.</p>
16	Solar energy priority: To configure solar energy priority for battery and load	<p>SbL: Solar energy for battery first UCB: Allow utility to charge battery (default)</p> <p>16</p> 	Solar energy charges battery first and allow the utility to charge battery.
		<p>SbL: Solar energy for battery first UdC: Disallow utility to charge battery</p> <p>16</p> 	Solar energy charge battery first and disallow the utility to charge battery.
		<p>SLb: Solar energy for load first UCb: Allow utility to charge battery</p> <p>16</p> 	Solar energy provides power to the load first and also allow the utility to charge battery.
		<p>SLb: Solar energy for load first UdC: Disallow utility to charge battery</p> <p>16</p> 	Solar energy provides power to the load first and disallow the utility to charge battery.

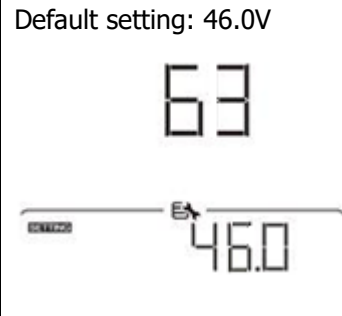
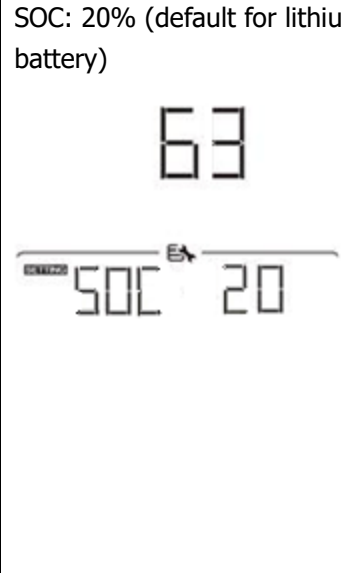
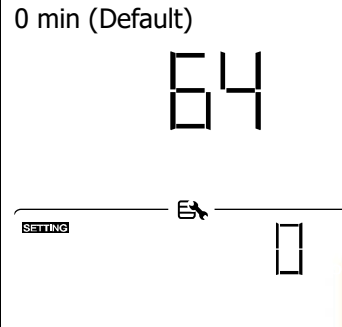
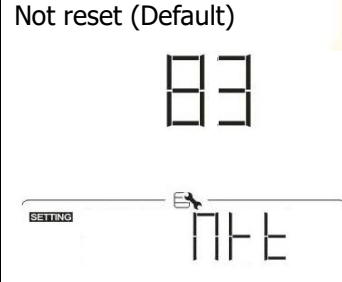
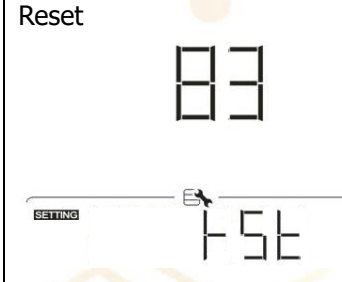


18	Alarm control	Alarm on (default) 	Alarm off 
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off 
22	Beeps while primary source is interrupted	Alarm on (default) 	Alarm off 
23	Bypass function:	Bypass Forbidden 	If selected, inverter won't work in bypass/ECO modes.
		Bypass disable 	If selected and power ON button is pressed on, inverter can work in bypass/ECO mode only if utility is available.

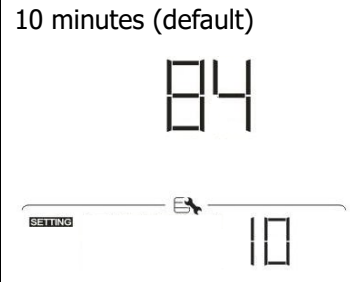
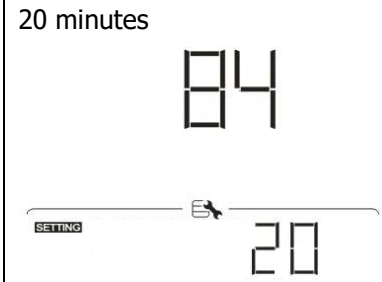
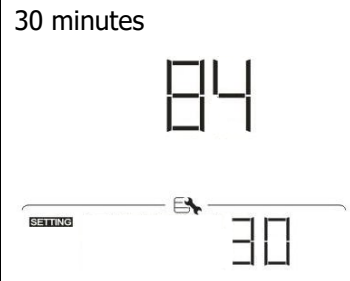
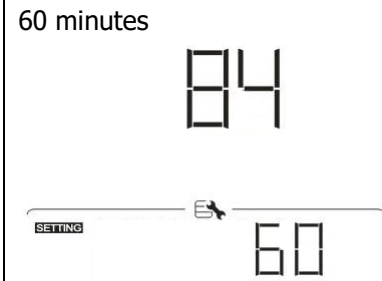
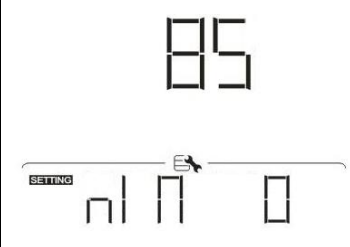
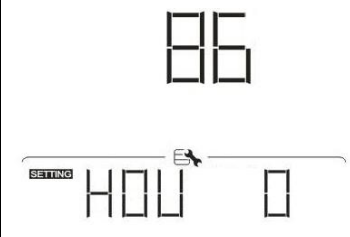
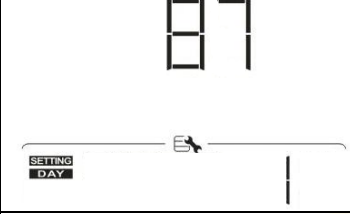
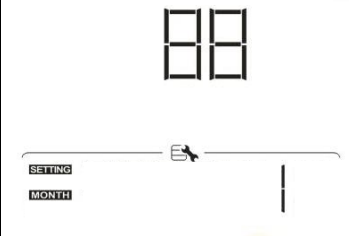
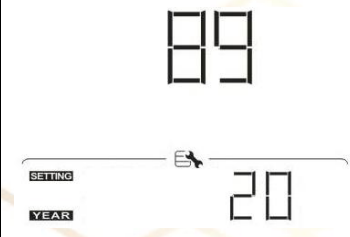
		Bypass enable (default) 	If selected and no matter power ON button is pressed on or not, inverter can work in bypass mode if utility is available.
25	Record Fault code	Record enable 	Record disable (default) 
26	Bulk charging voltage (C.V voltage)	default setting: 56.4V 	If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
27	Floating charging voltage	Default setting: 54.0V 	If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
28	AC output mode *This setting is able to set up only when the inverter is in standby mode, Be sure that on/off Switch is in "OFF" status.	Single: This inverter is used in single phase application. 	Parallel: This inverter is operated in parallel system. 
		L1 phase: 	L2 phase: 

		L3 phase: 	
29	<p>Low DC cut-off voltage:</p> <ul style="list-style-type: none"> ● If battery power is only power source available, inverter will shut down. ● If PV energy and battery power are available, inverter will charge battery without AC output. ● If PV energy, battery power and utility are all available, inverter will transfer to line mode and provide output power to loads. 	<p>Default setting: 42.0V</p> 	<p>If self-defined is selected in program 5, this program can be set up. Setting range is from 40.0V to 54.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.</p>
		<p>SOC 10% (default)</p> 	<p>If any type of lithium battery is selected in program 5, this program can be set up. Setting range is from 5% to 90%</p>
32	Bulk charging time	<p>auto-charging time (default)</p> 	<p>5min</p> 
		<p>If "User-Defined" is selected in program 05, this program can be set up. Setting range is from 5min to 900min. Increment of each click is 5min. Otherwise, Keeping auto-charging time.</p>	
33	Battery equalization	<p>Battery equalization enable</p> 	<p>Battery equalization disable (default)</p> 
		<p>If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.</p>	

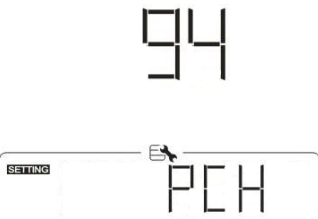
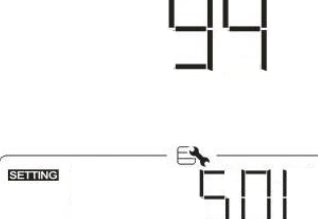
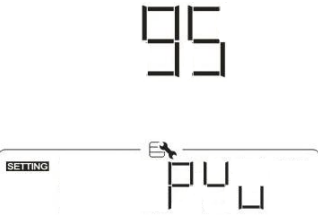


34	Battery equalization voltage	Default setting: 58.4V 	Setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
35	Battery equalized time	60min (default) 	Setting range is from 5min to 900min. Increment of each click is 5min.
36	Battery equalized timeout	120min (default) 	Setting range is from 5min to 900 min. Increment of each click is 5 min.
37	Equalization interval	30days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day
39	Equalization activated immediately	Disable (default) 	Enable 
<p>If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will show "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37 setting. At this time, "E9" will not be shown in LCD main page.</p>			

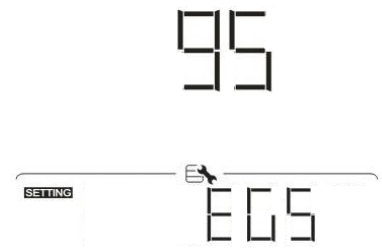
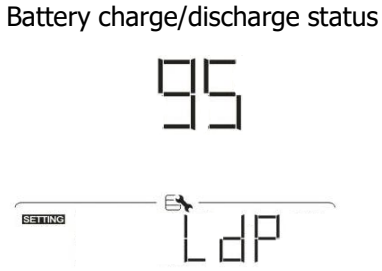
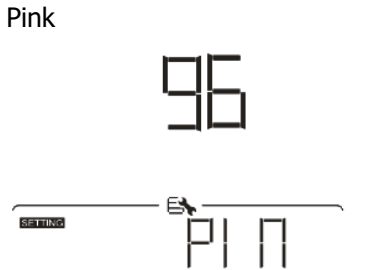
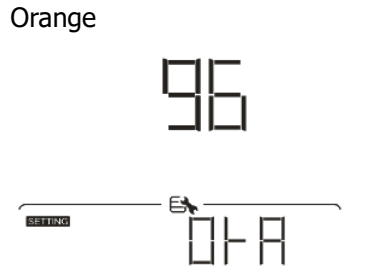
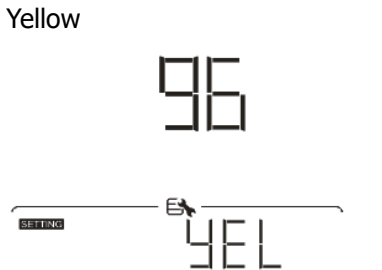
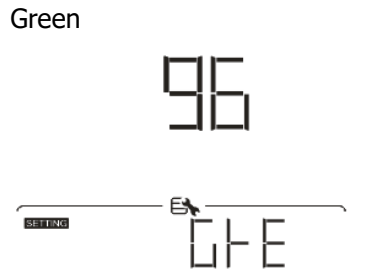

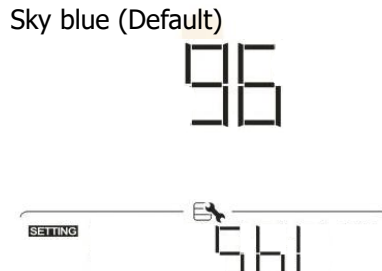
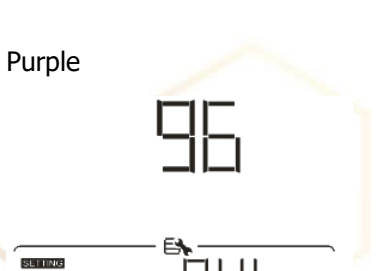
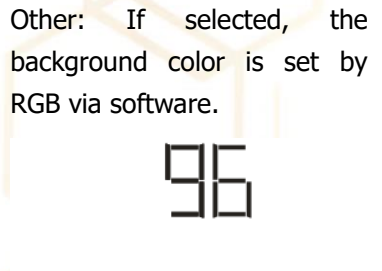
40	Reset all stored data for PV generated power and output load energy	Not reset(Default) 	Reset 
60	Low DC cut off voltage or SOC percentage on second output	42.0V (Default) 	If "User-defined" is selected in program 05, this setting range is from 40.0V to 54.0V for 48V model. Increment of each click is 0.1V.
		SOC 10% (default for Lithium) 	If any type of lithium battery is selected in program 05, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.
61	Setting discharge time on the second output	Disable (Default) 	Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min. *If the battery discharge time achieves the setting time in program 61 and the program 60 function is not triggered, the output will be turned off.
62	Setting time interval to turn on second output	00~23 (Default) 	Setting range is from 00 to 23. Increment of each click is 1 hour. If setting range is from 00 to 08, the second output will be turned on until 09:00. During this period, it will be turned off if any setting value in program 60 or 61 is reached.

63	Setting voltage point or SOC to restart on the second output (L2)	Default setting: 46.0V 	If "User-defined" is selected in program 05, this setting range is from 43.0V to 61.0V. Increment of each click is 0.1V. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
		SOC: 20% (default for lithium battery) 	If any type of lithium battery is selected in program 05, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 5% to 100%. Increment of each click is 5%. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
64	Setting waiting time to turn on the second output (L2) when the inverter is back to Line Mode or battery is in charging status	0 min (Default) 	Setting range is from 0 min to 990 min. Increment of each click is 5 min. *If second output is cut off due to setting in program 61, second output (L2) will restart according to setting in program 64.
83	Erase all data log	Not reset (Default) 	Reset 
84	Data log recorded interval *The maximum data log number is 1440. If it's over 1440, it will re-write the first log.	3 minutes 	5 minutes 

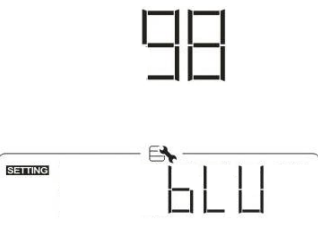
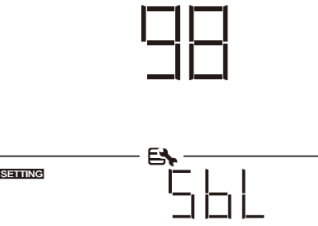
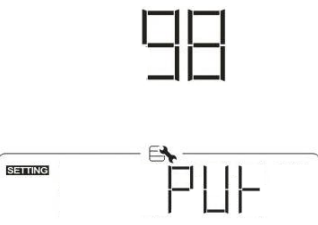
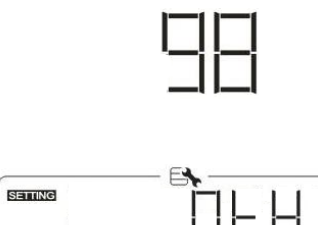
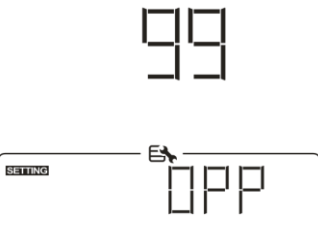
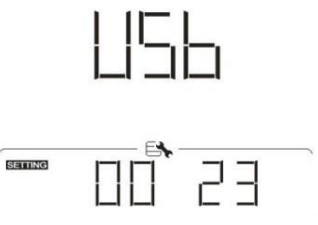
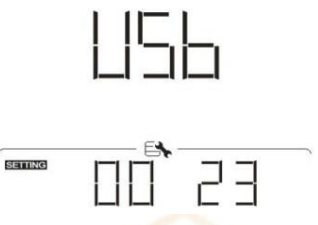



		10 minutes (default) 	20 minutes 
		30 minutes 	60 minutes 
85	Time setting – Minute		For minute setting, the range is from 0 to 59.
86	Time setting – Hour		For hour setting, the range is from 0 to 23.
87	Time setting– Day		For day setting, the range is from 1 to 31.
88	Time setting– Month		For month setting, the range is from 1 to 12.
89	Time setting – Year		For year setting, the range is from 17 to 99.

91	On/Off control for RGB LED *It's necessary to enable this setting to activate RGB LED lighting function.	Enabled (default) 91 LEN	Disable 91 Ld5
92	Brightness of RGB LED	Low 92 LO	Normal (default) 92 NOF
		High 92 HI	
93	Lighting speed of RGB LED	Low 93 LO	Normal (default) 93 NOF
		High 93 HI	
94	RGB LED effects	Power cycling 94 PCY	Power wheel 94 PwH

94	RGB LED effects	<p>Power chasing</p> 	<p>Solid on (Default)</p> 
95	<p>Data presentation for data color *Energy source (Grid-PV-Battery) and battery charge/discharge status only available when RGB LED effects is set to Solid on.</p>	<p>Solar input power in watt</p> 	<p>LED lighting portion will be changed by the percentage of solar input power and nominal PV power. If "Solid on" is selected in #38, LED ring will light up with background color setting in #40. If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels.</p>
		<p>Battery capacity percentage (Default)</p> 	<p>LED lighting portion will be changed by battery capacity percentage. If "Solid on" is selected in #38, LED ring will light up with background color setting in #40. If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels.</p>
		<p>Load percentage.</p> 	<p>LED lighting portion will be changed by load percentage. If "Solid on" is selected in #38, LED ring will light up with background color setting in #40. If "Power wheel" is selected in #38, LED ring will light up in 4 levels. If "cycling" or "chasing" is selected in #38, LED ring will light up in 12 levels.</p>

95	Data presentation for data color *Energy source (Grid-PV-Battery) and battery charge/discharge status only available when RGB LED effects is set to Solid on.	Energy source (Grid-PV-Battery) 95 	If selected, the LED color will be background color setting in #40 in AC mode. If PV power is active, the LED color will be data color setting in #41. If the remaining status, the LED color will be set in #42.
		Battery charge/discharge status 95 	If selected, the LED color will be background color setting in #40 in battery charging status. The LED color will be data color setting in #41 in battery discharging status.
96	Background color of RGB LED	Pink 96 	Orange 96 
		Yellow 96 	Green 96 
		Blue 96 	Sky blue (Default) 96 
		Purple 96 	Other: If selected, the background color is set by RGB via software. 96 

97	Data Color for RGB LED	Pink 97 SETTING → PIN	Orange 97 SETTING → ORA
		Yellow 97 SETTING → YEL	Green 97 SETTING → GFE
		Blue 97 SETTING → BLU	Sky blue 97 SETTING → SBL
		Purple (Default) 97 SETTING → PUR	Other: If selected, the background color is set by RGB via software. 97 SETTING → OEH
98	Background color of RGB LED *Only available when program 95 is set as "EGS" Energy source (Grid-PV-Battery).	Pink 98 SETTING → PIN	Orange 98 SETTING → ORA
		Yellow 98 SETTING → YEL	Green 98 SETTING → GFE

<p>98</p>	<p>Background color of RGB LED</p> <p>*Only available when program 95 is set as "EGS" Energy source (Grid-PV-Battery).</p>	<p>Blue</p> 	<p>Sky blue (Default)</p> 
		<p>Purple</p> 	<p>Other: If selected, the background color is set by RGB via software.</p> 
<p>99</p>	<p>Timer Setting for Output Source Priority</p> 	<p>Once access this program, it will show "OPP" in LCD. Press "←" button to select timer setting for output source priority. There are three timers to set up. Press "▲" or "▼" button to select specific timer option. Then, press "←" to confirm timer option. Press "▲" or "▼" button to adjust starting time first and the setting range is from 00 to 23. Increment of each click is one hour. Press "←" to confirm starting time setting. Next, the cursor will jump to right column to set up end time. Once end time is set completely, press "←" to confirm all setting.</p>	
		<p>Utility first timer</p> 	<p>Utility first timer</p> 
		<p>SBU priority timer</p> 	<p>SBU priority timer</p> 
<p>100</p>	<p>Timer Setting for Charger Source Priority</p> 	<p>Once access this program, it will show "CGP" in LCD. Press "←" button to select timer setting for charger source priority. There are three timers to set up. Press "▲" or "▼" button to select specific timer option. Then, press "←" to confirm timer option. Press "▲" or "▼" button to adjust starting time first and the setting range is from 00 to 23. Increment of each click is one hour. Press "←" to confirm starting time setting. Next, the cursor will jump to right column to set up end time. Once end time is set completely, press "←" to confirm all setting.</p>	

100	<p>Timer Setting for Charger Source Priority</p> <p>100</p> <p>SETTING 00 23</p>	<p>Solar first</p> <p>050</p> <p>SETTING 00 23</p>	<p>Solar first</p> <p>050</p> <p>SETTING 00 23</p>
		<p>Only solar</p> <p>050</p> <p>SETTING 00 23</p>	<p>Only solar</p> <p>050</p> <p>SETTING 00 23</p>

USB Function Setting

There are three USB function setting such as firmware upgrade, data log export and internal parameter re-write from the USB disk. Please follow below procedure to execute selected USB function setting.

Procedure	LCD Screen
Step 1: Insert an OTG USB disk into the USB port (II).	
Step 2: Press "↻" button to enter USB function setting.	

Step 3: Please select setting program by following the procedure.

Program#	Operation Procedure	LCD Screen
Upgrade firmware	After entering USB function setting, press "←" button to enter "upgrade firmware" function. This function is to upgrade inverter firmware. If firmware upgrade is needed, please check with your dealer or installer for detail instructions.	
Re-write internal parameters	After entering USB function setting, press "▼" button to switch to "Re-write internal parameters" function. This function is to over-write all parameter settings (TEXT file) with settings in the USB disk from a previous setup or to duplicate inverter settings. Please check with your dealer or installer for detail instructions.	
Export data log	After entering USB function setting, press "▼" button twice to switch to "export data log" function and it will show "LOG" in the LCD. Press "←" button to confirm the selection for export data log.	
	<p>If the selected function is ready, LCD will display "fdy". Press "←" button to confirm the selection again.</p> <ul style="list-style-type: none"> Press "▲" button to select "Yes" to export data log. "YES" will disappear after this action is complete. Then, press "↻" button to return to main screen. Or press "▼" button to select "No" to return to main screen. 	

If no button is pressed for 1 minute, it will automatically return to main screen.

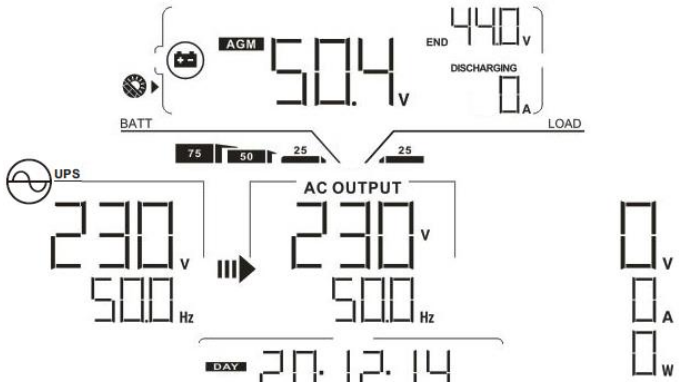
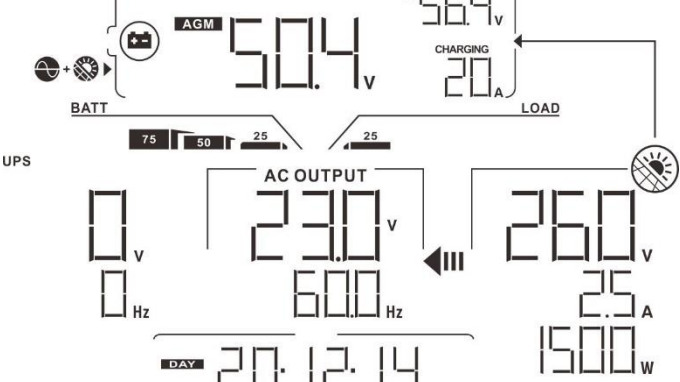
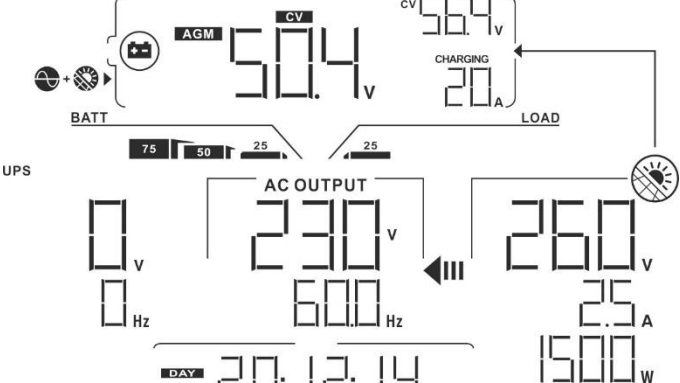
Error message:

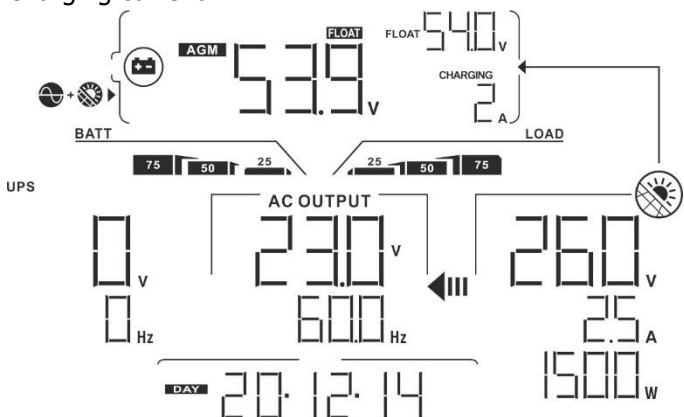
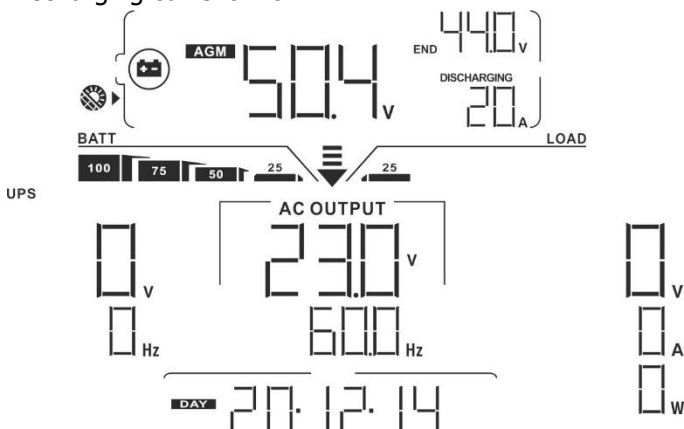

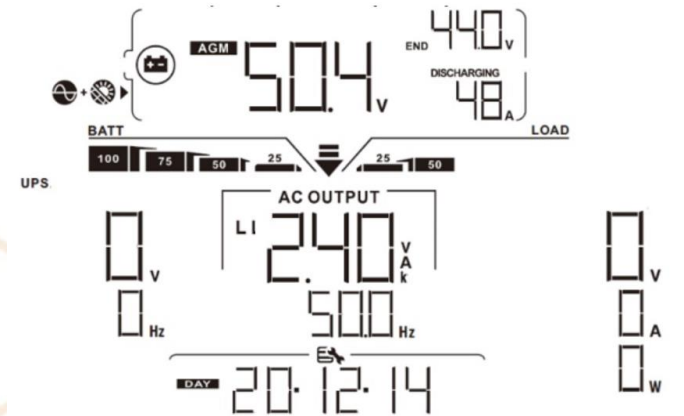
Error Code	Messages
U01	No USB disk is detected.
U02	USB disk is protected from copy.
U03	Document inside the USB disk with wrong format.

If any error occurs, error code will only show 3 seconds. After 3 seconds, it will automatically return to display screen.

Display Setting

The LCD display information will be switched in turn by pressing the “▲” or “▼” button. The selectable information is switched as the following table in order.

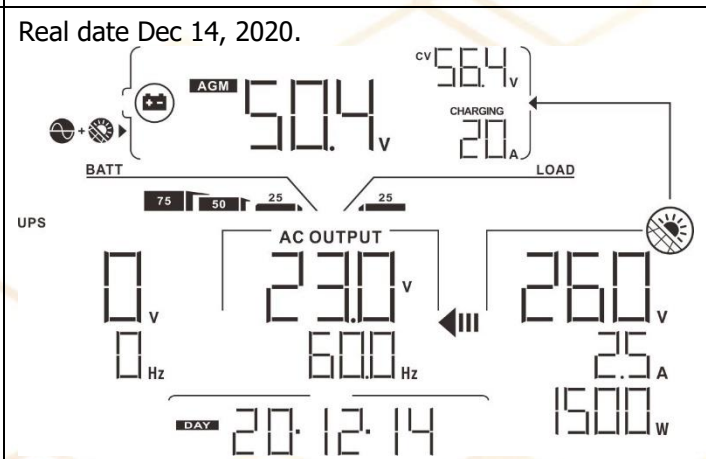
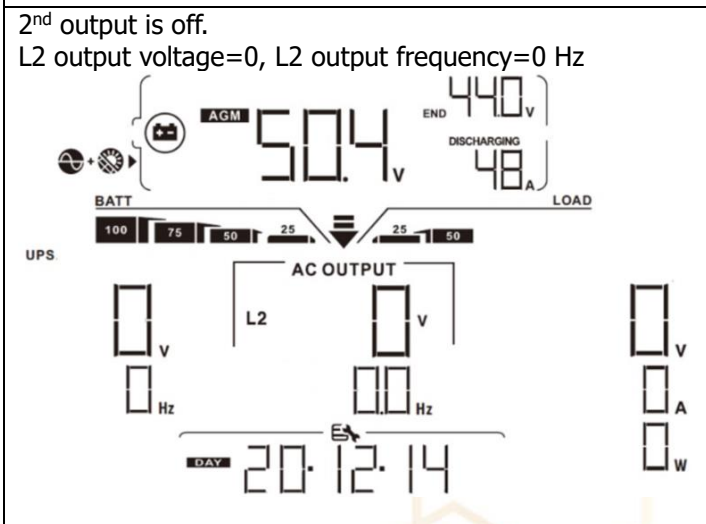
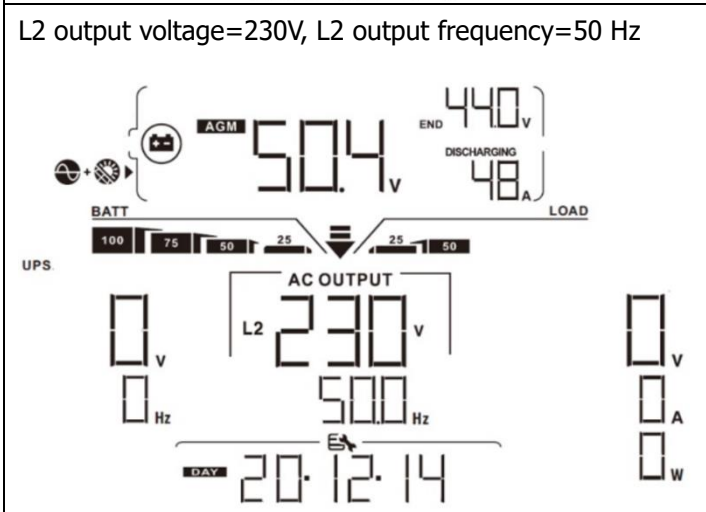
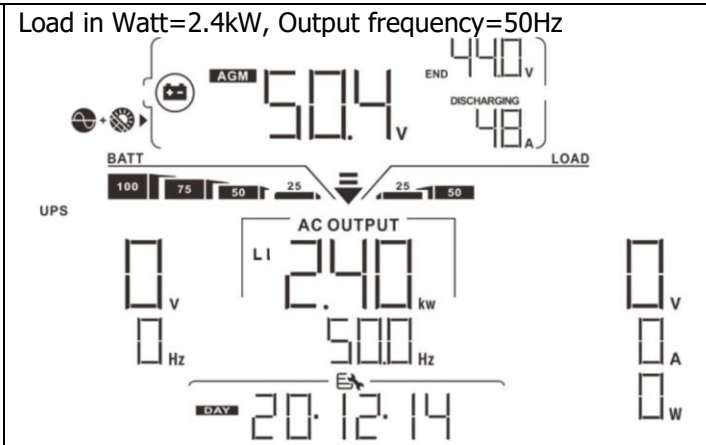
	Selectable information	LCD display
Default Display Screen	Utility voltage/ Utility frequency	<p>Input Voltage=230V, Input frequency=50Hz</p> 
	PV voltage/ PV current/ PV power	<p>PV voltage=260V, PV current=2.5A, PV power=1500W</p> 
	Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	<p>Battery voltage=50.4V, Bulk charging voltage=56.4V, Charging current=20A</p> 


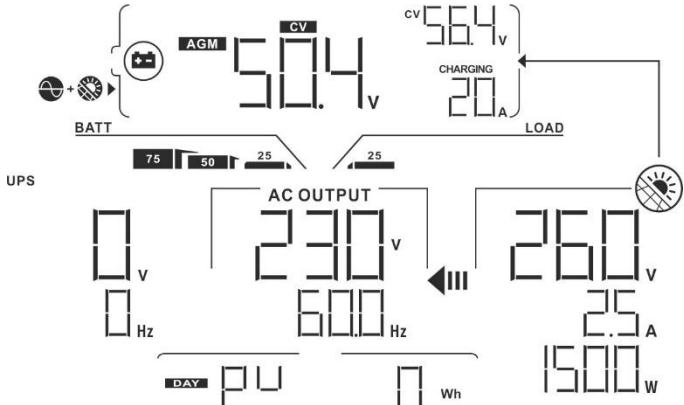
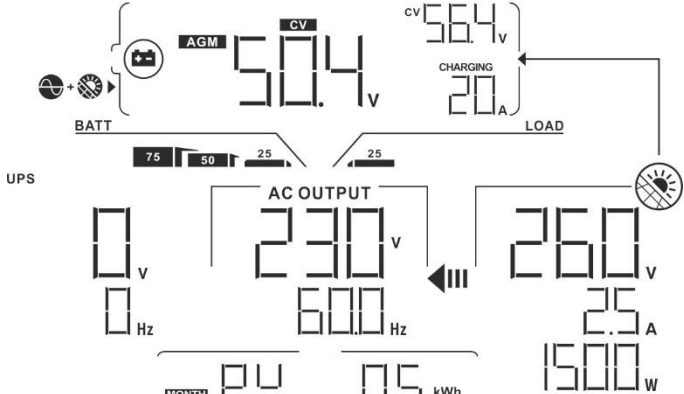
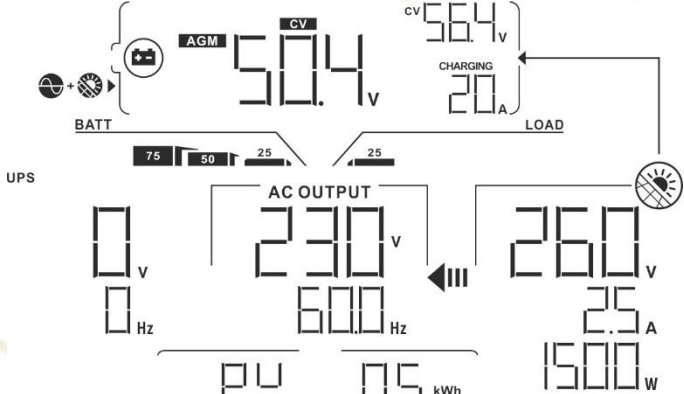
<p>Default Display Screen</p>	<p>Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current</p>	<p>Battery voltage=53.9V, Floating charging voltage=54.0V, Charging current=2A</p> 
		<p>Battery voltage=50.4V, Low DC cut-off voltage=44.0V, Discharging current=20A</p> 
<p>Default Display Screen</p>	<p>L1 output voltage/output frequency, load in VA, load in Watt, L2 output voltage/output frequency switch every 5 second</p>	<p>Output voltage=230V, Output frequency=50Hz</p> 
		<p>Load in VA=2.4kVA, Output frequency=50Hz</p> 

Default Display Screen

L1 output voltage/output frequency, load in VA, load in Watt, L2 output voltage/output frequency switch every 5 second

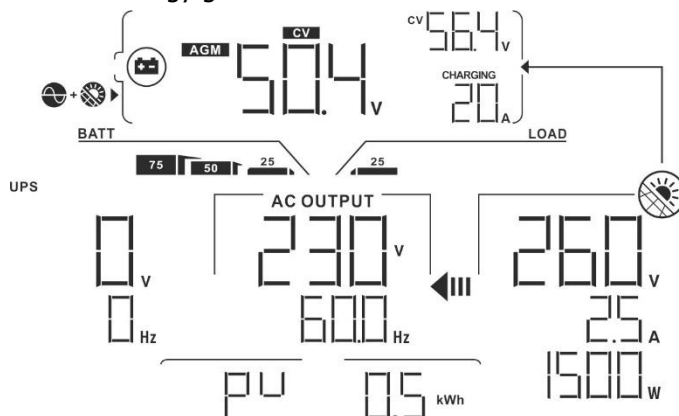
Real date.



<p>Real time.</p>	<p>Real time 11:31.</p>  <p>The LCD display shows the following information: - Battery: AGM 50.4 V, CV 440 V, DISCHARGING 20 A, BATT 100% - AC Output: 230 V, 600 Hz - Time: DAY 11:31</p>
<p>PV energy generation today</p>	<p>PV energy generation today = 0Wh.</p>  <p>The LCD display shows the following information: - Battery: AGM 50.4 V, CV 56.4 V, CHARGING 20 A, BATT 75% - AC Output: 230 V, 600 Hz - PV Generation: DAY PV 0 Wh, 1500 W</p>
<p>PV energy generation this month</p>	<p>PV energy generation this month = 0.5kWh.</p>  <p>The LCD display shows the following information: - Battery: AGM 50.4 V, CV 56.4 V, CHARGING 20 A, BATT 75% - AC Output: 230 V, 600 Hz - PV Generation: MONTH PV 0.5 kWh, 1500 W</p>
<p>PV energy generation this year</p>	<p>PV energy generation this year = 0.5kWh,</p>  <p>The LCD display shows the following information: - Battery: AGM 50.4 V, CV 56.4 V, CHARGING 20 A, BATT 75% - AC Output: 230 V, 600 Hz - PV Generation: YEAR PV 0.5 kWh, 1500 W</p>

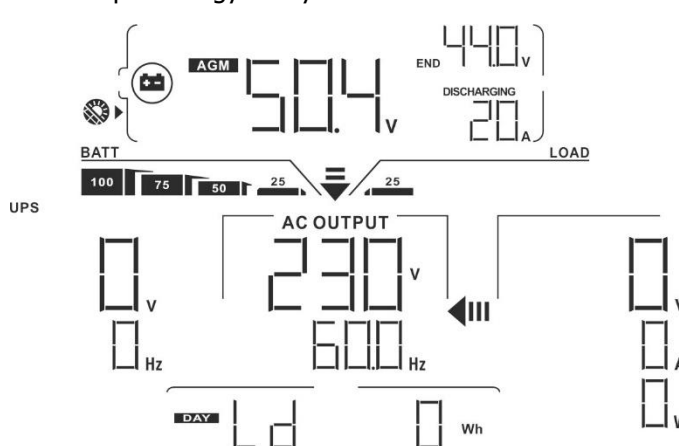
Total PV energy generation

Total PV energy generation = 0.5kWh.



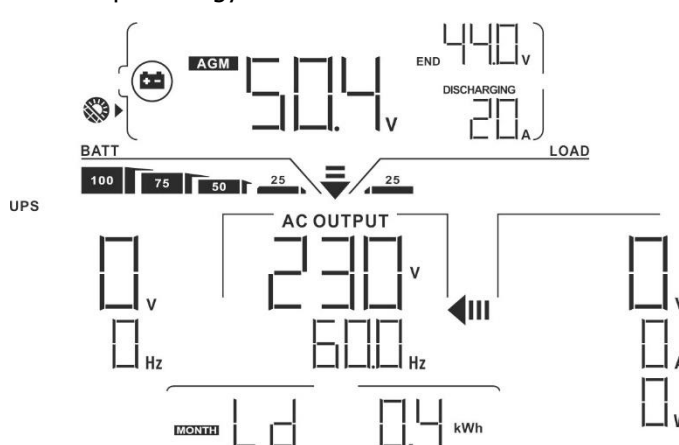
Load output energy today

Load output energy today = 0Wh



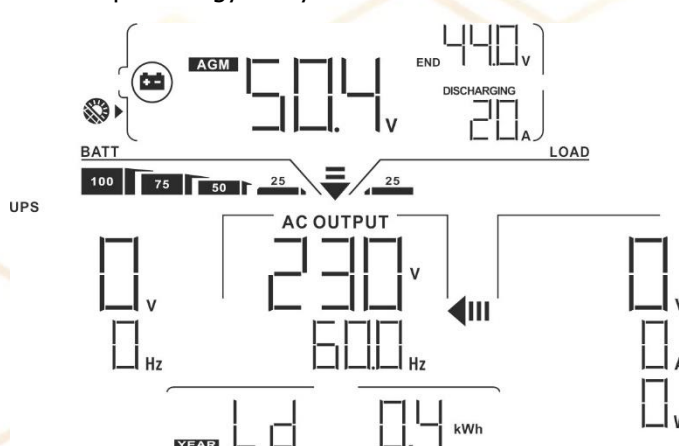
Load output energy this month

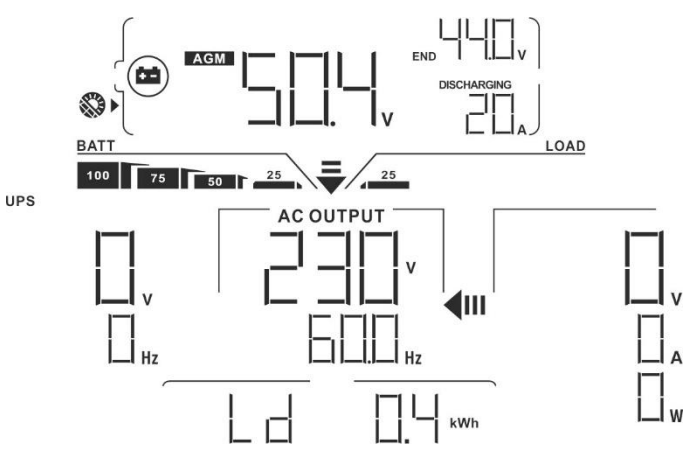


Load output energy this month = 0.4kWh

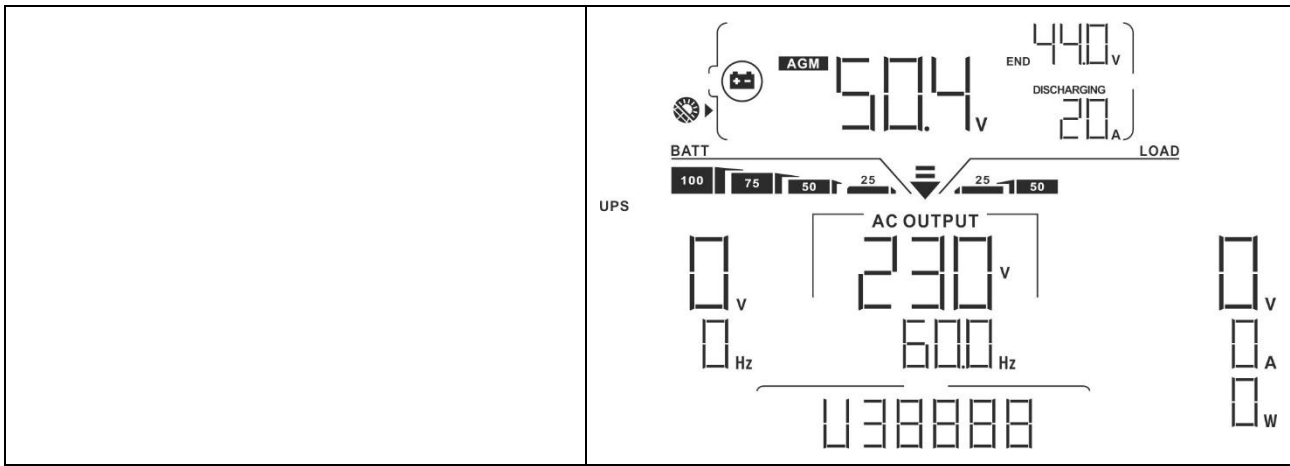


Load output energy this year

Load output energy this year = 0.4kWh

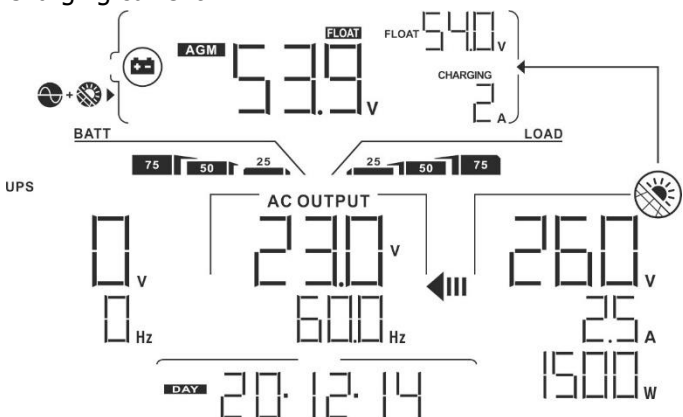
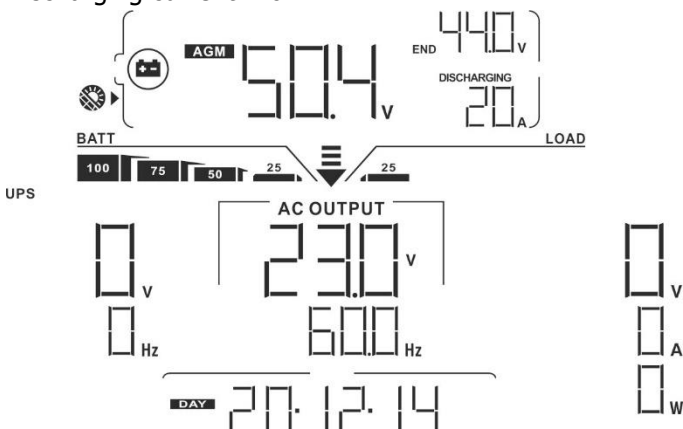






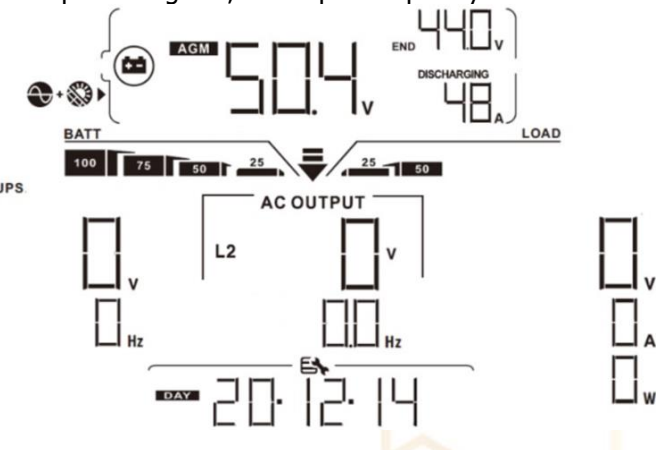
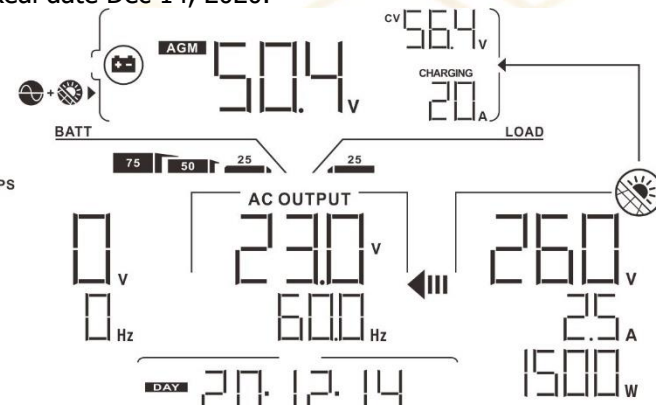
<p>Load output total energy.</p>	<p>Load Output Total energy = 0.4kWh.</p>  <p>The display shows a battery level of 25% (BATT), an AC output of 230V and 600Hz (AC OUTPUT), and a load energy of 0.4 kWh (Ld 0.4 kWh). The battery is labeled AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Main CPU version checking.</p>	<p>Main CPU version 00050.72.</p>  <p>The display shows a battery level of 50% (BATT), an AC output of 230V and 600Hz (AC OUTPUT), and a main CPU version of U15072. The battery is labeled AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Secondary CPU version checking.</p>	<p>Secondary CPU version 00022.01.</p>  <p>The display shows a battery level of 50% (BATT), an AC output of 230V and 600Hz (AC OUTPUT), and a secondary CPU version of U22201. The battery is labeled AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Wi-Fi version checking.</p>	<p>Wi-Fi version 00088.88.</p>



The LCD display information will be switched in turn by pressing the "▲" or "▼" button. The selectable information is switched as the following table in order.

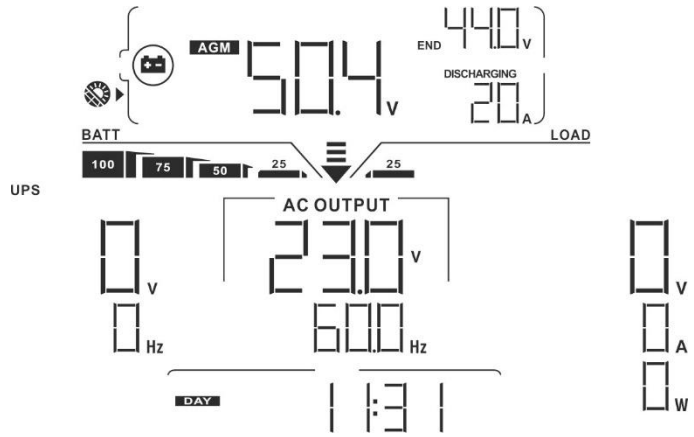
Selectable information	LCD display
Utility voltage/ Utility frequency	<p>Input Voltage=230V, Input frequency=50Hz</p> <p>The LCD display shows the following information:</p> <ul style="list-style-type: none"> BATT: 50.4 V, AGM, 44.0 V (END), 20 A (DISCHARGING) UPS: 75, 50, 25 (Battery level bar) AC OUTPUT: 230 V, 500 Hz LOAD: 0 V, 0 A, 0 W DAY: 20.12.14
PV voltage/ PV current/ PV power	<p>PV voltage=260V, PV current=2.5A, PV power=1500W</p> <p>The LCD display shows the following information:</p> <ul style="list-style-type: none"> BATT: 50.4 V, AGM, 56.4 V (CV), 20 A (CHARGING) UPS: 75, 50, 25 (Battery level bar) AC OUTPUT: 230 V, 600 Hz LOAD: 260 V, 2.5 A, 1500 W DAY: 20.12.14
Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	<p>Battery voltage=50.4V, Bulk charging voltage=56.4V, Charging current=20A</p> <p>The LCD display shows the following information:</p> <ul style="list-style-type: none"> BATT: 50.4 V, AGM, 56.4 V (CV), 20 A (CHARGING) UPS: 75, 50, 25 (Battery level bar) AC OUTPUT: 230 V, 600 Hz LOAD: 260 V, 2.5 A, 1500 W DAY: 20.12.14

<p>Default Display Screen</p>	<p>Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current</p>	<p>Battery voltage=53.9V, Floating charging voltage=54.0V, Charging current=2A</p> 
		<p>Battery voltage=50.4V, Low DC cut-off voltage=44.0V, Discharging current=20A</p> 
	<p>L1 output voltage/output frequency, load in VA, load in Watt, L2 output voltage/output frequency switch every 5 second</p>	<p>Output voltage=230V, Output frequency=50Hz</p> 
		<p>Load in VA=2.4kVA, Output frequency=50Hz</p> 

<p>Default Display Screen</p>	<p>Load in Watt=2.4kW, Output frequency=50Hz</p>	
	<p>L1 output voltage/output frequency, load in VA, load in Watt, L2 output voltage/output frequency switch every 5 second</p>	<p>L2 output voltage=230V, L2 output frequency=50 Hz</p> 
	<p>2nd output is off. L2 output voltage=0, L2 output frequency=0 Hz</p>	
<p>Real date.</p>	<p>Real date Dec 14, 2020.</p> 	

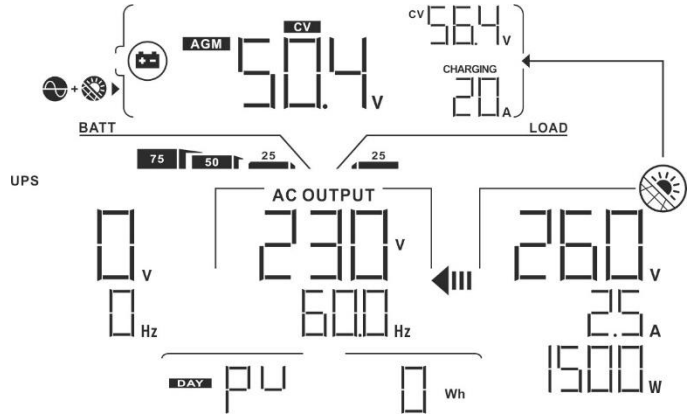
Real time.

Real time 11:31.



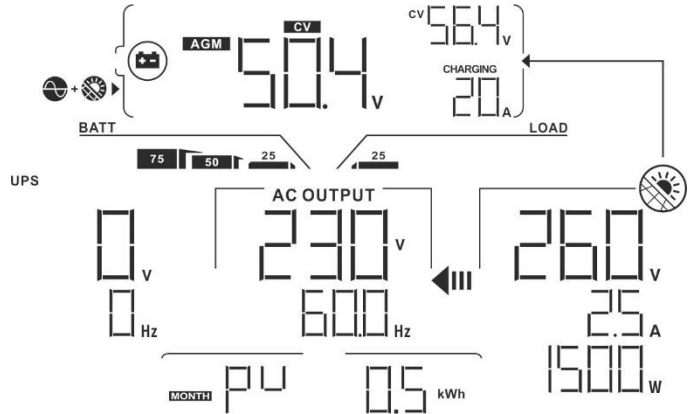
PV energy generation today

PV energy generation today = 0Wh.



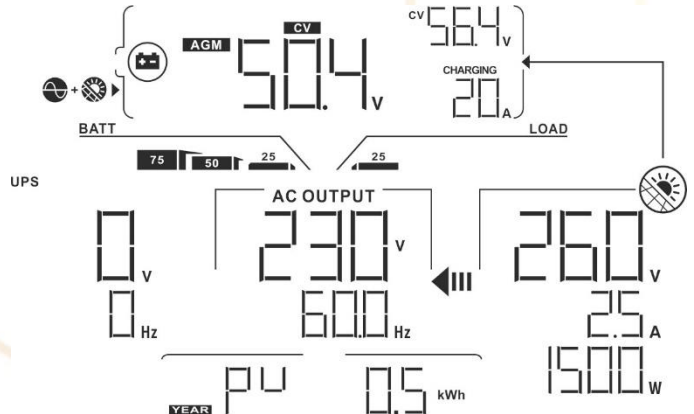
PV energy generation this month

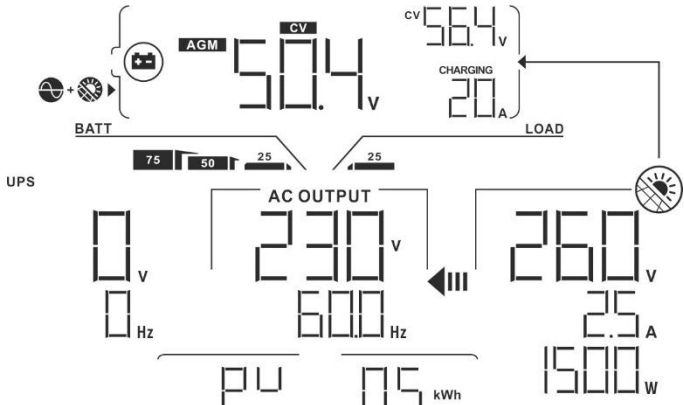
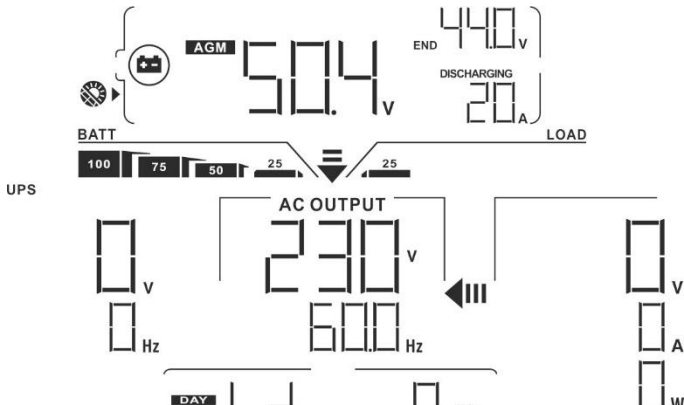
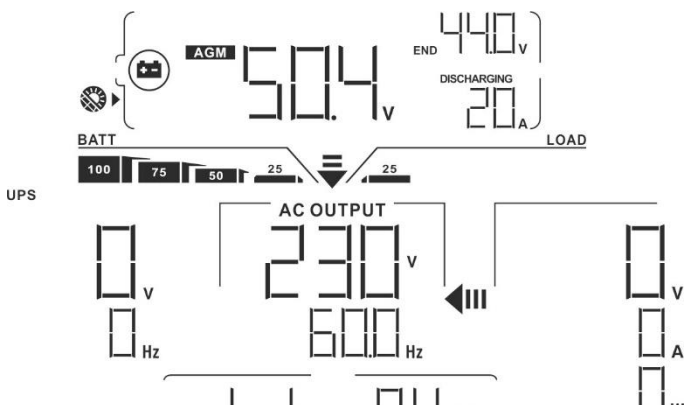
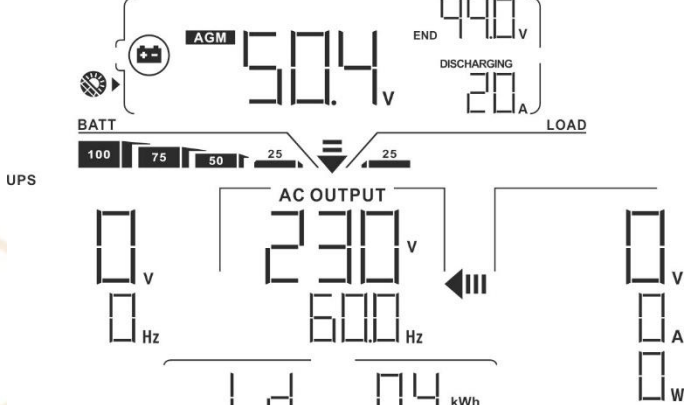
PV energy generation this month = 0.5kWh.

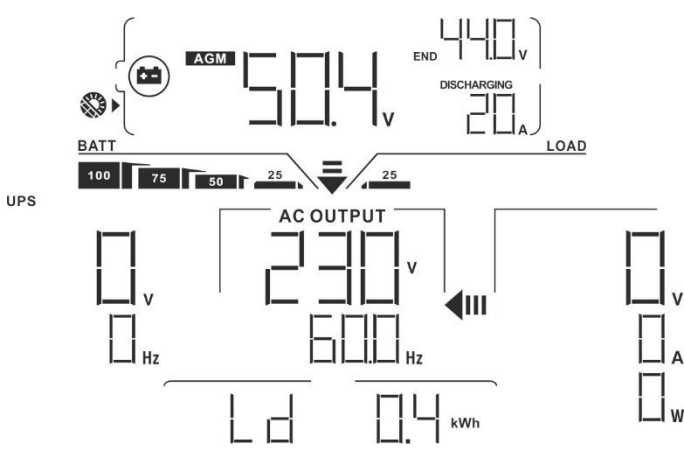


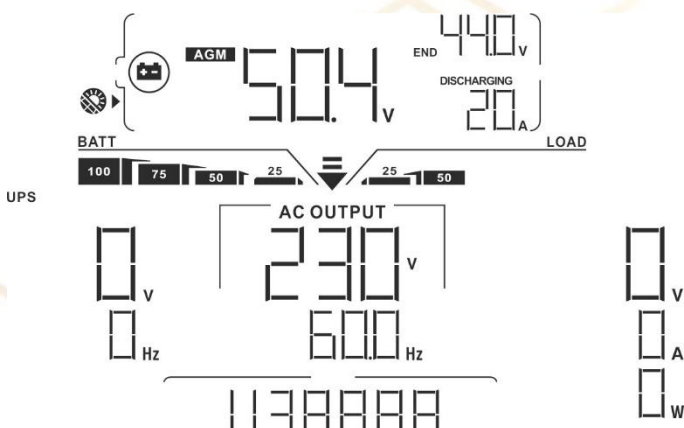


PV energy generation this year

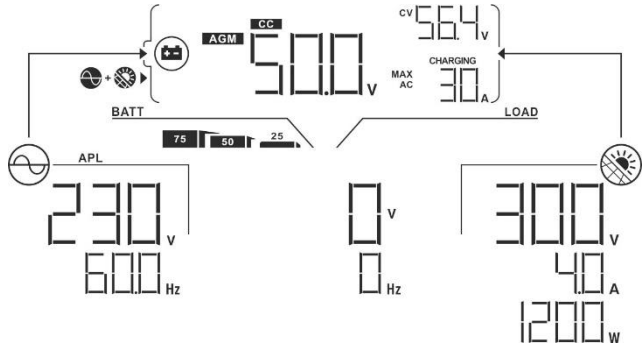
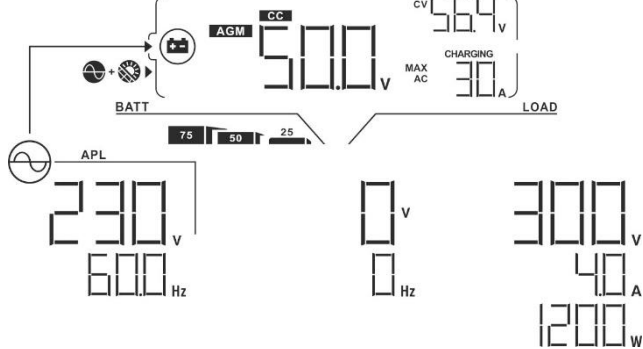
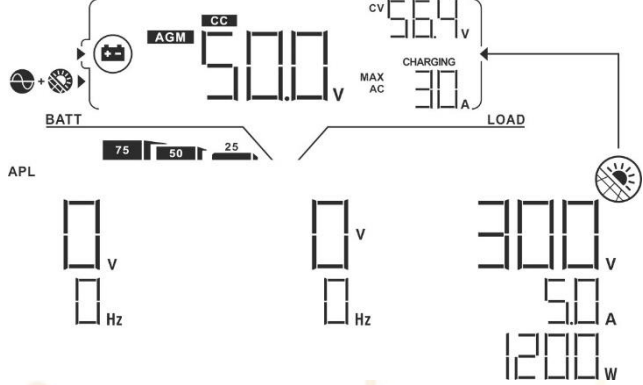
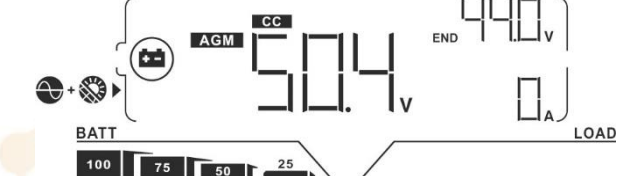
PV energy generation this year = 0.5kWh,

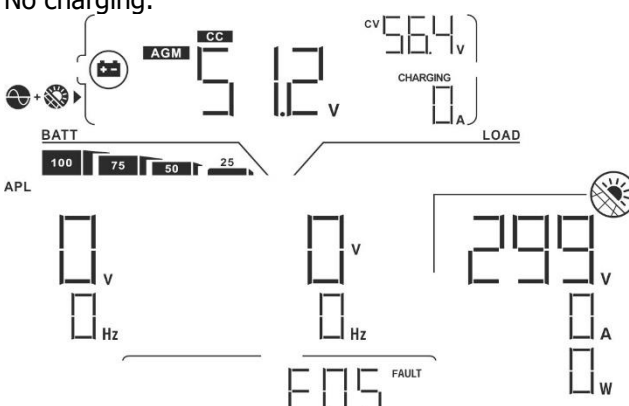
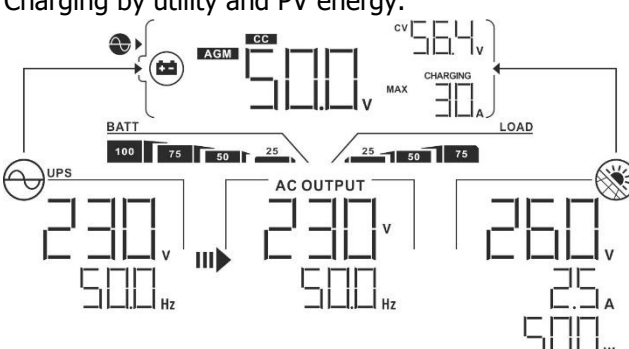
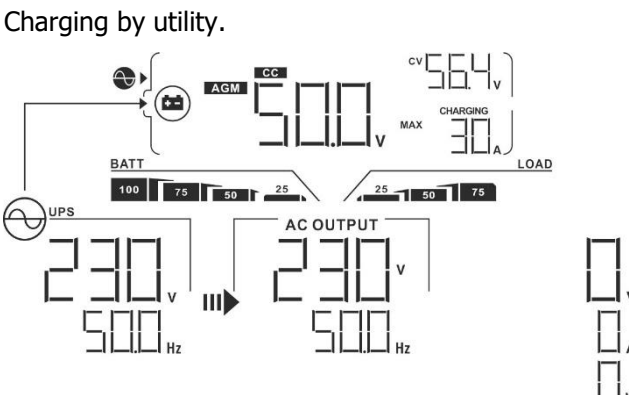
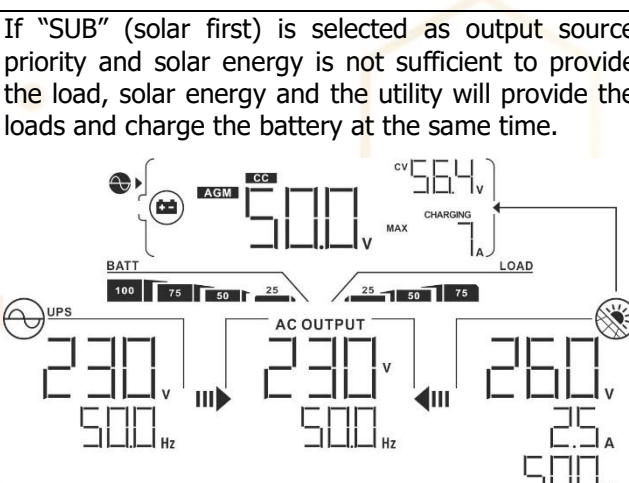


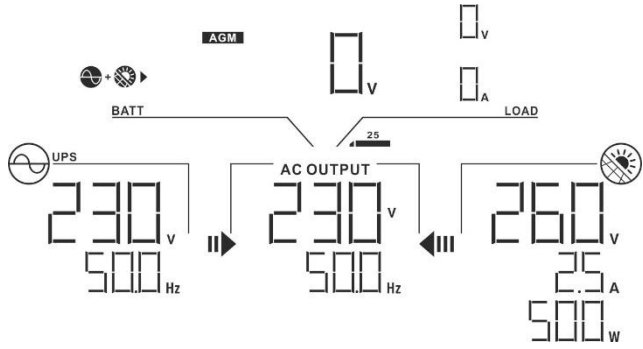
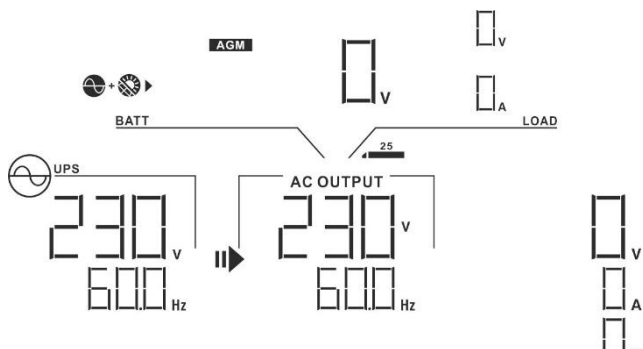
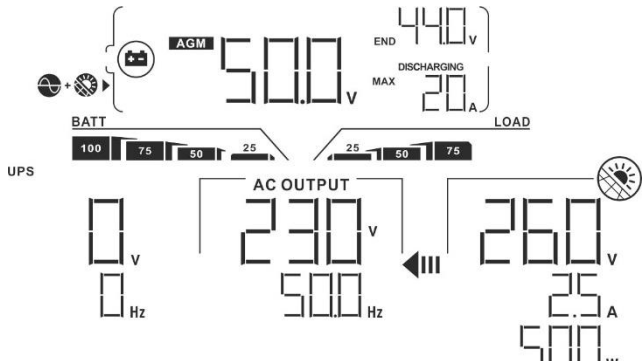
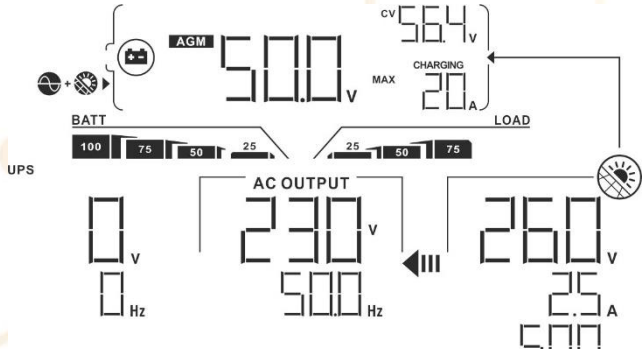
<p>Total PV energy generation</p>	<p>Total PV energy generation = 0.5kWh.</p> 
<p>Load output energy today</p>	<p>Load output energy today = 0Wh</p> 
<p>Load output energy this month</p>	<p>Load output energy this month = 0.4kWh</p> 
<p>Load output energy this year</p>	<p>Load output energy this year = 0.4kWh</p> 

<p>Load output total energy.</p>	<p>Load Output Total energy = 0.4kWh.</p>  <p>The display shows a battery level of 25% (BATT), AC output of 230V and 600Hz (AC OUTPUT), and a load energy of 0.4 kWh (Ld 0.4 kWh). The battery is AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Main CPU version checking.</p>	<p>Main CPU version 00050.72.</p>  <p>The display shows a battery level of 50% (BATT), AC output of 230V and 600Hz (AC OUTPUT), and the main CPU version U15072. The battery is AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Secondary CPU version checking.</p>	<p>Secondary CPU version 00022.01.</p>  <p>The display shows a battery level of 50% (BATT), AC output of 230V and 600Hz (AC OUTPUT), and the secondary CPU version U22201. The battery is AGM and is discharging at 20A. The end voltage is 440V.</p>
<p>Wi-Fi version checking.</p>	<p>Wi-Fi version 00088.88.</p>  <p>The display shows a battery level of 50% (BATT), AC output of 230V and 600Hz (AC OUTPUT), and the Wi-Fi version U38888. The battery is AGM and is discharging at 20A. The end voltage is 440V.</p>

Operating Mode Description

Operation mode	Description	LCD display
<p>Standby mode</p> <p>Note:</p> <p>*Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.</p>	<p>No output is supplied by the unit but it still can charge batteries.</p>	<p>Charging by utility and PV energy.</p> 
		<p>Charging by utility.</p> 
		<p>Charging by PV energy.</p> 
		<p>No charging.</p> 

Operation mode	Description	LCD display
<p>Fault mode</p> <p>Note:</p> <p>*Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.</p>	<p>No output is supplied by the unit.</p>	<p>No charging.</p> 
<p>Line Mode</p>	<p>The unit will provide output power from the mains. It will also charge the battery at line mode.</p>	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p>  <p>If "SUB" (solar first) is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.</p> 

Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	<p>If either "SUB" (solar first) or "SBU" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.</p> 
		<p>Power from utility</p> 
Battery Mode	The unit will provide output power from battery and/or PV power.	<p>Power from battery and PV energy.</p> 
		<p>PV energy will supply power to the loads and charge battery at the same time. No utility is available.</p> 











Operation mode	Description	LCD display
Battery Mode	The unit will provide output power from battery and/or PV power.	Power from battery only.
		Power from PV energy only.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	F01
02	Over temperature	F02
03	Battery voltage is too high	F03
04	Battery voltage is too low	F05
05	Output short circuited or over temperature is detected by internal converter components.	F06
06	Output voltage is too high.	F07
07	Overload time out	F08
08	Bus voltage is too high	F09
09	Bus soft start failed	F01
50	PFC over current	F50
51	OP over current	F51
52	Bus voltage is too low	F52

53	Inverter soft start failed	F53
55	Over DC voltage in AC output	F55
57	Current sensor failed	F57
58	Output voltage is too low	F58

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01 
02	Over temperature	None	02 
03	Battery is over-charged	Beep once every second	03 
04	Low battery	Beep once every second	04 
07	Overload	Beep once every 0.5 second	07  
10	Output power derating	Beep twice every 3 seconds	10 
32	Communication interrupted	None	32 
E9	Battery equalization	None	E9 
bP	Battery open	Beep once every second	bP 

Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

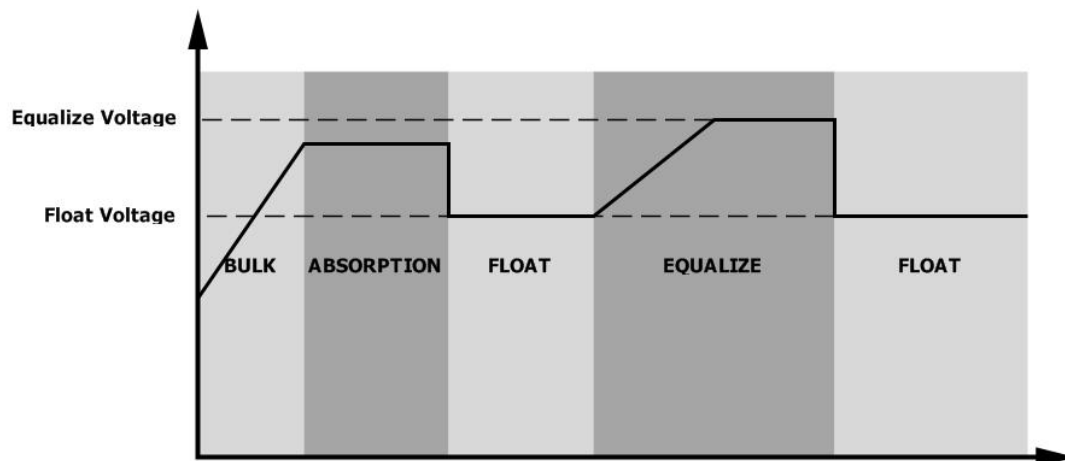
● How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 37.
2. Active equalization immediately in program 39.

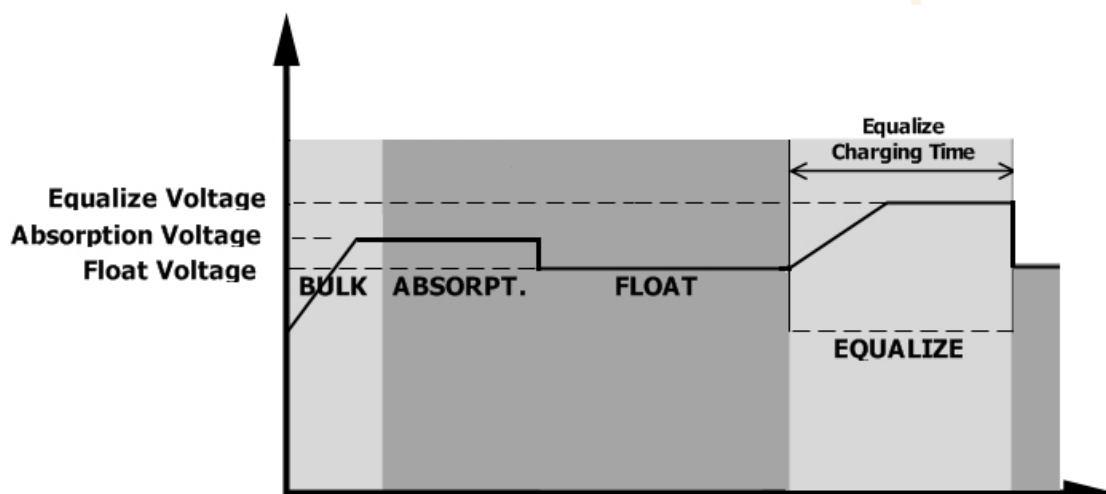
● When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

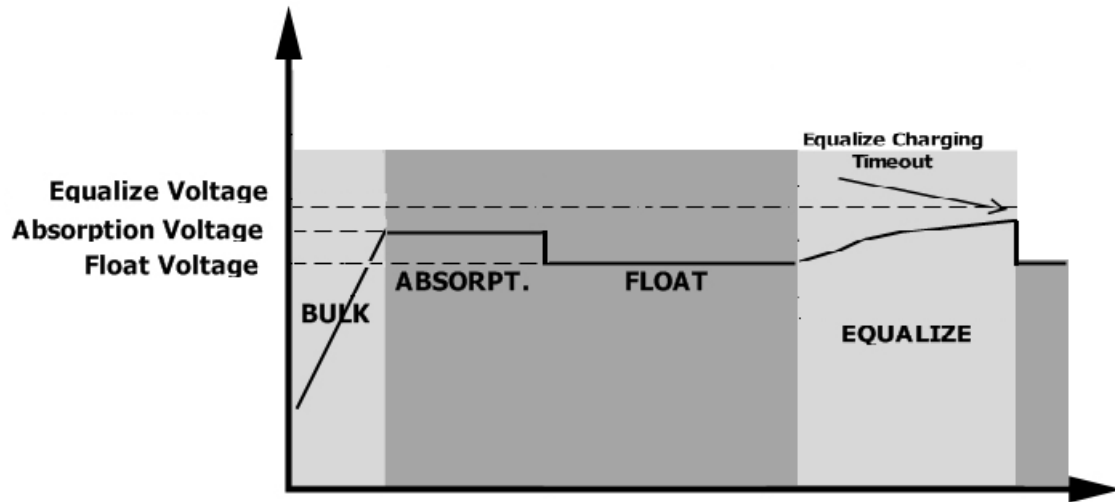


● Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	6KW
Input Voltage Waveform	Sinusoidal
Nominal Input Voltage	230Vac
Low Loss Voltage	110Vac±7V
Low Loss Return Voltage	120Vac±7V
High Loss Voltage	280Vac±7V
High Loss Return Voltage	270Vac±7V
Max AC Input Voltage	300Vac
Nominal Input Frequency	50Hz / 60Hz (Auto detection)
Low Loss Frequency	46(56)±1Hz
Low Loss Return Frequency	46.5(57)±1Hz
High Loss Frequency	54(64)±1Hz
High Loss Return Frequency	53(63)±1Hz
Power Factor	>0.98
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits
Efficiency (Line Mode)	93% (Peak Efficiency)
Transfer Time	Line mode←→Battery mode 0ms Inverter←→Bypass 4ms

Table 2 Battery Mode Specifications

INVERTER MODEL	6KW
Rated Output Power	6KV/6KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	230Vac±5%
Output Frequency	50Hz or 60Hz
Peak Efficiency	92%
Overload Protection	5s@≥150% load; 10s@110%~150% load; 100ms @ ≥200% load
Surge Capacity	2* rated power for 5 seconds
Nominal DC Input Voltage	48Vdc
Operating Range	40Vdc -66Vdc
Cold Start Voltage	46Vdc
Low DC Warning Voltage @ load < 50% @ load ≥ 50%	45.0Vdc 44.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥ 50%	47.0Vdc 46.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥ 50%	43.0Vdc 42.0Vdc
High DC Recovery Voltage	64Vdc
High DC Cut-off Voltage	66Vdc
No Load Power Consumption	<75W

Table 3 Charge Mode Specifications

Charging Mode		
INVERTER MODEL		6KW
Charging Current @ Nominal Input Voltage		Default: 60A, max: 120A
Bulk Charging Voltage	Flooded Battery	58.4Vdc
	AGM / Gel Battery	56.4Vdc
Floating Charging Voltage		54Vdc
Overcharge Protection		66Vdc
Charging Algorithm		3-Step
Charging Curve		

Table 4 Solar Specifications

Solar Input (MPPT type)		
INVERTER MODEL		6KW
Rated Power		6000W
Max. PV Array Open Circuit Voltage		500Vdc
PV Array MPPT Voltage Range		120~430V
Maximum solar input current		27A

Table 4 ECO/Bypass Mode Specifications

Bypass Mode		
INVERTER MODEL		6KW
Input Voltage Waveform		Sinusoidal
Low Loss Voltage		176Vac±7V
Low Loss Return Voltage		186Vac±7V
High Loss Voltage		280Vac±7V
High Loss Return Voltage		270Vac±7V
Nominal Input Frequency		50Hz / 60Hz (Auto detection)
Low Loss Frequency		46(56)±1Hz
Low Loss Return Frequency		46.5(57)±1Hz
High Loss Frequency		54(64)±1Hz
High Loss Return Frequency		53(63)±1Hz

Table 5 General Specifications

INVERTER MODEL	6KW
Parallel-able	YES
Communication	RS232 and Wi-Fi
Safety Certification	CE
Operating Temperature Range	-10°C to 50°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension (D*W*H), mm	140 x 295 x 468
Net Weight, kg	12

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 50	PFC over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 51	OP over current or surge.	
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	

Appendix I: Parallel function

1. Introduction

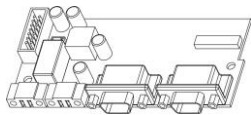
This inverter can be used in parallel for two applications.

1. Parallel operation in single phase with up to 9 units. The supported maximum output power is 54KW/54KVA.
2. Maximum 9 units work together to support three-phase equipment. Seven units support one phase maximum. The supported maximum output power is 54KW/54KVA and one phase can be up to 42KW/42KVA.

NOTE: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

2. Package Contents

In parallel kit, you will find the following items in the package:



Parallel board



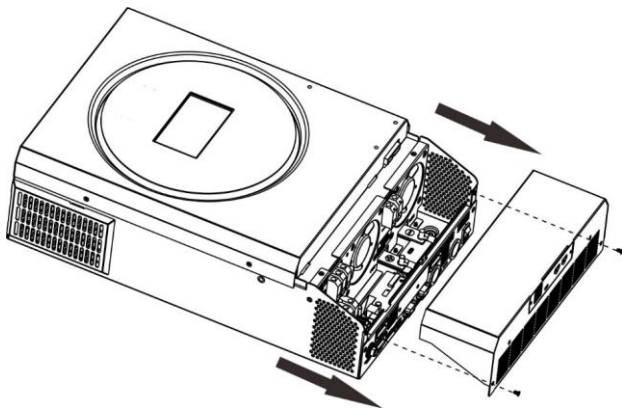
Parallel communication cable



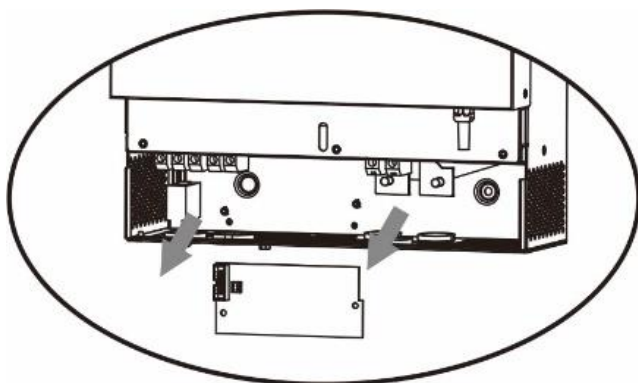
Current sharing cable

3. Parallel board installation

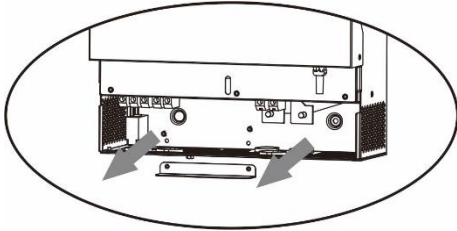
Step 1: Remove bottom case by unscrewing all screws as shown below.



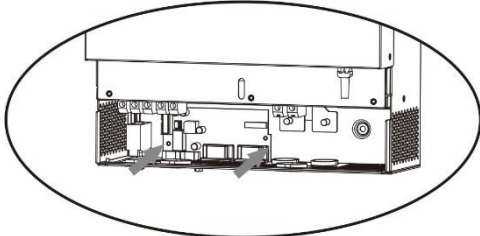
Step 2: Remove two screws as below chart and remove 2-pin and 14-pin cables.



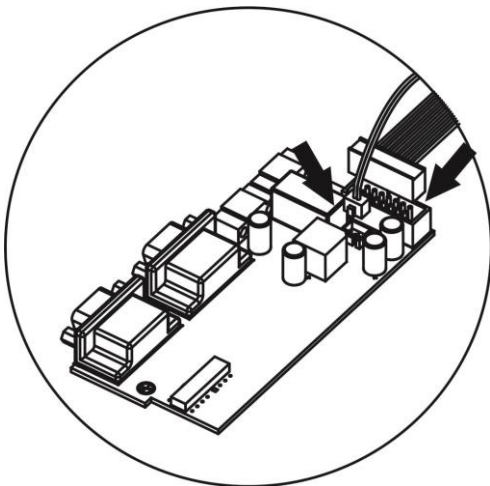
Step 3: Remove two screws as below chart to take out cover of parallel communication.



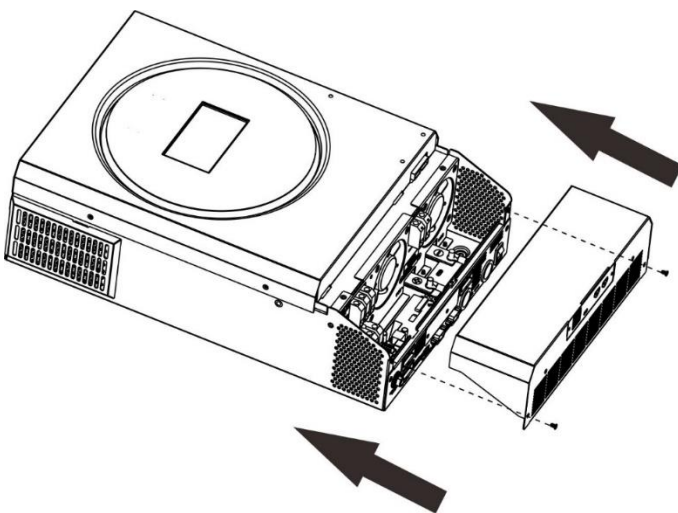
Step 4: Install new parallel board with 2 screws tightly.



Step 5: Re-connect 2-pin and 14-pin to original position on parallel board as shown below chart.

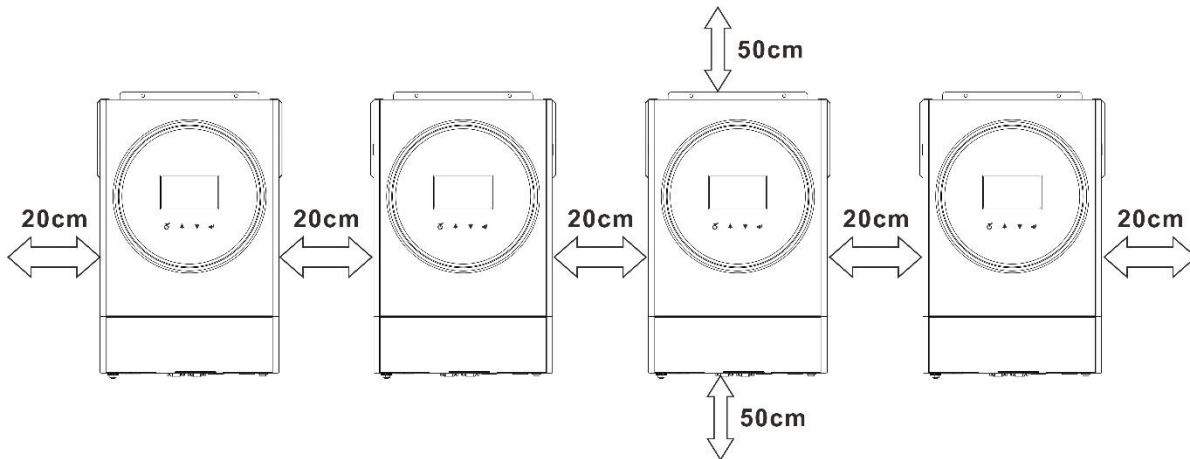


Step 6: Put wire cover back to the unit. Now the inverter is providing parallel operation function.



4. Mounting the Unit

When installing multiple units, please follow below chart.



NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

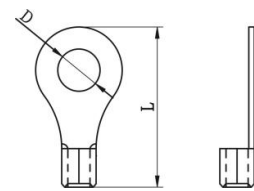
5. Wiring Connection

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

Model	Wire Size	Ring Terminal			Torque value
		Cable mm ²	Dimensions		
			D (mm)	L (mm)	
6KW	1*1/0AWG	60	6.4	49.7	2~ 3 Nm
	2 * 4AWG	44	6.4	49.7	

Ring terminal:



WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
6KW	8 AWG	1.4~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5-1 and 5-2.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
6KW	150A/80VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should

be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input:

Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
6KW	100A	150A	200A	250A	300A	350A	400A	450A

Note1: Also, you can use 40A for only 1 unit and install one breaker at its AC input in each inverter.

Note2: Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units

Recommended battery capacity

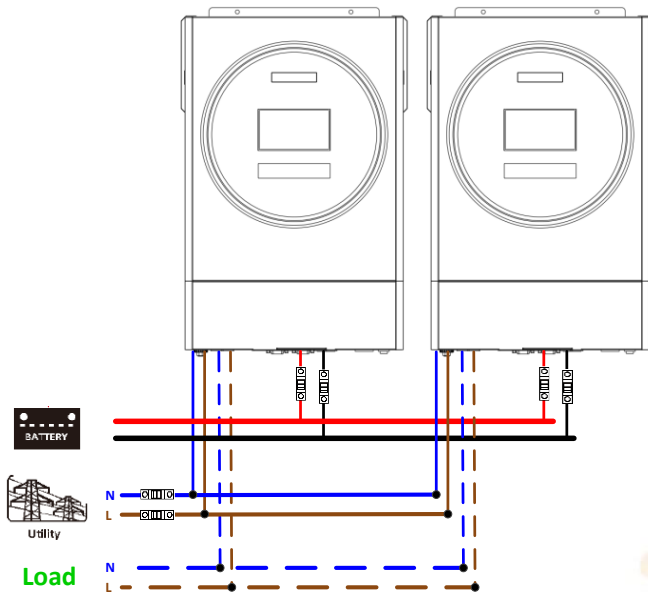
Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity	800AH	1200AH	1600AH	2000AH	2400AH	2800AH	3200AH	3600AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

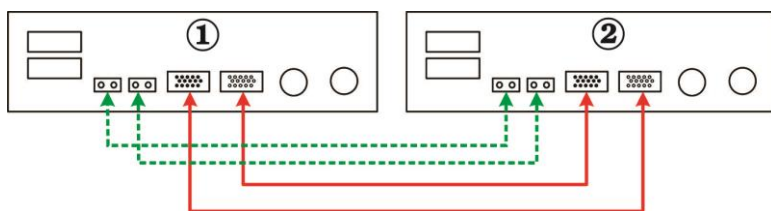
5-1. Parallel Operation in Single phase

Two inverters in parallel:

Power Connection

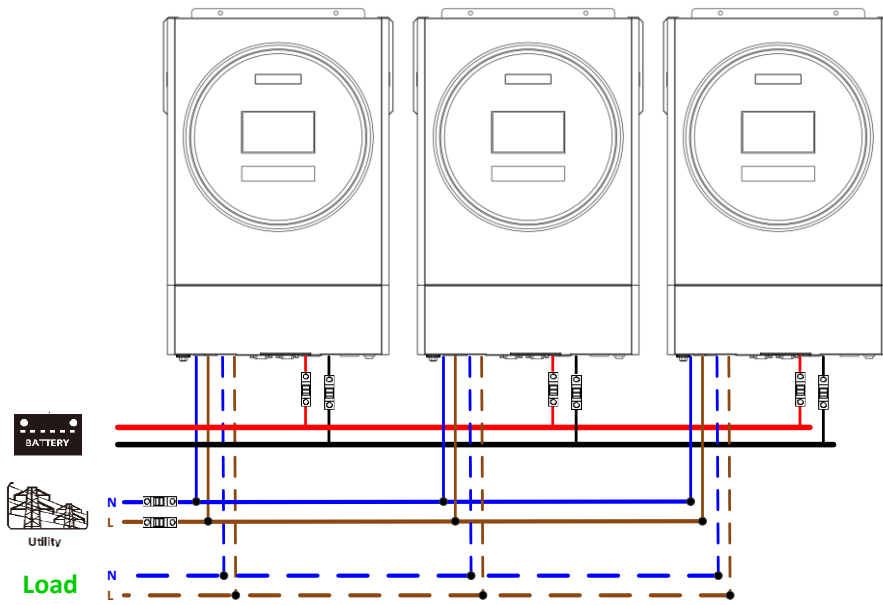


Communication Connection

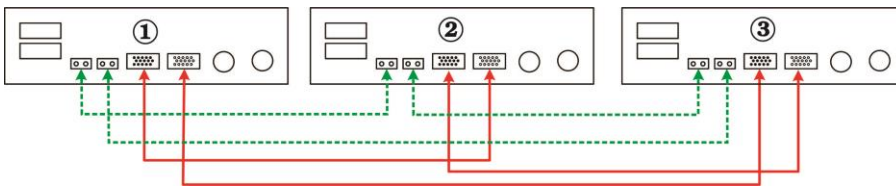


Three inverters in parallel:

Power Connection

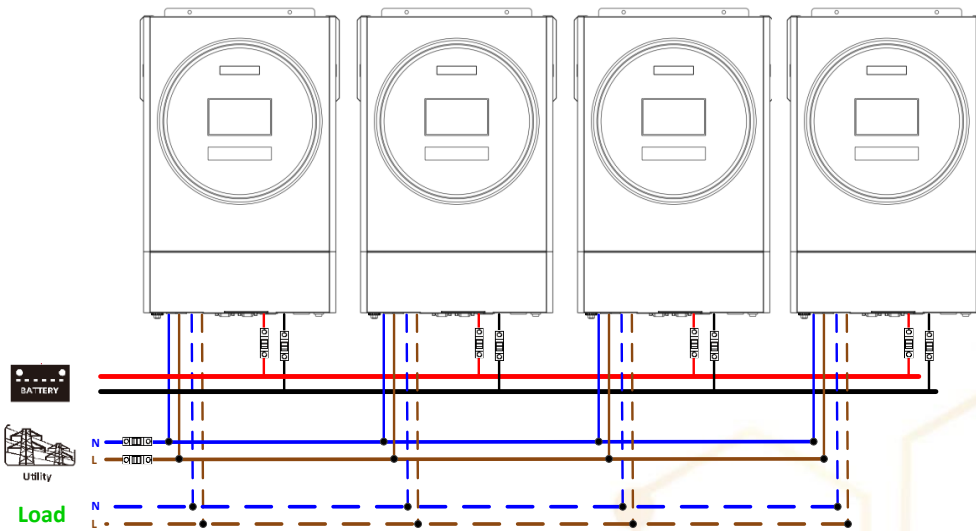


Communication Connection

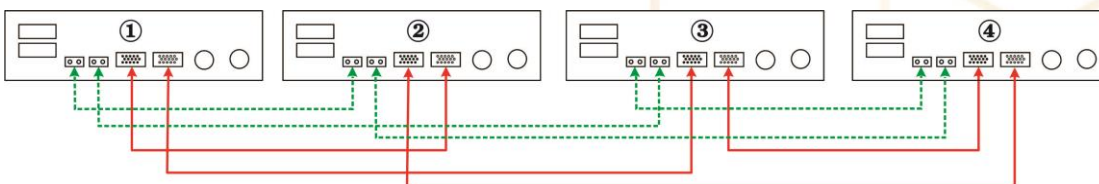


Four inverters in parallel:

Power Connection

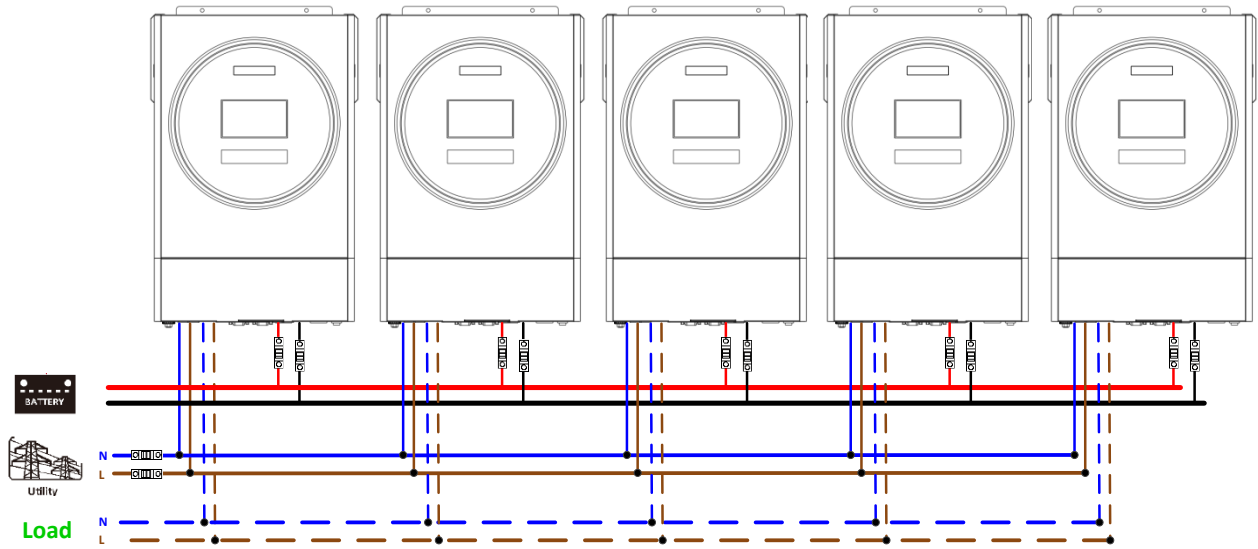


Communication Connection

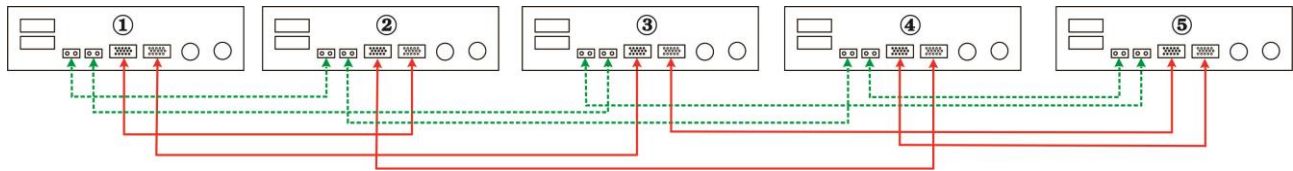


Five inverters in parallel:

Power Connection

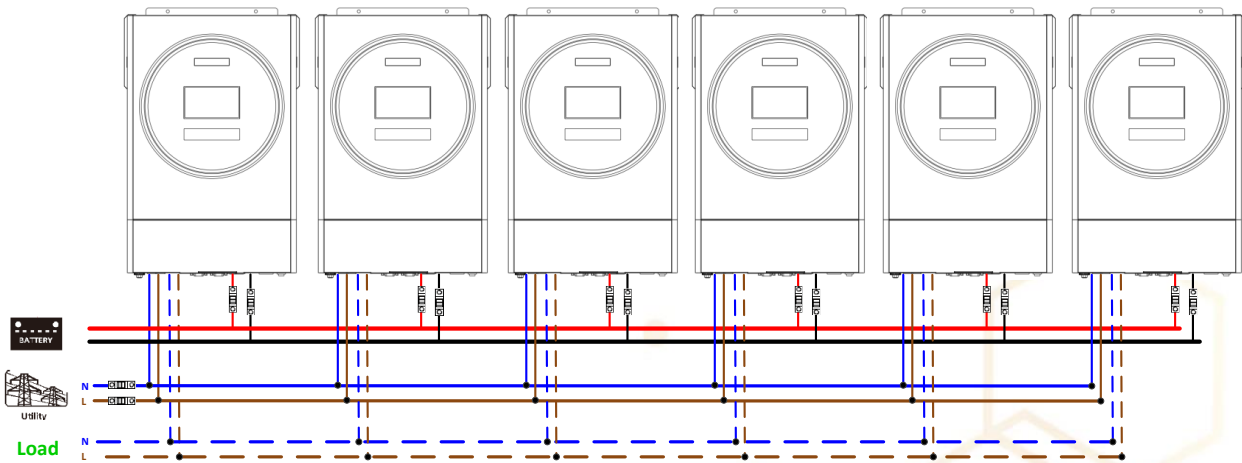


Communication Connection

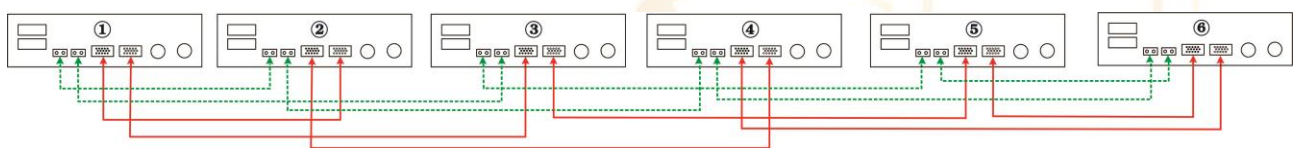


Six inverters in parallel:

Power Connection

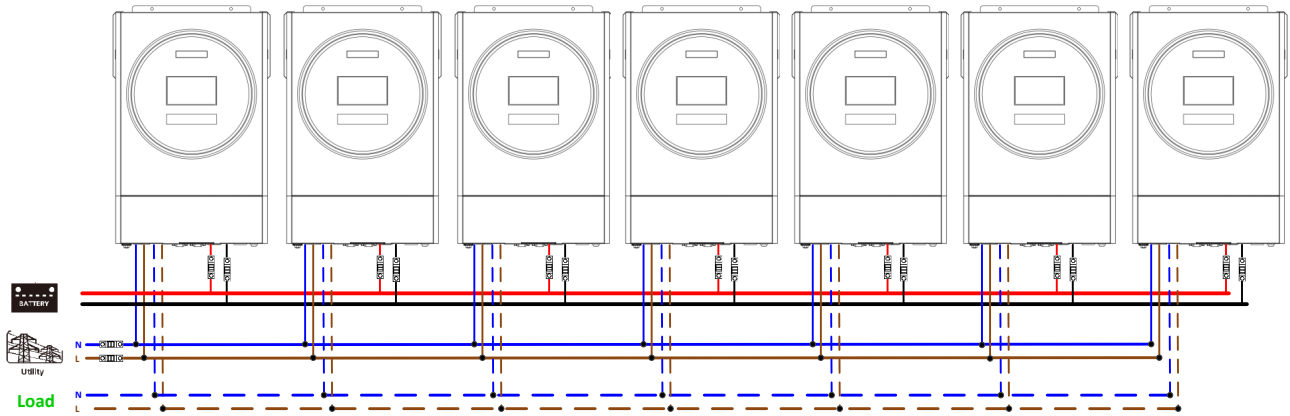


Communication Connection

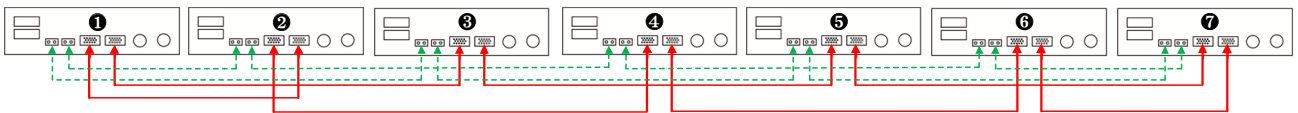


Seven inverters in parallel:

Power Connection

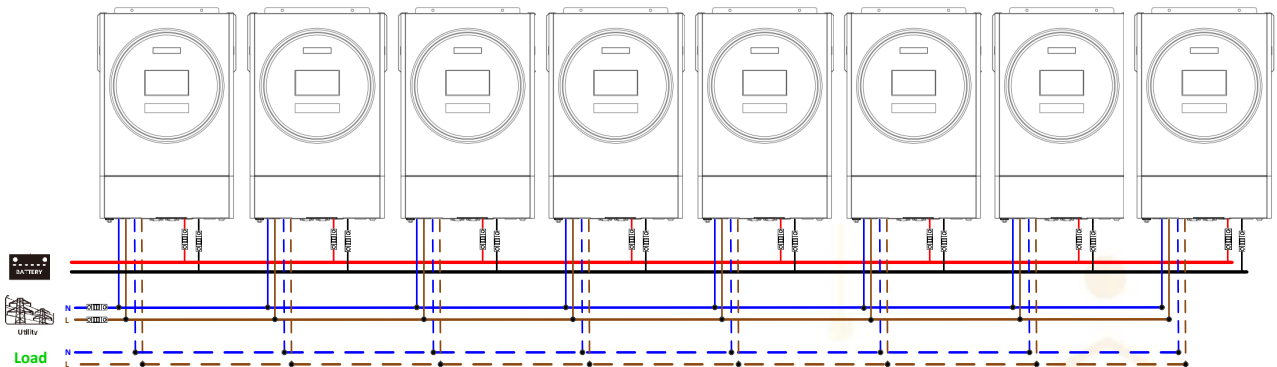


Communication Connection

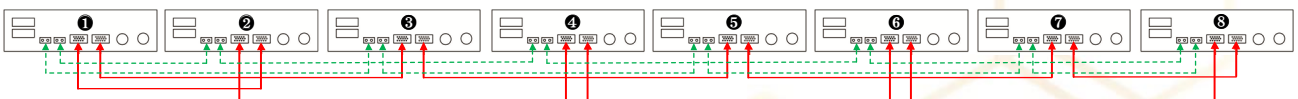


Eight inverters in parallel:

Power Connection

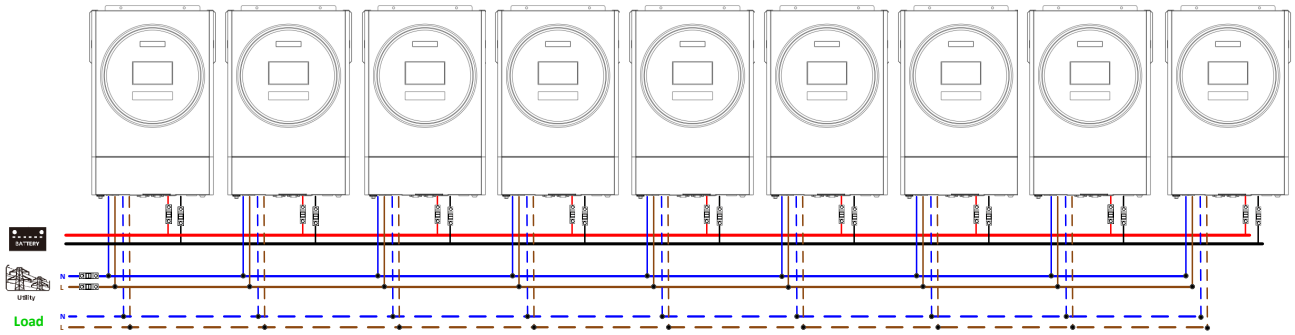


Communication Connection

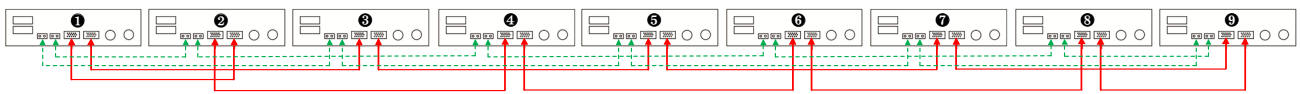


Nine inverters in parallel:

Power Connection



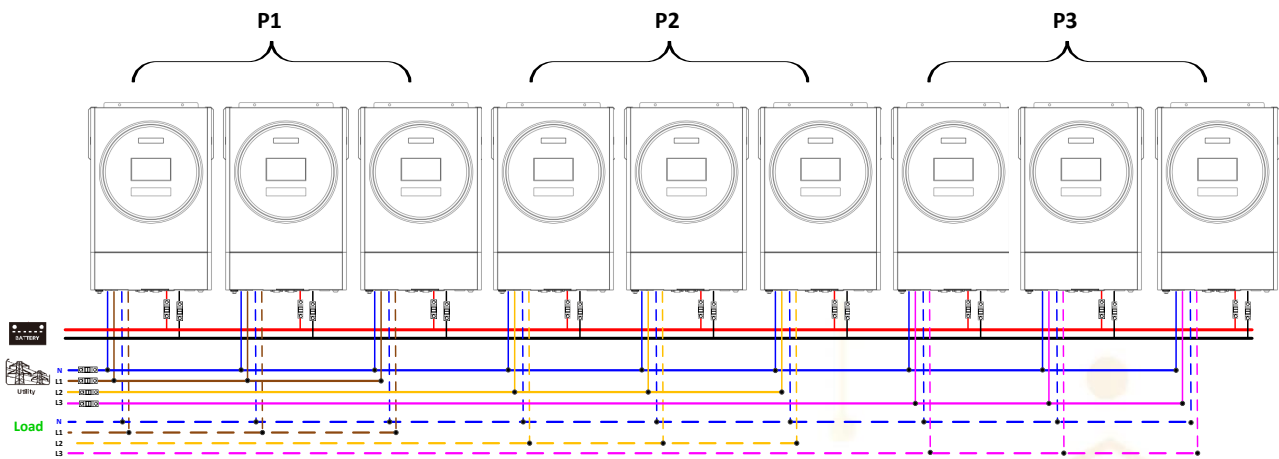
Communication Connection



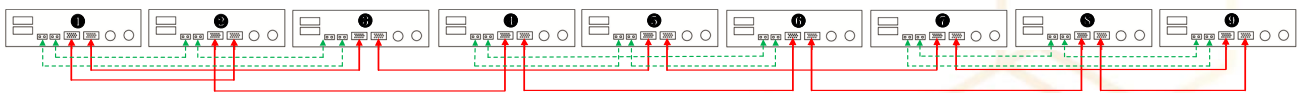
5-2. Support 3-phase equipment

Three inverters in each phase:

Power Connection

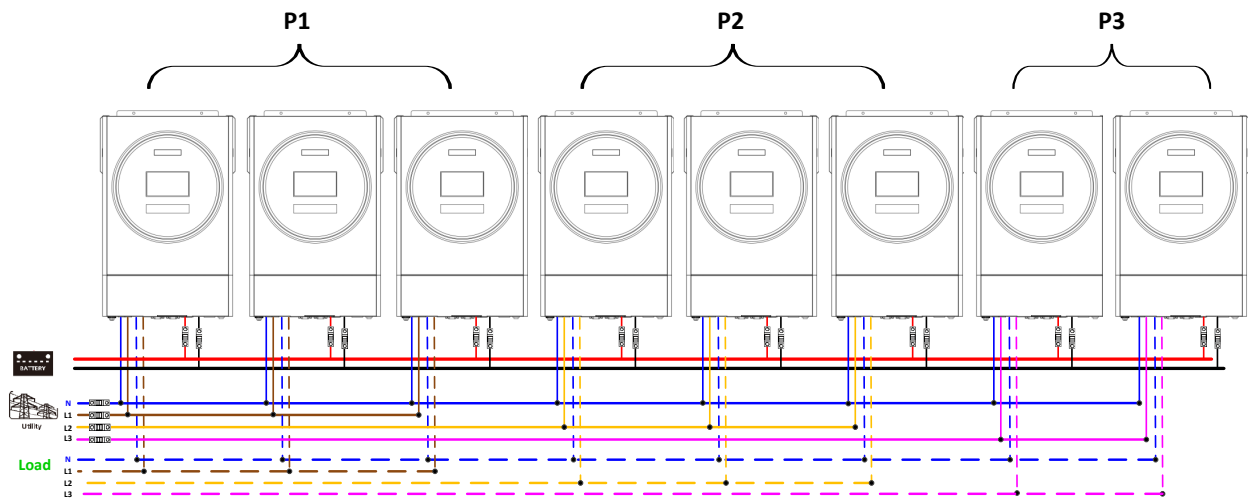


Communication Connection

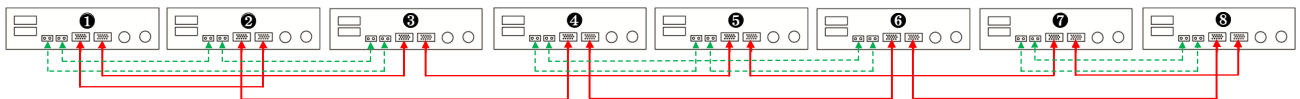


Three inverters in one phase, three inverters in second phase and two inverter for the third phase:

Power Connection

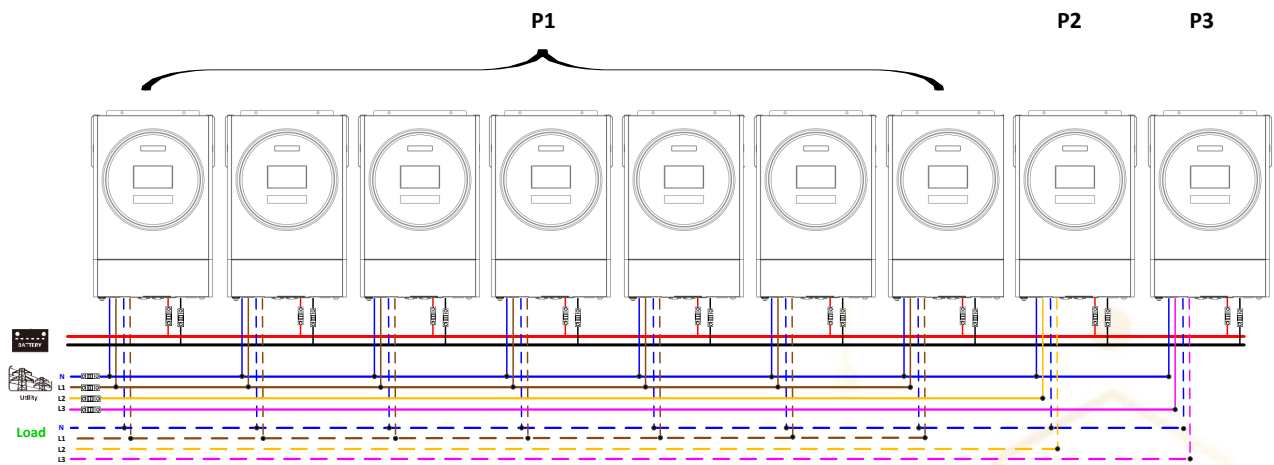


Communication Connection



Seven inverters in one phase and one inverter for the other two phases:

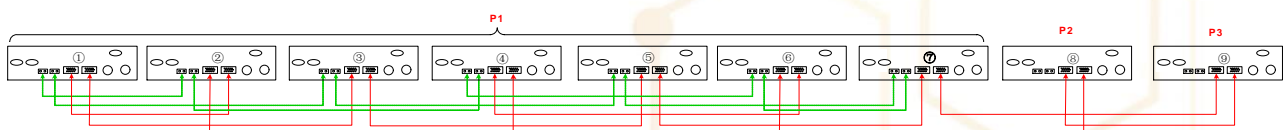
Power Connection



Note: It's up to customer's demand to pick 7 inverters on any phase.

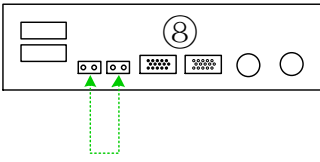
P1: L1-phase, P2: L2-phase, P3: L3-phase.

Communication Connection



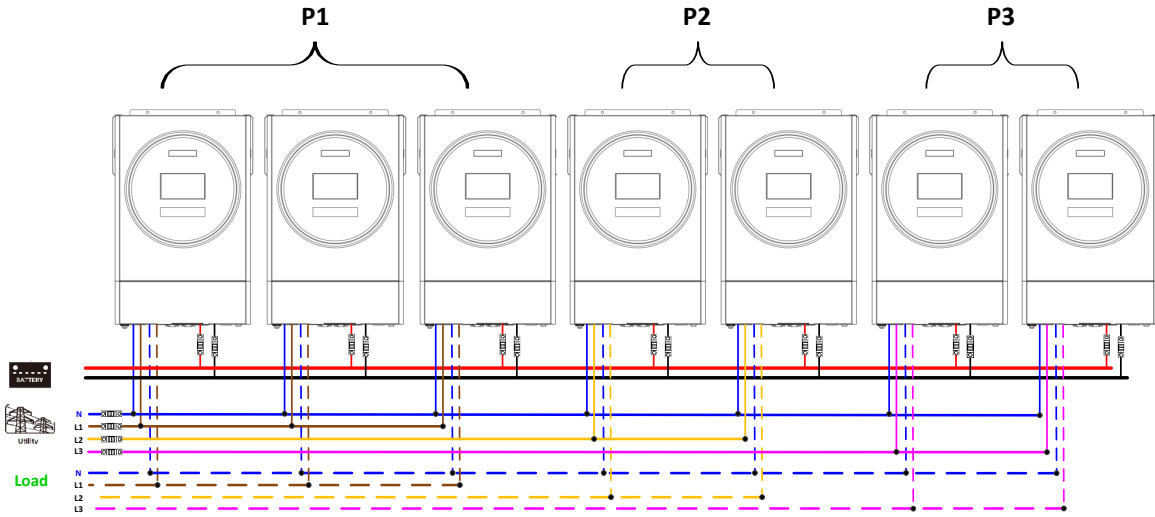
Note: If there is only one unit in one phase, this unit doesn't need to connect the current sharing cable.

Or you connect it like as below:

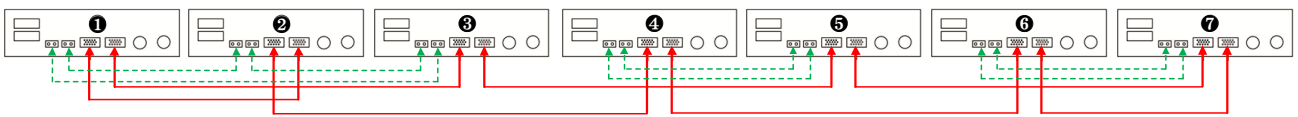


Three inverters in one phase, two inverters in second phase and two inverters for the third phase:

Power Connection

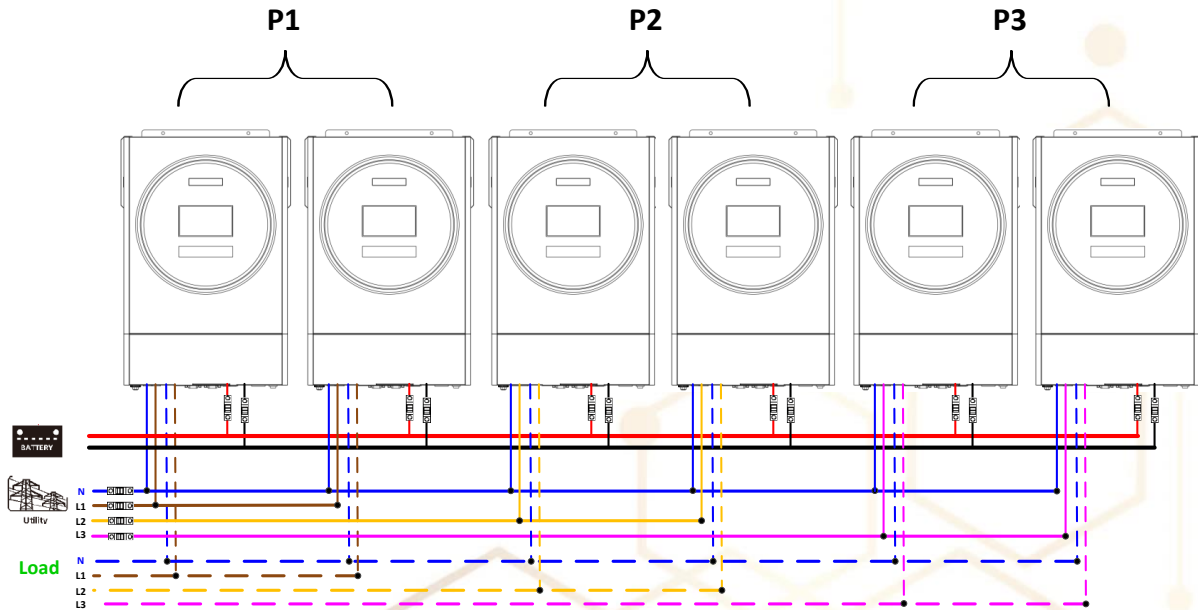


Communication Connection

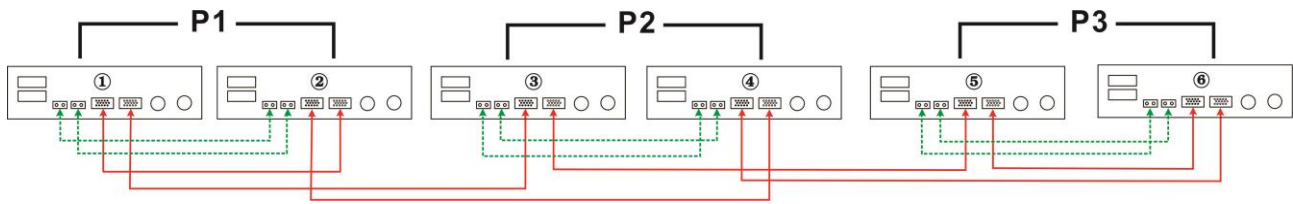


Two inverters in each phase:

Power Connection

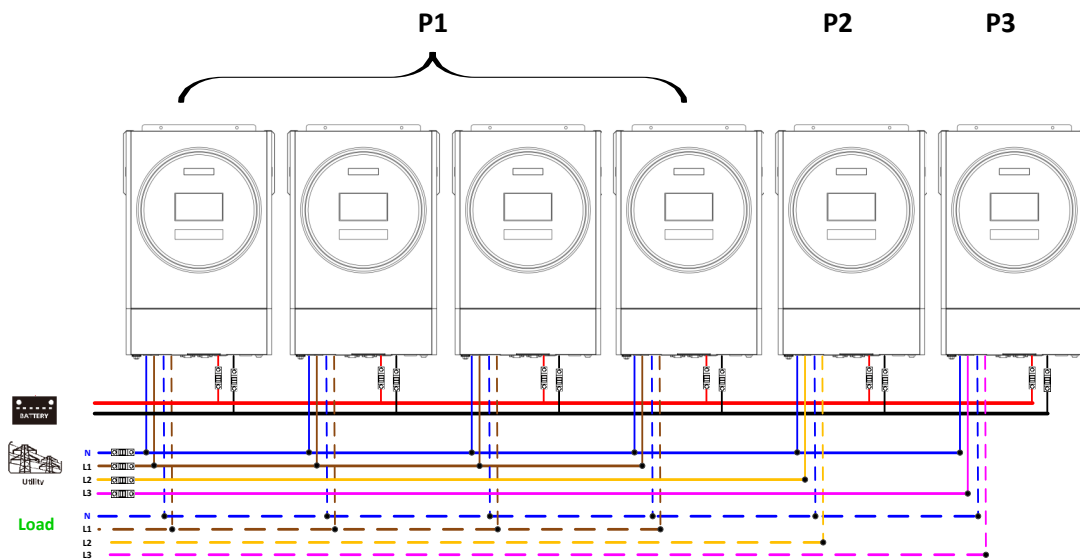


Communication Connection

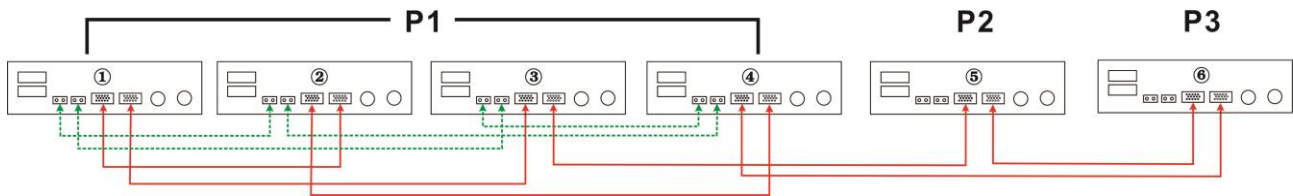


Four inverters in one phase and one inverter for the other two phases:

Power Connection

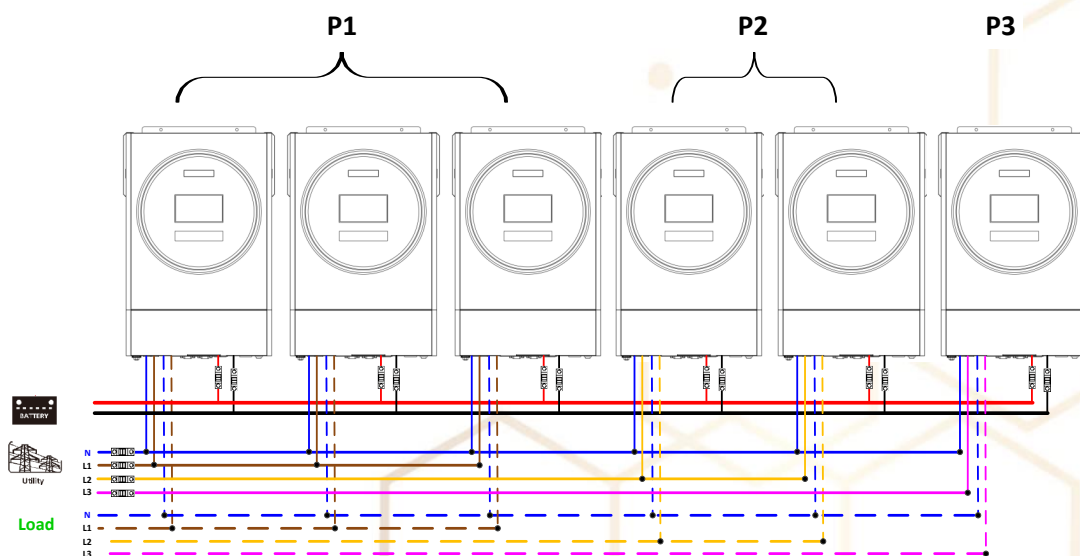


Communication Connection

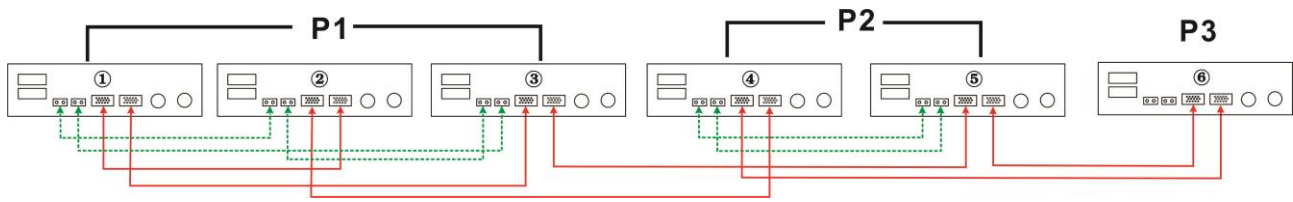


Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

Power Connection

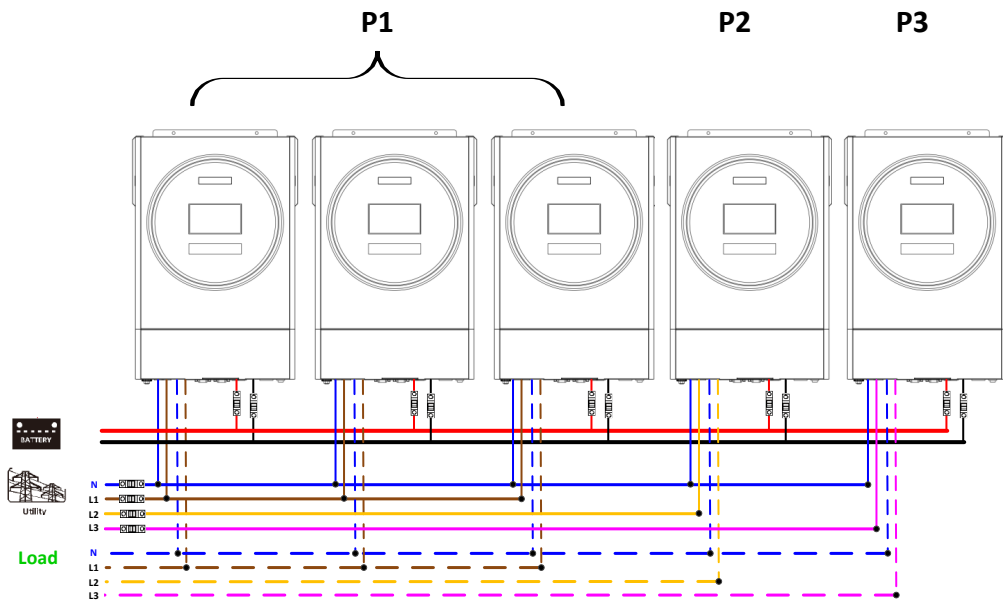


Communication Connection

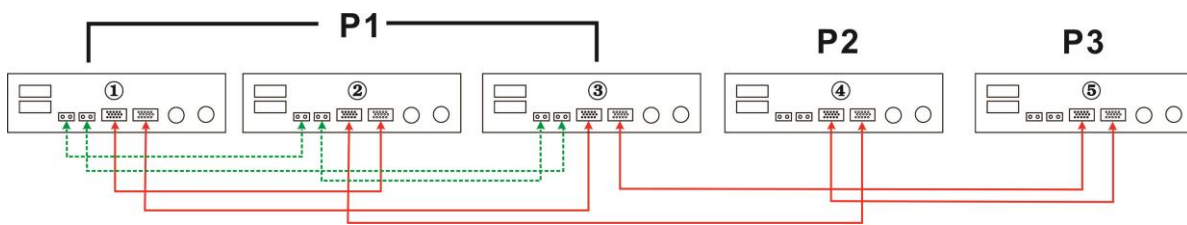


Three inverters in one phase and only one inverter for the remaining two phases:

Power Connection

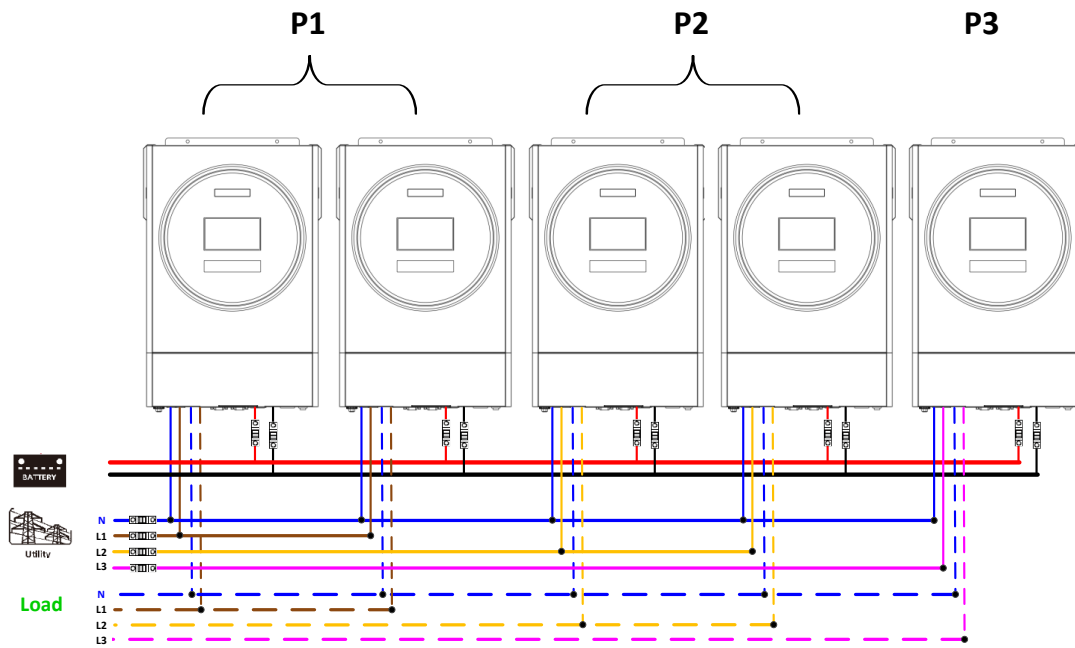


Communication Connection

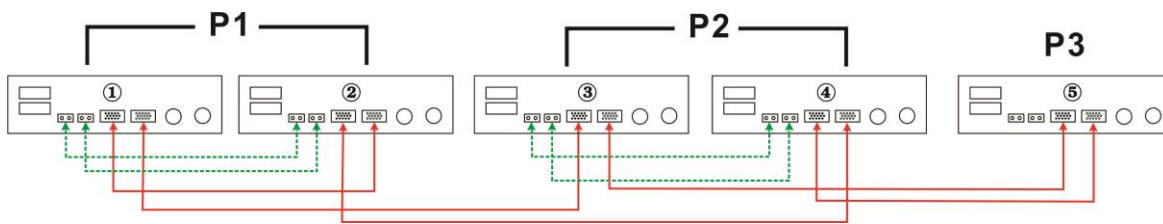


Two inverters in two phases and only one inverter for the remaining phase:

Power Connection

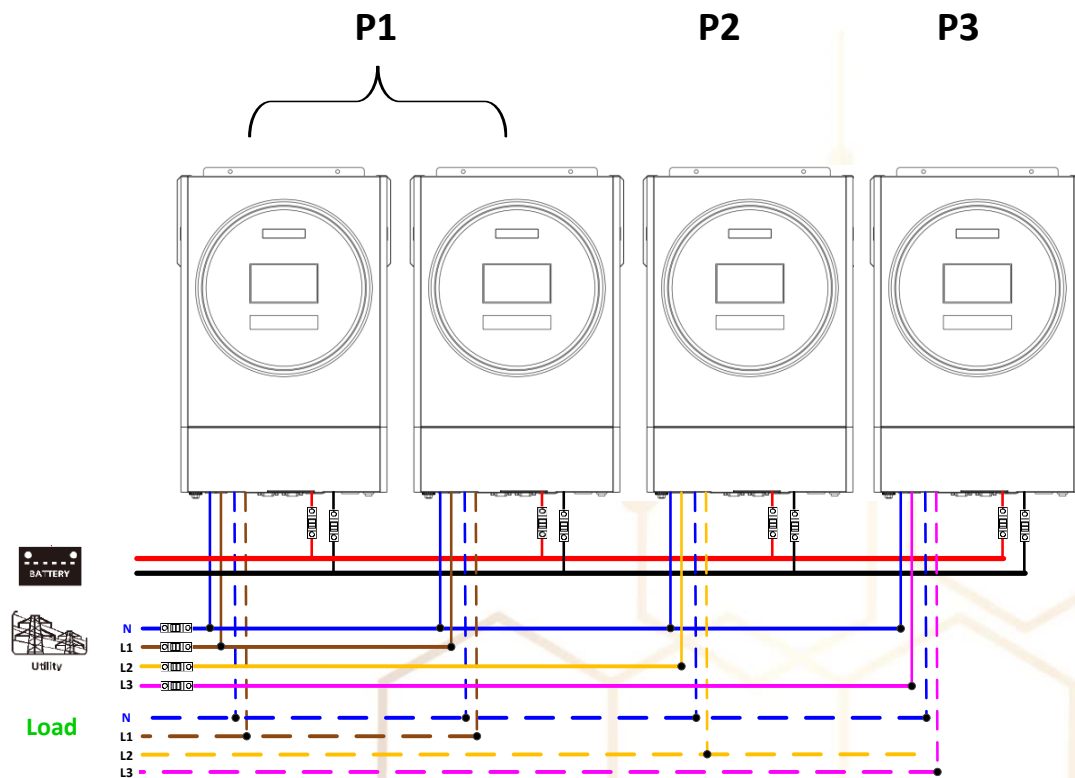


Communication Connection

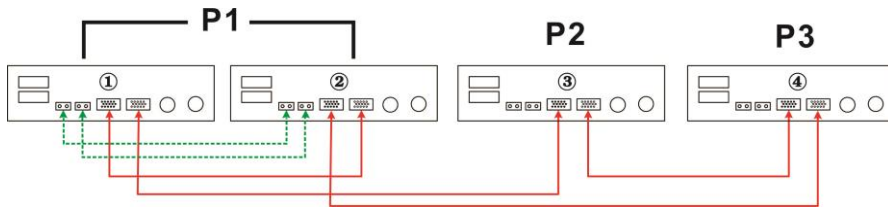


Two inverters in one phase and only one inverter for the remaining phases:

Power Connection

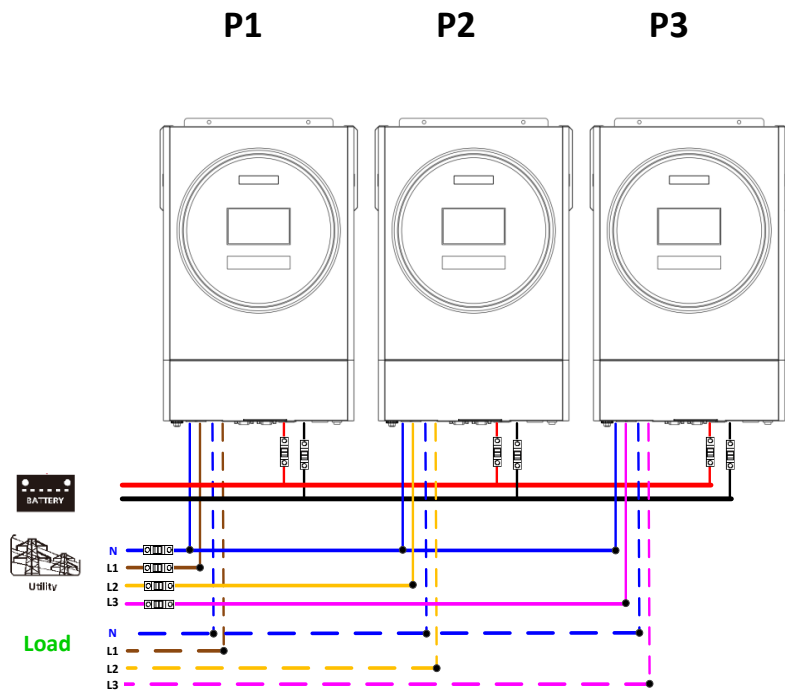


Communication Connection

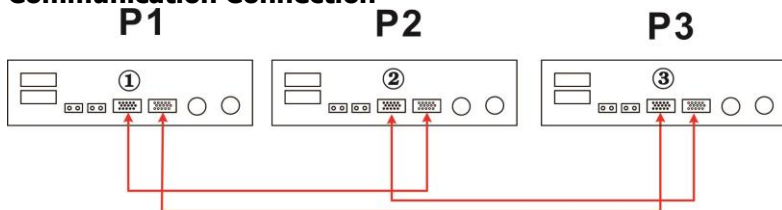


One inverter in each phase:

Power Connection



Communication Connection



WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

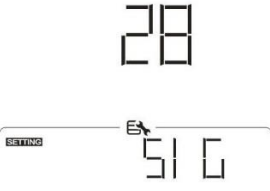
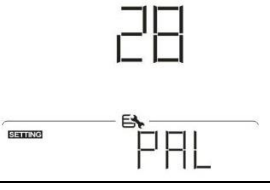
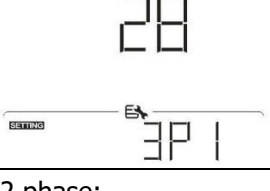
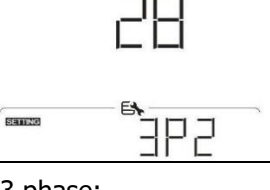
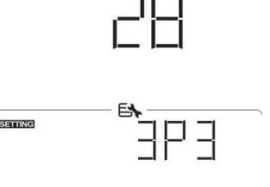
6. PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

7. LCD Setting and Display

Setting Program:

Program	Description	Selectable option		
28	AC output mode *This setting is able to set up only when the inverter is in standby mode. Be sure that on/off switch is in "OFF" status.	Single	When the unit is operated alone, please select "SIG" in program 28.	
				
		Parallel		When the units are used in parallel for single phase application, please select "PAL" in program 28. Please refer to 5-1 for detailed information.
				
		L1 phase:		
				
L2 phase:				
				
L3 phase:				
				

Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	F60
71	Firmware version inconsistent	F71
72	Current sharing fault	F72
80	CAN fault	F80
81	Host loss	F81
82	Synchronization loss	F82
83	Battery voltage detected different	F83
84	AC input voltage and frequency detected different	F84
85	AC output current unbalance	F85
86	AC output mode setting is different	F86

8. Commissioning

Parallel in single phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.

LCD display in Master unit	LCD display in Slave unit

NOTE: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If detecting AC connection, they will work normally.

LCD display in Master unit	LCD display in Slave unit

Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Support three-phase equipment

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially.

LCD display in L1-phase unit	LCD display in L2-phase unit	LCD display in L3-phase unit

Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon will flash and they will not work in line mode.

LCD display in L1-phase unit	LCD display in L2-phase unit	LCD display in L3-phase unit

Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

9. Trouble shooting

Situation		Solution
Fault Code	Fault Event Description	
60	Current feedback into the inverter is detected.	<ol style="list-style-type: none"> 1. Restart the inverter. 2. Check if L/N cables are not connected reversely in all inverters. 3. For parallel system in single phase, make sure the sharing are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. 4. If the problem remains, please contact your installer.
71	The firmware version of each inverter is not the same.	<ol style="list-style-type: none"> 1. Update all inverter firmware to the same version. 2. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update. 3. After updating, if the problem still remains, please contact your installer.
72	The output current of each inverter is different.	<ol style="list-style-type: none"> 1. Check if sharing cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
80	CAN data loss	<ol style="list-style-type: none"> 1. Check if communication cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
81	Host data loss	
82	Synchronization data loss	
83	The battery voltage of each inverter is not the same.	<ol style="list-style-type: none"> 1. Make sure all inverters share same groups of batteries together. 2. Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter. 3. If the problem still remains, please contact your installer.
84	AC input voltage and frequency are detected different.	<ol style="list-style-type: none"> 1. Check the utility wiring connction and restart the inverter. 2. Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time. 3. If the problem remains, please contact your installer.
85	AC output current unbalance	<ol style="list-style-type: none"> 1. Restart the inverter. 2. Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type. 3. If the problem remains, please contact your installer.
86	AC output mode setting is different.	<ol style="list-style-type: none"> 1. Switch off the inverter and check LCD setting #28. 2. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28. For upporting three-phase system, make sure no "PAL" is set on #28. 3. If the problem remains, please contact your installer.

Appendix II: BMS Communication Installation

1. Introduction

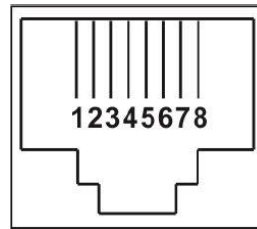
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

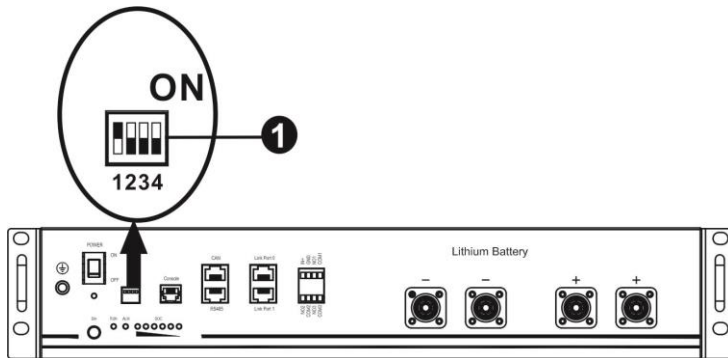
2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND



3. Lithium Battery Communication Configuration

PYLONTECH



① ADD Switch: There are 4 ADD switches are to define different baud rate and battery group address. If switch position is turned to bottom for "OFF" position, it means "0". If switch position is turned to upper for "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are to set up battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

NOTE: "1" is upper position and "0" is bottom position.

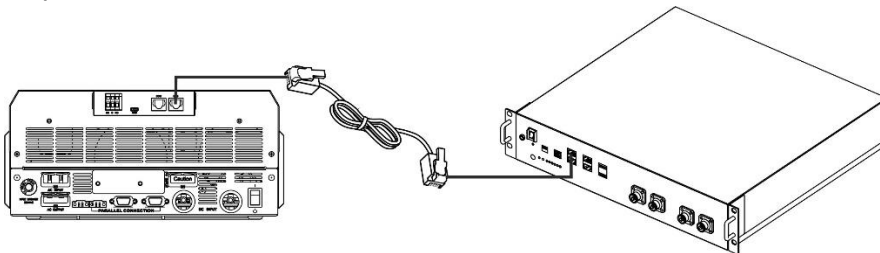
Dip 1	Dip 2	Dip 3	Dip 4	Group address
1: RS485 baud rate=9600 Restart to take effect.	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

After configuration, please install LCD panel with inverter and Lithium battery with the following steps.

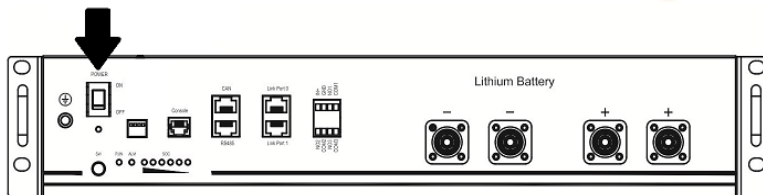
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



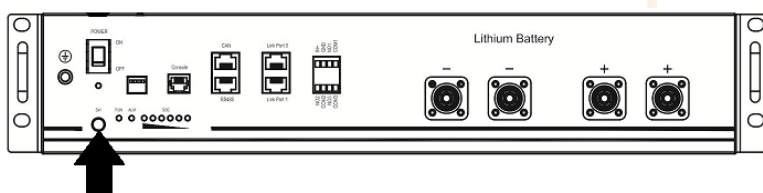
Please take notice for parallel system:

1. Only support common battery installation.
2. Use one custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set battery type of this inverter to "PYL" in LCD program 5. The remaining inverters are set as "USE".

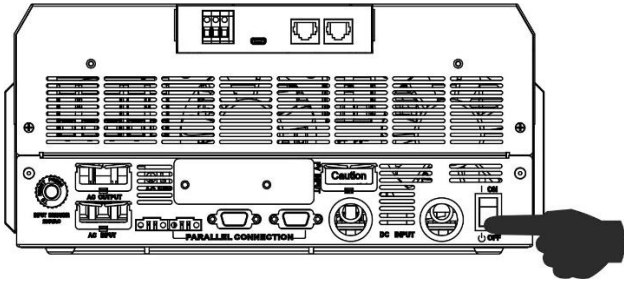
Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery. Output power is ready.



Step 4. Turn on the inverter.



Step 5. Be sure to select battery type as "PYL" in LCD program 5.

05

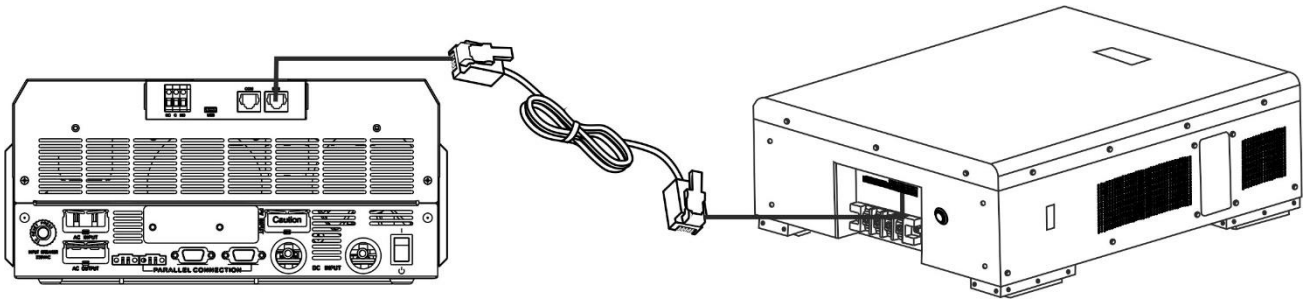
SETTING
P4L



If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

WECO

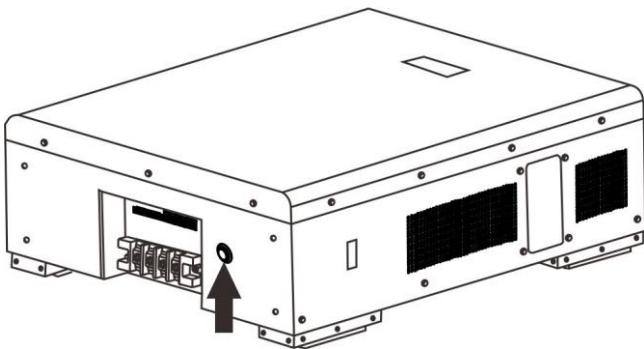
Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



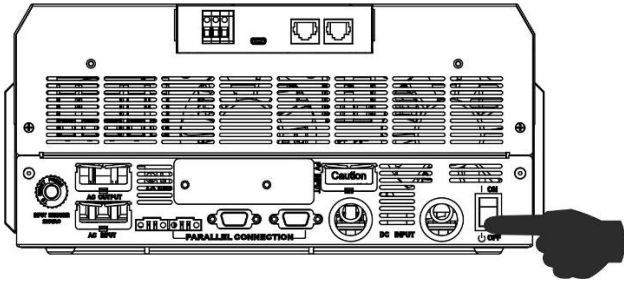
Please take notice for parallel system:

3. Only support common battery installation.
4. Use one custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set battery type of this inverter to "WEC" in LCD program 5. The remaining inverters are set as "USE".

Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "WEC" in LCD program 5.

05

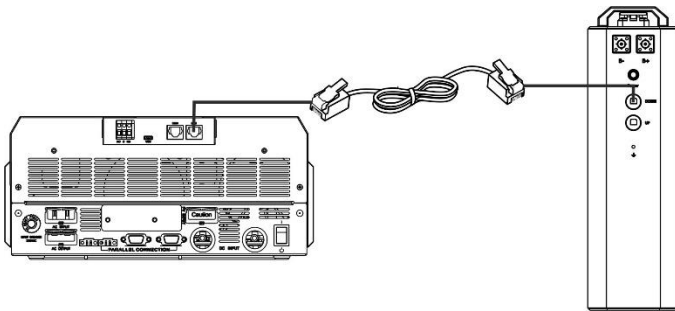
SETTING
WEC



If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

SOLTARO

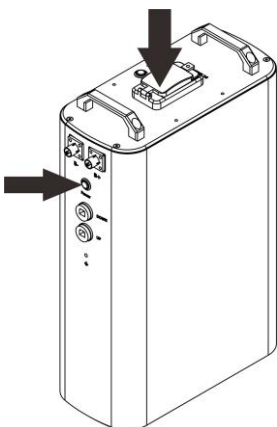
Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



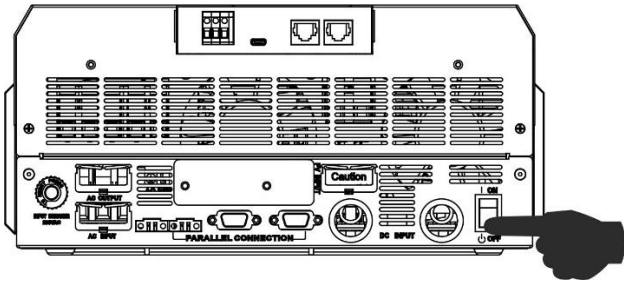
Please take notice for parallel system:

1. Only support common battery installation.
2. Use one custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set battery type of this inverter to "SOL" in LCD program 5. The remaining inverters are set as "USE".

Step 2. Open DC isolator and switch on Lithium battery.




Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "SOL" in LCD program 5.


05



If communication between the inverter and battery is successful, the battery icon  on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.







5. LCD Display Information

Press "UP" or "DOWN" key to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as below screen.

Selectable information	LCD display
Battery pack numbers & Battery group numbers	Battery pack numbers = 3, battery group numbers = 1 

6. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
60 	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
61 	Communication lost (only available when the battery type is setting as any type of lithium-ion battery.) <ul style="list-style-type: none"> • After battery is connected and communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. • Communication lost occurs after the inverter and battery is connected successfully. Then, buzzer beeps immediately.
62 	Battery number is changed. It probably is because of communication lost between battery packs.
69 	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
70 	If battery status must to be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
71 	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.

Appendix III: The Wi-Fi Operation Guide in Remote Panel

1. Introduction

MOTOMA is an energy storage system monitoring APP provided by Shenzhen Motoma Power Co., Ltd. The APP displays the current running status and data changes of the energy storage system in real time in charts, energy flow charts, lists and other ways.

The main features of the software are:

- The current running status and detailed data of the energy storage system are displayed in real time by charts, energy flow charts, and lists.
- Real-time data and historical data can be queried in time to master the operation status of the energy storage system anytime and anywhere.
- The Chinese and English interfaces are free to switch with the operating system language of the handheld device.



2. "MOTOMA" App

2-1. Download and install APP

Operating system requirement for your smart phone:

🍏 iOS system supports iOS 9.0 and above

🤖 Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download "**MOTOMA**" App.



Android system




iOS system

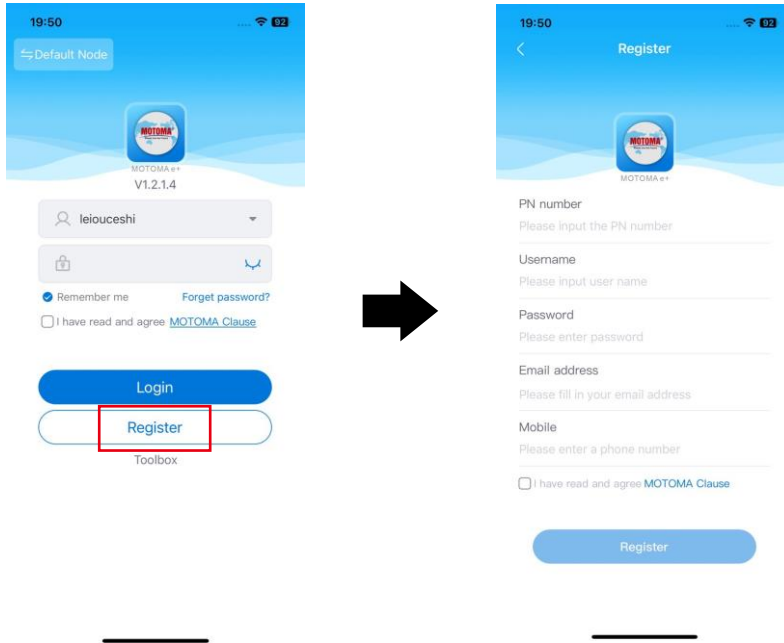
Or you may find "**MOTOMA**" App from the Apple® Store.



2-2. Initial Setup

Step 1: Registration at first time

After the installation, please tap the shortcut icon  to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. You can register by entering PN number, user name, password, email address, and mobile phone number. After the registration is successful, you can return to the login page to log in.

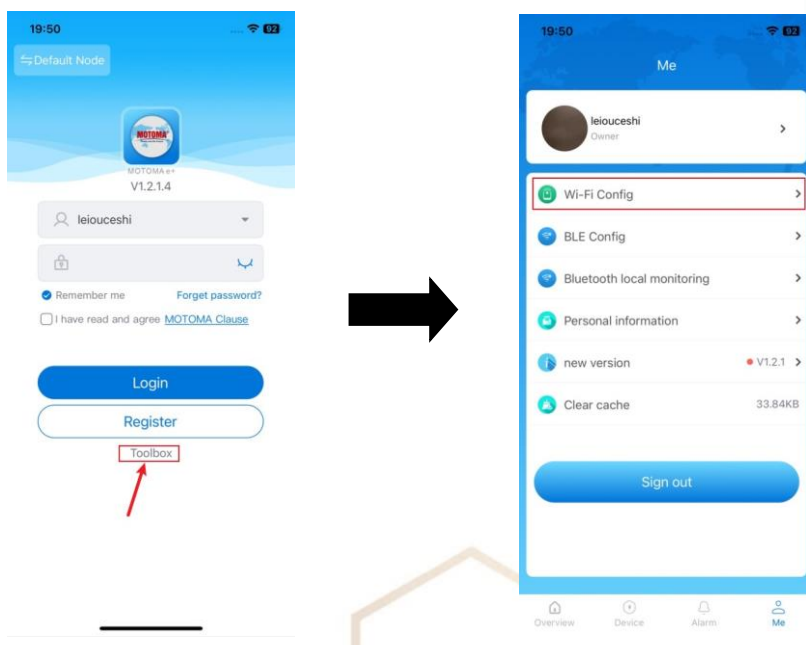


2-3. Equipment Distribution Network

- Network access

Entry 1: Login Page-toolbox-Wi-Fi distribution network"

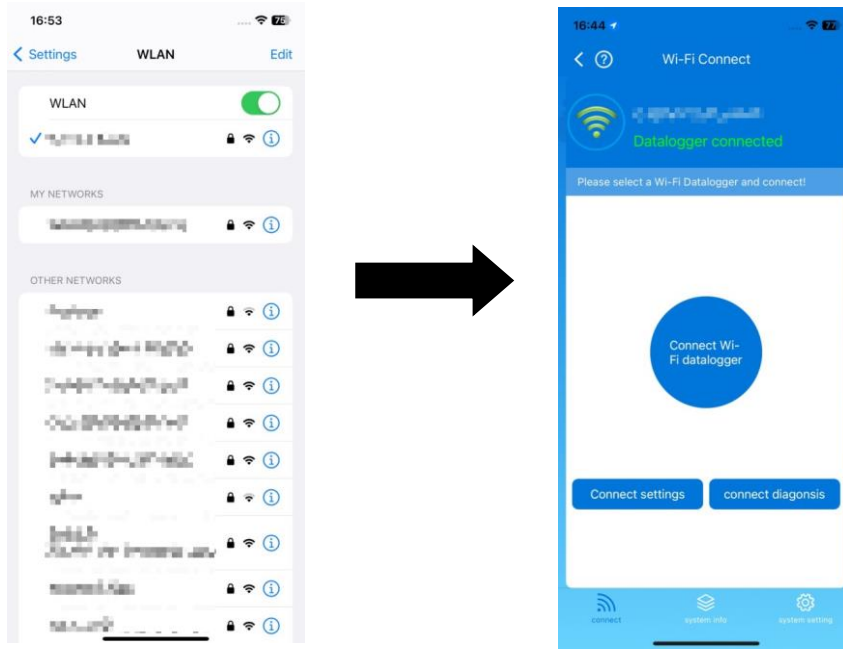
Entry 2: Click "my" interface " → " Wi-Fi distribution network"



- **Wi-Fi network distribution process**

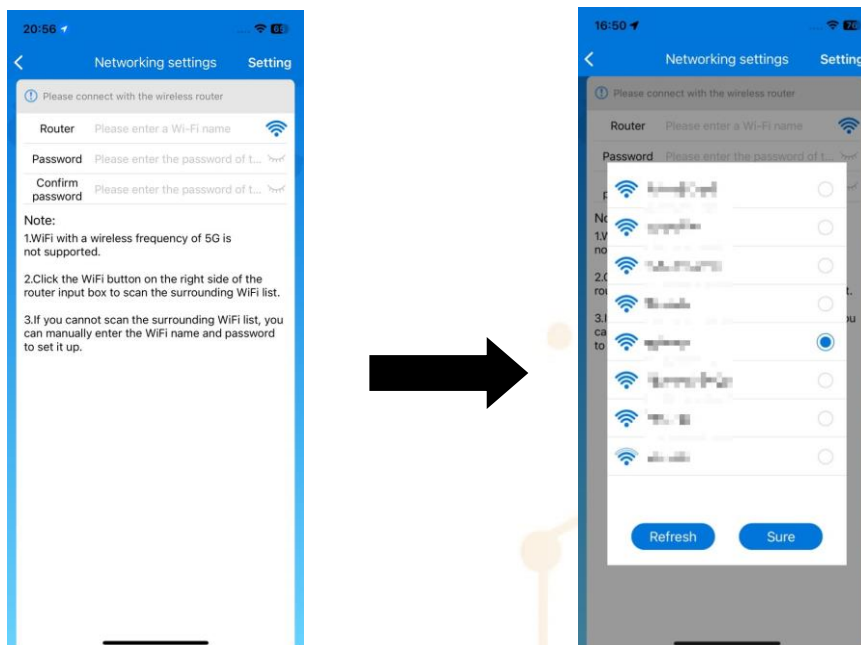
Step 1: connect the device

Open the "Wi-Fi" in the "Settings" of the mobile phone, connect the digital collector PN that needs to be allocated to the network, open the optical treasure APP, click the "toolbox", select the Wi-Fi distribution network to enter the distribution network page, click the "networking settings" to select the Wi-Fi and enter the password to connect.



Step 2: configure a network for the device

Enter the router name and password, or click the signal icon to view the nearby Wi-Fi network.

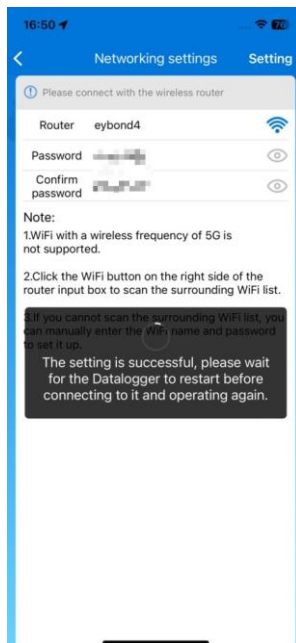


Note:

1. Please ensure that the signal connected to the network is good and the network is unblocked.
2. Currently, routers in 5G band are not supported. Please use routers in 2.4G Band.
3. Make sure that the router password is correct.

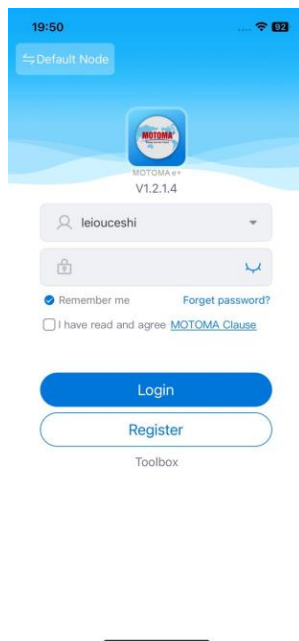
Step 3: view the distribution results

If the network configuration is successful, the datalogger restarts. After about 5 minutes, you can see the device data.



2-4. Login

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login. Note: Tick "Remember Me" for your login convenience afterwards.



3. APP Main Function

3-1. Overview

Show all devices under the account, view the device status, current day earnings, current month earnings, current year earnings, PV current power, total CO2 emission reduction, and daily, monthly, and annual power generation, and display the chart.

- Blue indicates that the device is normal;
- Gray indicates that the device is offline;
- Red indicates equipment failure;
- Yellow indicates device alerts;
- Cyan indicates that the device is standby.



3-2. Device

Device List

Displays all devices under the account, and displays the status and basic parameters of the devices.



Add device

Step 1: Entry

On the devices page, click the Add + icon.



Step 2: Add a device

Complete the device information to add the device successfully.

The screenshot shows the 'Add a datalogger' form. The form has a title bar with a back arrow, the text 'Add a datalogger', and a 'Done' button. The form contains several input fields and a table of values. The fields are: 'PN*' (with a QR code icon), 'Design power(kW)*', 'Datalogger name', 'Datalogger address*' (with a location icon), 'Installer' (set to 'No installer'), 'Installation date' (set to '2023-09-11'), 'Time zone' (set to 'GMT +8'), 'Country' (set to 'China'), 'Currency' (set to 'RMB(¥)'), 'Generation income' (set to '1.2'), 'Buying electricity price' (set to '1.2'), and 'Selling price' (set to '1.2').

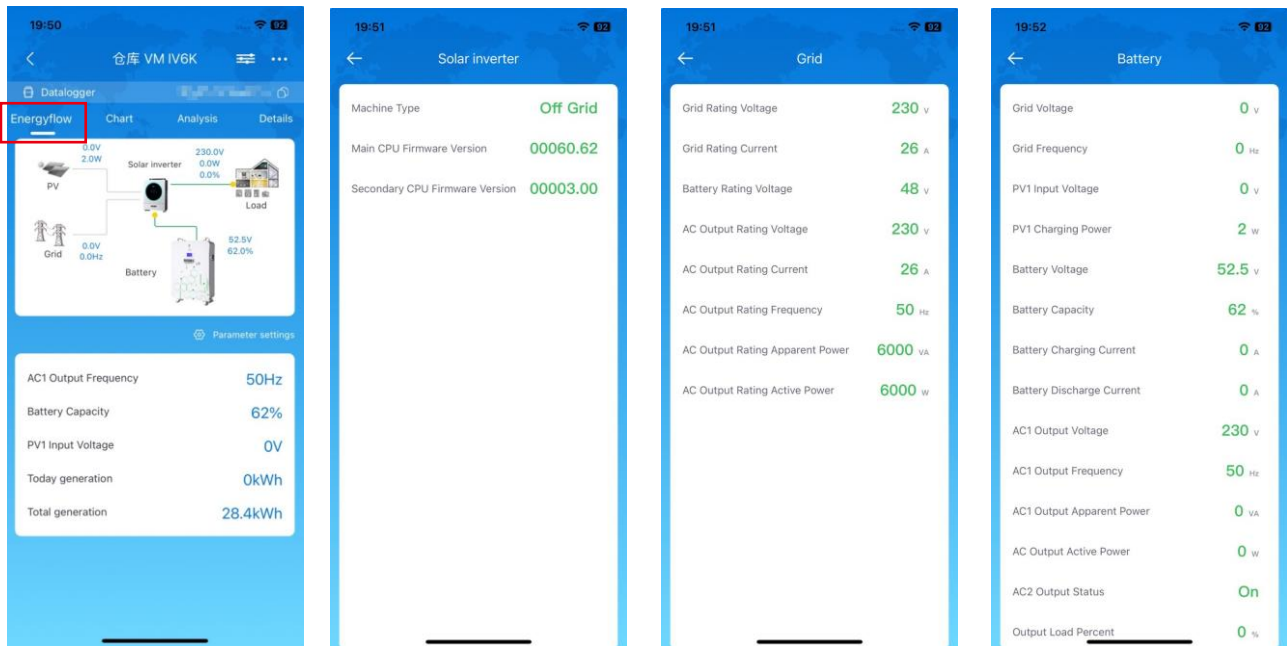
Step 3: Add successfully

After the device is added, if the device does not have a network, data cannot be migrated to the cloud. If it is a WiFi device, you need to configure a network for the device.

Device Details

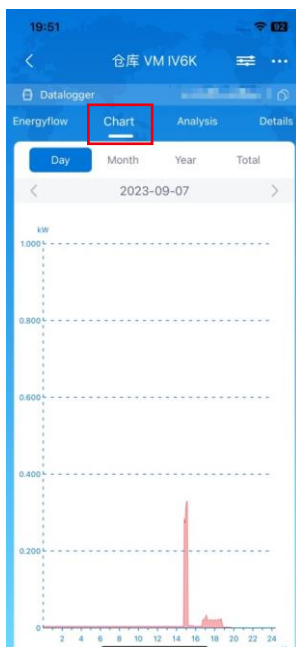
1. Energy flow diagram

You can view the energy status and parameters of the equipment. Click the solar inverter, power grid, and battery icons to view the relevant parameters of the equipment.



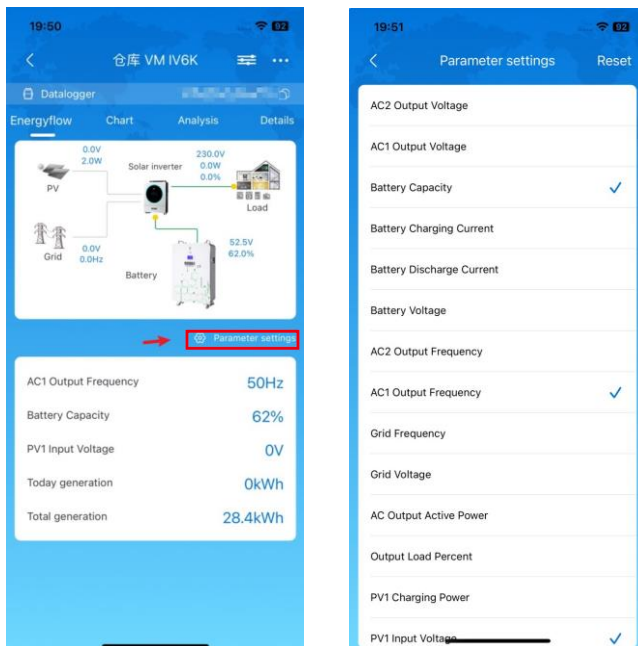
2. Data charts

You can view the area diagram of the power generation and load power of the equipment, and the column diagram of the monthly, annual and total power generation.



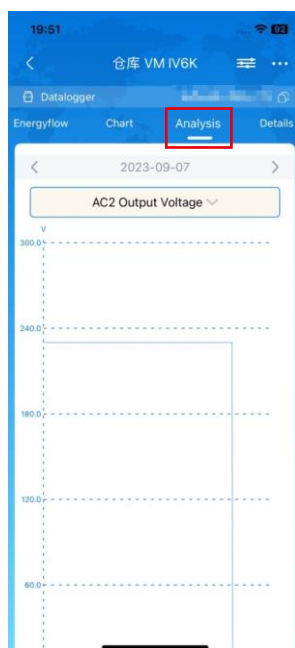
3. Parameter settings

You can Gou Xuan parameters by setting parameters. The Gou Xuan parameters are displayed directly, which is convenient for you to view some important parameters. Click reset to clear all Gou Xuan.



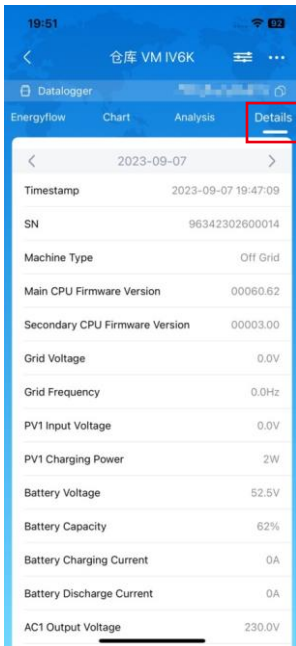
4. Parameter Analysis

You can select a parameter of the device for analysis.



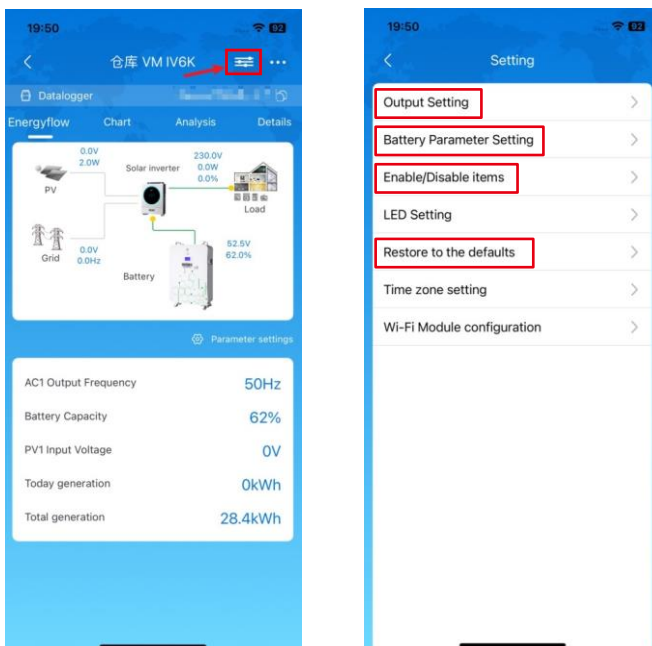
5. Data details

You can view the data details recorded by the device every five minutes.



6. Equipment Control

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, **【Output Setting】** , **【Battery Parameter Setting】** , **【Enable/ Disable items】** , **【Restore to the defaults】** to illustrate.



There are three ways to modify setting and they vary according to each parameter.

- Listing options to change values by tapping one of it.
- Activate/Shut down functions by clicking "Enable" or "Disable" button.
- Changing values by clicking arrows or entering the numbers directly in the column.

Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

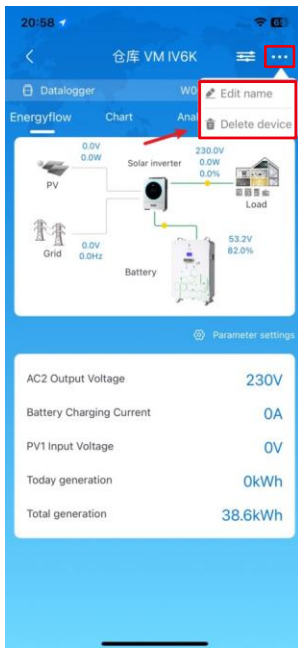
Parameter setting list:

Item		Description
Output setting	Output source priority	To configure load power source priority.
	AC input range	When selecting "UPS", it's allowed to connect personal computer. Please check product manual for details.
		When selecting "Appliance", it's allowed to connect home appliances.
	Output voltage	To set output voltage.
	Output frequency	To set output frequency.
L2 output (second output setting)	Battery cut off voltage/SOC L2	To set the battery stop discharging voltage or SOC on L2 output.
	Discharge Time L2	To set the battery stop discharging time on L2 output.
	Time Interval to turn on L2	To set the time interval to turn on L2 output.
Battery parameter setting	Battery type:	To set connected battery type.
	Battery cut-off voltage/SOC	To set the battery stop discharging voltage or SOC. Please see product manual for the recommended voltage or SOC range based on connected battery type.
	Back to grid voltage/SOC	When "SBU" or "SOL" is set as output source priority and battery voltage is lower than this setting voltage or SOC, unit will transfer to line mode and the grid will provide power to load.
	Back to discharge voltage/SOC	When "SBU" or "SOL" is set as output source priority and battery voltage is higher than this setting voltage or SOC, battery will be allowed to discharge.
	Charger source priority:	To configure charger source priority.
Battery parameter setting	Max. charging current	It's to set up battery charging parameters. The selectable values in different inverter model may vary. Please see product manual for the details.
	Max. AC charging current:	
	Float charging voltage	
	Bulk charging voltage	It's to set up battery charging parameters. The selectable values in different inverter model may vary. Please see product manual for the details.
	Battery equalization	Enable or disable battery equalization function.
	Real-time Activate Battery Equalization	It's real-time action to activate battery equalization.
	Equalized Time Out	To set up the duration time for battery equalization.
	Equalized Time	To set up the extended time to continue battery equalization.
	Equalization Period	To set up the frequency for battery equalization.
	Equalization Voltage	To set up the battery equalization voltage.
Enable/Disable Functions	LCD Auto-return to Main screen	If enable, LCD screen will return to its main screen after one minute automatically.
	Fault Code Record	If enabled, fault code will be recorded in the inverter when any fault happens.
	Backlight	If disabled, LCD backlight will be off when panel button is not operated for 1 minute.
	Bypass Function	If enabled, unit will transfer to line mode when overload happened in battery mode.

	Beeps while primary source interrupt	If enabled, buzzer will alarm when primary source is abnormal.
Enable/Disable Functions	Over Temperature Auto Restart	If disabled, the unit won't be restarted after over-temperature fault is solved.
	Overload Auto Restart	If disabled, the unit won't be restarted after overload occurs.
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.
RGB LED Setting	Enable / Disable	Turn on or off RGB LEDs.
	Brightness	Adjust the brightness.
Restore to the default	This function is to restore all settings back to default settings.	

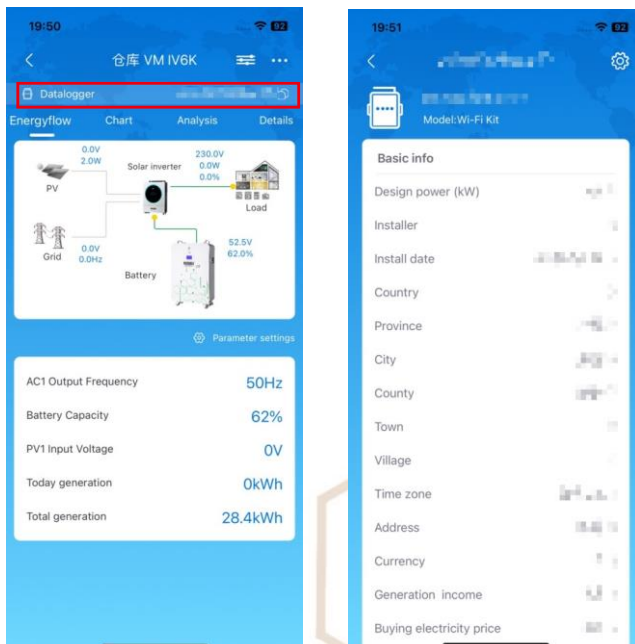
7. Delete the device

After a device is deleted, the device is not displayed in the device list.



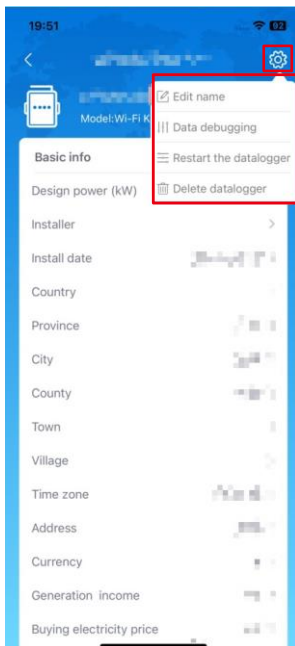
8. View the number of collectors

You can view the information of the Digital Collector and Digital Collector connected to the device.



9. Datalogger details

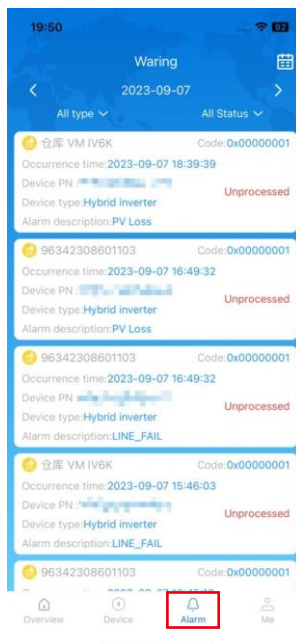
You can view the information of the datalogger and perform operations such as restarting, debugging, and deleting the datalogger.



3-3. Alarm

Alarm List

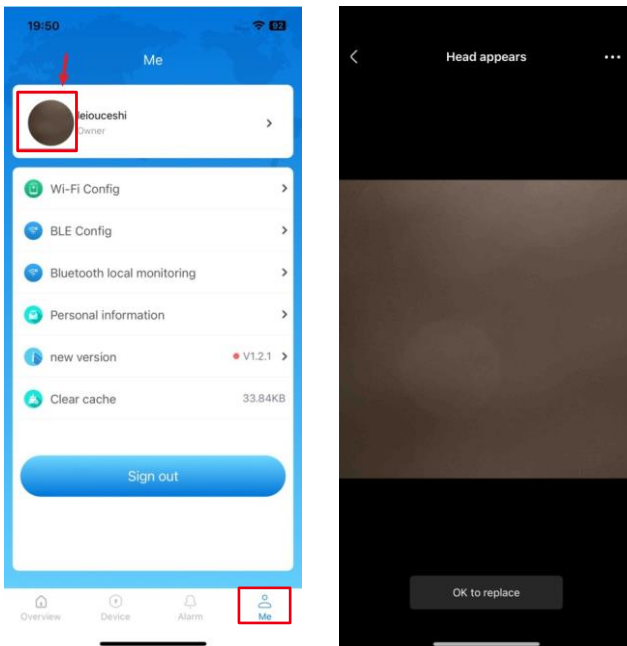
Displays all Alarm information under the current account. You can filter alarm information by date, alarm status, and alarm type.



3-4. Me

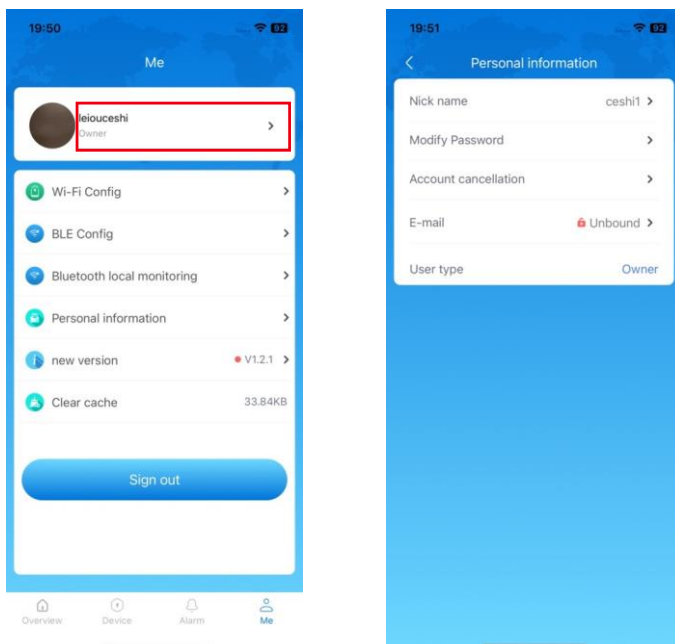
Change Avatar

Click the avatar to select a mobile phone photo or a photo to change the avatar.



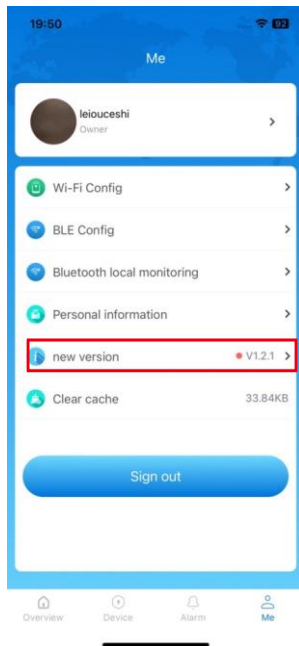
Username

You can click the user name to enter the personal information page. You can modify personal information such as nicknames and passwords.



Version Update

After a new version is released, click Update to go to the mall to update the APP.



Clear Cache

Click clear cache to clear the APP cache.

